GX-K series
GF-K series
High resolution industrial balance

INSTRUCTION MANUAL

GX-K series

GX-8K   GX-8K2   GX-10K

GX-12K   GX-20K   GX-30K   GX-32K

GF-K series

GF-8K   GF-8K2   GF-10K

GF-12K   GF-20K   GF-30K   GF-32K

A&D

A&D Company, Limited

This Manual and Marks

All safety messages are identified by the following, "WARNING" or "CAUTION", of ANSI Z535.4 (American National Standard Institute: Product Safety Signs and Labels). The meanings are as follows:

⚠ WARNING	A potentially hazardous situation which, if not avoided, could result in death or serious injury.
⚠ CAUTION	A potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

⚠   This is a hazard alert mark.

❑   This manual is subject to change without notice at any time to improve the product.

❑   The contents of the product specifications and this manual are subject to change without any obligation on the part of the manufacturer.

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Contents

1. Introduction

This manual describes how the balances of the GX-K series and GF-K series work and how to get the most out of them in terms of performance.
Read this manual thoroughly before using the balance and keep it at hand for future reference.

1-1. About This Manual

This manual consists of the following five parts:

Basic operation .... Describes precautions, the balance's construction and basic operation.

Adapting to the environment .... Describes response (and stability) adjustment to adapt to the environment where there is vibration or drafts, the way to maintain weighing precision in a variation of ambient temperature, calibration and calibration test.

Selecting functions .... Describes functions of the balance.

Interface and communication ... Describes the RS-232C serial interface and external contact input. The RS-232C serial interface can communicate with a computer that requests weighing data and controls the balance. This RS-232C interface is for use with a computer or printer. The external contact input commands the balance re-zeroing and data output.

Maintenance .... Describes maintenance, error codes, troubleshooting, specifications and options.

1-2. Features

□ Large vacuum fluorescent display (VFD), easy to read.

□ Dust-tight and protected against water jets, allows washing with water. A waterproof RS-232C cable (GX-07K) is available as an option.

□ Built-in calibration weight (hereinafter referred to as the internal mass) of the GX-K series, allows easy calibration, adjustment and maintenance of the balance.

□ Automatic self calibration of the GX-K series, using the internal mass, adapting to changes in temperature.

□ Automatic self-check function to check itself by one key operation.

□ The response speed of the GX-K series, adapting to drafts and vibration after self-checking the balance.

□ High response speed: The time to read a displayed value after a sample is placed on the pan has been shortened by using a super hybrid sensor (SHS).
Approximately 1.5 seconds when $\boxed{\text{FAST}}$ is selected for the response rate.

- Data memory function stores weighing data, calibration data or unit mass in the counting mode. It can also store tare values or upper and lower limit values for the comparator function. Interval memory mode is provided to store the weighing data periodically.
- Good laboratory practice (GLP) data can be output using the standard RS-232C serial interface.
- GX-K series has a built-in clock and calendar that can add the time and date to the output data.
- Comparator Indicators, displaying the comparison results, $\boxed{\text{HI}}$, $\boxed{\text{OK}}$ or $\boxed{\text{LO}}$.
- Capacity Indicator, displaying the weight value in percentage relative to the weighing capacity.
- Hold function, provided for weighing a moving object such as an animal.
- Multiple weighing units with most of the common units used around the world.
- Density mode, for calculating the density of a solid.
- Accumulation function, adding the weight values and outputting the sum.
- Standard RS-232C serial interface to communicate with a computer.
- Windows communication tools software (WinCT) to allow easy communication with Windows.
- Reference card, provided for a quick reference to the balance operation.
- Underhook for measuring density and weighing magnetic materials.
- Comparator output (GX-04K) and analog voltage output (GX-06K) are available as options.
- Breeze break (AX-GXK-31), can be used for a precision weighing, is provided for GX-8K, GX-8K2, GX-10K, GF-8K, GF-8K2 and GF-10K.

1-3. Compliance

1-3-1. Compliance With FCC Rules

Please note that this equipment generates, uses and can radiate radio frequency energy. This equipment has been tested and has been found to comply with the limits of a Class A computing device pursuant to Subpart J of Part 15 of FCC rules.   These rules are designed to provide reasonable protection against interference when equipment is operated in a commercial environment. If this unit is operated in a residential area, it may cause some interference and under these circumstances the user would be required to take, at his own expense, whatever measures are necessary to eliminate the interference.
(FCC = Federal Communications Commission in the U.S.A.)

1-3-2. Compliance With Directives of CE mark

CE This device features radio interference suppression, safety regulation and restriction of Hazardous Substances in compliance with the following Council Directives

Council directive 2004/108/EC	EN61326	EMC directive
Council directive 2006/95/EC	EN60950	Safety of Information Technology Equipment
Council directive 2011/65/EU	EN50581	Restriction of the use of certain Hazardous Substances

- The CE mark is an official mandatory European marking.
  Please note that any electronic product must comply with local laws and regulations when sold or used anywhere outside Europe.

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A&D INSTRUMENTS

CE

A & D Instruments Ltd. hereby declare that the following Weighing product conforms to the requirements of the council directives on …

Electromagnetic Compatibility (EMC) 2004/108/EC,
Low Voltage Equipment (LVD) 2006/95/EC amended by 93/68/EEC and
Restriction of the use of certain Hazardous Substances (RoHS) 2011/65/EU

provided that they bear the CE mark of conformity.

Model/Series….GF/X-K Series

Standards applicable:

EN 61326-1:2006
Electrical equipment for measurement, control and laboratory use -EMC requirements Part 1: General requirements
EN 60950-1:2006+A11:2009+A1:2010.A11:2012
Safety of Information Technology Equipment
EN 50581:2012
Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

CE Mark first applied 16/08/2006
Signed for A&D Instruments in Oxford England 03 July 2014

P. Argus
Managing Director

2. Unpacking And Installing The Balance

□ The balance is a precision instrument. Unpack the balance carefully. Keep the packing material to be used for transporting the balance in the future.

□ The packing contents depend on the balance model. See the illustrations to confirm that everything is contained.

Weighing pan

Pan support

Handling hole

A clear display cover

Bubble sprit level

Display

Keys

Reference card

Leveling foot

Draft gate
Remove the gate when cleaning.

RS-232C and external terminals

Note Terminal cover
Cover the terminal or connect the waterproof RS-232C cable (GX-07K) to keep waterproof and dustproof.

Grounding terminal

AC adapter jack

Position of placing AC adapter labels

Note AC adapter plug
Insert the plug into the jack firmly. The connection is tight to keep waterproof and dustproof.

Note AC adapter plug
Please confirm that the AC adapter type is correct for your local voltage and receptacle type.

Breeze beak provided for GX-8K, GX-8K2, GX-10K, GF-8K, GF-8K2 and GF-10K.

AC Adapter	
GX-K / GF-K	GX-K / GF-K
GX-K / GF-K	GX-K / GF-K

AC adapter labels

2-1. Installing The Balance

Install the balance as follows:

1. Refer to "**3. Precautions**" for installing the balance.

2. Install the pan support, weighing pan and draft gate. Refer to the previous page.

3. Adjust the leveling feet to level the balance. Confirm it using the bubble spirit level.

4. Confirm that the AC adapter type is correct for the local voltage and power receptacle type.

5. Connect the AC adapter to the balance firmly. Earth the balance. Warm up the balance for at least 30 minutes with nothing on the weighing pan.

Bubble sprit level
Good   No good

Leveling foot

Grounding (Earth) — To AC adapter
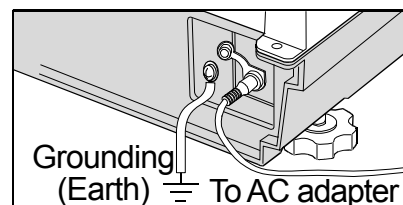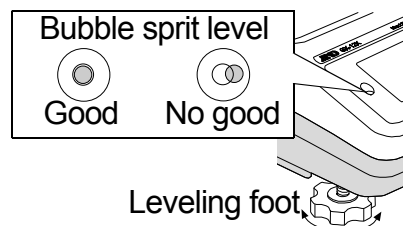
3.   Precautions

To get the optimum performance from the balance and acquire accurate weighing data, note the following:

3-1. Before Use

□ The maximum resolution of the precision balance is one million counts. Therefore, there are tendencies to be influenced by temperature change, air pressure change, vibration and drafts where the balance is placed.

□ Install the balance in an environment where the temperature and humidity are not excessive. The best operating temperature is about 20°C / 68°F at about 50% relative humidity.

□ Install the balance where it is not exposed to direct sunlight and it is not affected by heaters or air conditioners.

□ Install the balance where it is free of dust.

□ Install the balance away from equipment that produces magnetic fields.

□ Install the balance in a stable place avoiding vibration and shock. Corners of rooms on the first floor are best, as they are less prone to vibration.

□ The weighing table should be solid and free from vibration, drafts and as level as possible.

□ Level the balance by adjusting the leveling feet and confirm it using the bubble spirit level.

□ Ensure a stable power source when using the AC adapter.

□ Connect the AC adapter and warm up the balance for at least 30 minutes.

□ Calibrate the balance periodically for accurate weighing.

□ When the balance is installed for the first time or has been moved, warm up the balance for at least 6 hours to allow the balance to reach equilibrium with the ambient temperature, and then perform calibration before use.

- The meaning of IP-65 is "No ingress of dust. Projected against water jets". If a powerful water jet is used or the balance is immersed in water, it may cause a damage that is due to ingress of water.

- Confirm that "the plug is inserted firmly into the jack" and "the terminal is covered using the waterproof cover or the waterproof RS-232C cable (GX-07K)", when using the balance.

- Use the waterproof option cable GX-07K, when the RS-232C interface is used with IP-65. AX-KO1710-200, a standard RS-232C cable, is not waterproof or dustproof.

- Confirm that the weighing pan does not touch to rim.

⚠ **Do not install the balance where flammable or corrosive gas is present.**

3-2. During Use

- Discharge static electricity from the weighing material. When weighing sample (plastics, insulator, etc.) could have a static charge, the weighing value is influenced. Ground the balance, and
    - Eliminate the static electricity by AD-1683 as an accessory.
    - Or try to keep the ambient humidity above 45%RH at the room.
    - Or use the metal shield case.
    - Or wipe a charged material (plastic sample etc.) with the wet cloth.

Material case
Charged sample
Grounding

- This balance uses a strong magnet as part of the balance assembly, so please use caution when weighing magnetic materials such as iron. If there is a problem, use the underhook on the bottom of the balance to suspend the material away from the influence of the magnet.

Magnetic material

- Eliminate any temperature difference between the sample and the environment. When a sample is warmer (cooler) than the ambient temperature, the sample will be lighter (heavier) than the true weight. This error is due to a rising (falling) draft around the sample.

Draft
20°C 40°C
Weighing Pan

- Make each weighing gently and quickly to avoid errors due to changes in the environmental conditions.

- Do not drop things upon the weighing pan, or place a sample on the pan that is beyond the balance weighing capacity. Place the sample in the center of the weighing pan.

Shock

- Do not use a sharp instrument such as a pencil to press the keys. Use your finger only.

- Press the RE-ZERO key before each weighing to prevent possible errors.

- Calibrate the balance periodically so as to eliminate possible errors.

- Take into consideration the affect of air buoyancy on a sample when more accuracy is required.

- It is possible to check the reference card for principle operation.
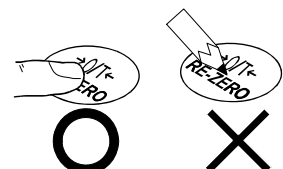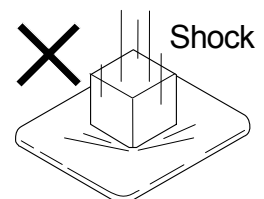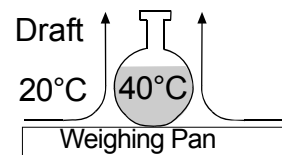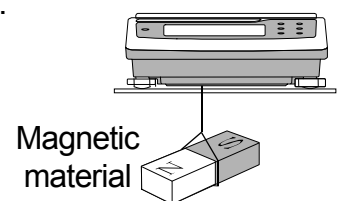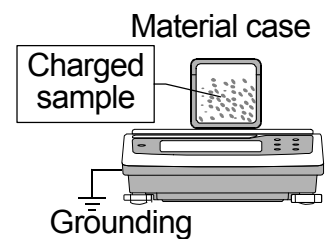
□ Prevent foreign matter, such as powder, liquid and metal, from invading the area around the weighing pan.

□ Use the "breeze break" for a precision weighing.

3-3. After Use

□ Avoid mechanical shock to the balance.

□ Do not disassemble the balance. Contact the local A&D dealer if the balance needs service or repair.

□ Do not use organic solvents to clean the balance. Clean the balance with a lint free cloth that is moistened with warm water and a mild detergent.

□ Do not allow the balance to be immersed in water. Even though the balance complies with IP code, the balance will not withstand being completely immersed in water.

□ The weighing pan, pan support and draft gate can be removed to clean the balance. Clean by splashing with water.

□ Use the waterproof option RS-232C cable GX-07K, when RS-232C interface is used with IP-65. AX-KO1710-200, a standard RS-232C cable, is not waterproof or dustproof.

3-4. Power Supply

□ Do not remove the AC adapter while the internal mass is in motion, for example, right after the AC adapter is connected, or during calibration using the internal mass.
If the AC adapter is removed under the conditions described above, the internal mass will be left unsecured, that may cause mechanical damage when the balance is moved. Before removing the AC adapter, press the ON:OFF key and confirm that zero is displayed.

□ When the AC adapter is connected, the balance is in the standby mode if the standby indicator is on. This is a normal state and does not harm the balance. For accurate weighing, keep the AC adapter connected to the balance and AC power unless the balance is not to be used for a long period of time.

4. Display Symbols and Key Operation

Key Operations

Key operation affects how the balance functions. The basic key operations are:
- □ "Press and release the key immediately" or "Press the key"
  = normal key operation during measurement
- □ "Press and hold the key".

Display

□ Displays memory data information
□ Displays the weighing data relative to the weighing capacity in percentage, in weighing mode. (Capacity indicator)

Weighing speed indicator (Response indicator)

Animal mode indicator

NET indicator

Processing indicator

Stabilization indicator

Standby indicator of power supply

Comparator indicators

Units

□ Interval memory
□ Standby indicator

Weighing data or stored data

The current data number

Processing indicator

Prior notice indicator of automatic self calibration

Blinking indicators

Interval memory, active indicator

Each key, when pressed or when pressed and held, functions as follows:

Key	When pressed and released	When pressed and held
I/○ ON:OFF	Turns the display ON and OFF. The standby indicator is displayed when the display is turned off. The weighing mode is enabled when the display is turned on. This key is available anytime. Pressing the key during operation will interrupt the operation and turn the display OFF.	
1/10d SAMPLE	In the weighing mode, turns the minimum weighing value ON and OFF. In the counting or percent mode, enters the sampling mode.	Enters the function table mode. Refer to "10. Function Table".
MODE	Switches the preset weighing units stored in the function table. Refer to "5 Weighing Units".	Performs weighing speed adjustment (response adjustment) and self check.
▼ CAL	Performs calibration using the internal mass for GX-K series.	Displays other items of the calibration menu.
○ PRINT	Stores the weighing data in memory or outputs to a printer or personal computer depending on the function table settings. (Factory setting = output)	No function at the factory setting. By changing the function table: □ Outputs "Title block" and "End block" for GLP report. □ Displays the data memory menu.
→0/T← RE-ZERO	Sets the display to zero.	

4-1. Smart Range Function

□ The GX-32K, GF-32K, GX-8K2 and GF-8K2 are equipped with two ranges of "precision range" of a higher resolution and "standard range" of normal resolution.
□ The range is switched automatically depending on the value displayed.
Pressing the RE-ZERO key allows weighing in the precision range, regardless of the tare value. (Smart range function)
□ The range can be fixed to the standard range, by pressing the SAMPLE key.

Note

□ **Once the range is switched to the standard range, it will not switch to the precision range automatically even when the displayed value becomes within the precision range value. Press the RE-ZERO or SAMPLE key to use the precision range again.**

Example

GX-32K or GF-32K, precision range = 6.1 kg x 0.1g,
standard range = 31 kg x 1 g.

Step 1 Press the RE-ZERO key.
The balance will start weighing, using the precision range.

Step 2 Place a container on the weighing pan. When the weighing value exceeds the precision range, the range will be switched to the standard range.

Step 3 Press the RE-ZERO key.
The balance will be switched to the precision range.

Step 4 Place a sample on the pan.
When the weighing value is within the precision range, the balance will perform a weighing using the precision range.
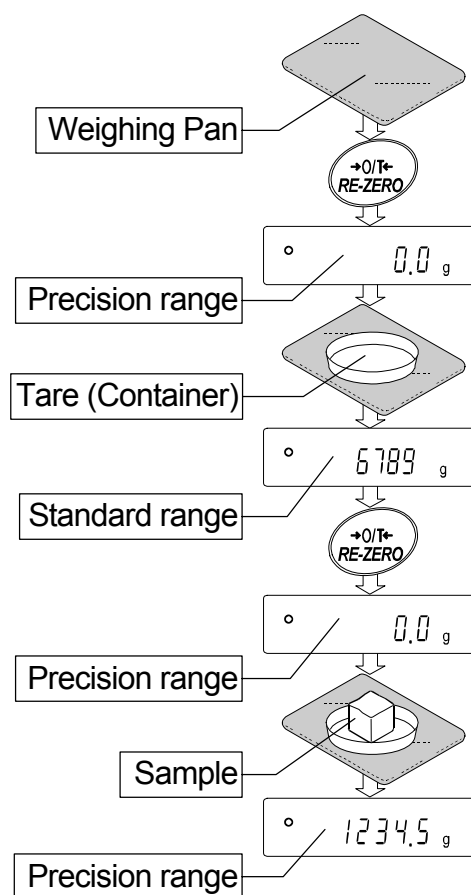
Precision range/standard range value

	Precision range (after RE-ZERO key is pressed)			Standard range		
GX-32K, GF-32K	Up to	6100.9	g	6101	to 31008	g
GX-8K2, GF-8K2	Up to	2100.09	g	2100.1	to 8100.8	g

5. Weighing Units

5-1. Units

□ With the balance, the following weighing units and weighing modes are available :

Counting mode ─┐ ┌─ Percent mode

g | kg | pcs | % | OZ | Lb | L OZ | OZt

DS | MS | t | TL | GN | dwt | mom | ct

└─ Density mode (To use this mode, it must be stored in the function table as described on the next page. For details about this mode, refer to "15. Density Measurement".
To select this mode, press the [MODE] key until the processing indictor blinks with the unit "g" displayed. "*DS*" appears only when the density value is displayed.)

└─ Programmable-unit. No unit displayed. Refer to "13. Programmable Units" for details.

A unit or mode can be selected and stored in the function table as described in "5-2.Changing the Units".

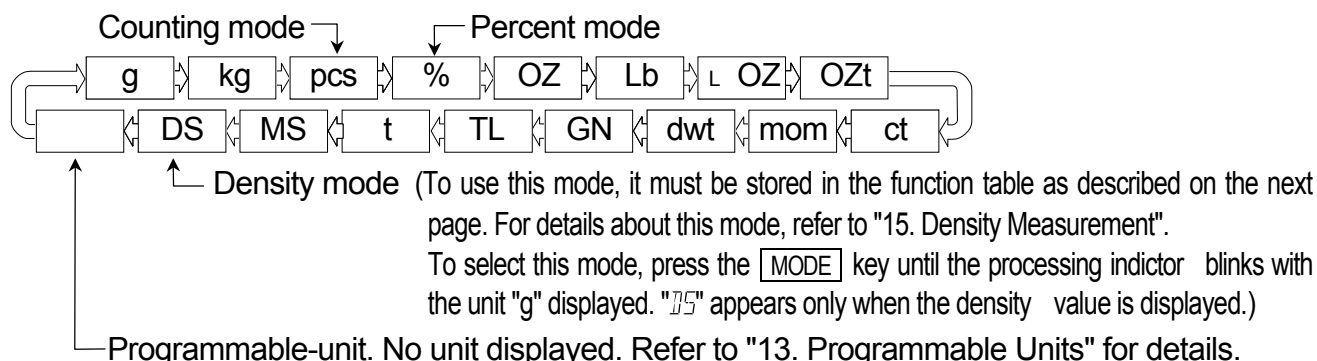If a weighing mode (or unit of weight) has been turned off, that mode or unit will be missing in the sequence. Tael has four varieties, one of which can be selected and installed at the factory.

To select a unit or mode for weighing, press the [MODE] key.

For details about the units and modes, see the table below:

Name (unit, mode)	Abbre-viation	Display	Function table (Storing mode)	Conversion factor 1 g =
Gram	g	g	g	1 g
Kilogram	kg	kg	kg	1000 g
Counting mode	pcs	pcs	pcs	-
Percent mode	%	%	%	-
Ounce (Avoir)	OZ	*OZ*	*OZ*	28.349523125 g
Pound	Lb	*Lb*	*Lb*	453.59237 g
Pound/Ounce	L OZ	*LOZ*	*LO*	1 Lb = 16 oz, 1 oz = 28.349523125 g
Troy Ounce	OZt	*OZt*	*OZt*	31.1034768 g
Metric Carat	ct	*ct*	*ct*	0.2 g
Momme	mom	*mom*	*mom*	3.75 g
Pennyweight	dwt	*dwt*	*dwt*	1.55517384 g
Grain (UK)	GN	*GN*	*GN*	0.06479891 g
Tael (HK general, Singapore)				37.7994 g
Tael (HK jewelry)	TL	*TL*	*TL*	37.429 g
Tael (Taiwan)				37.5 g
Tael (China)				31.25 g
Tola (India)	t	*t*	*t*	11.6638038 g
Messghal	MS	*MS*	*MS*	4.6875 g
Density mode	DS	*◄d-A* *g* *DS* is used to show the density	*DS*	-
Programmable-unit (Multi-unit)	Mlt	──	*MLt*	-

Note   The unit Grain is not available for the GX-32K and GF-32K.

The tables below indicate the weighing capacity and the minimum display for each unit, depending on the balance model.

Unit	GX-12K GF-12K	GX-20K GF-20K	GX-30K GF-30K	
	Capacity			Minimum display
Gram	12000.0	21000.0	31000.0	0.1
Kilogram	12.0000	21.0000	31.0000	0.0001
Ounce (Avoir)	423.290	740.755	1093.495	0.005
Pound	26.4555	46.2970	68.3435	0.0005
Pound/Ounce	26L 7.29	46L 4.75	68L 5.49	0.01
Troy Ounce	385.810	675.165	996.675	0.005
Metric Carat	60000.0	105000.0	155000.0	0.5
Momme	3200.00	5600.00	8266.65	0.05
Pennyweight	7716.2	13503.3	19933.5	0.1
Grain (UK)	185188	324080	478404	2
Tael (HK general, Singapore)	317.465	555.565	820.120	0.005
Tael (HK jewelry)	320.605	561.060	828.235	0.005
Tael (Taiwan)	320.000	560.000	826.665	0.005
Tael (China)	384.000	672.000	992.000	0.005
Tola (India)	1028.82	1800.44	2657.80	0.01
Messghal	2560.00	4480.00	6613.35	0.05

Unit	GX-8K GF-8K	GX-10K GF-10K	
	Capacity		Minimum display
Gram	8100.00	10100.00	0.01
Kilogram	8.10000	10.10000	0.00001
Ounce (Avoir)	285.7190	356.2670	0.0005
Pound	17.85745	22.26665	0.00005
Pound/Ounce	17L 13.72	22L 4.27	0.01
Troy Ounce	260.4210	324.7225	0.0005
Metric Carat	40500.00	50500.00	0.05
Momme	2160.000	2693.330	0.005
Pennyweight	5208.42	6494.45	0.01
Grain (UK)	125002.2	155866.8	0.2
Tael (HK general, Singapore)	214.2890	267.2000	0.0005
Tael (HK jewelry)	216.4095	269.8440	0.0005
Tael (Taiwan)	216.0000	269.3330	0.0005
Tael (China)	259.2000	323.2000	0.0005
Tola (India)	694.456	865.926	0.001
Messghal	1728.000	2154.665	0.005

Unit	GX-8K2 GF-8K2			
	Standard range		Precision range	
	Capacity	Minimum display	Capacity	Minimum display
Gram	8100.00	0.1	2100.00	0.01
Kilogram	8.1000	0.0001	2.10000	0.00001
Ounce (Avoir)	285.720	0.005	74.0755	0.0005
Pound	17.8575	0.0005	4.62970	0.00005
Pound/Ounce	17L 13.7	0.1	4L 10.08	0.01
Troy Ounce	260.420	0.005	67.5165	0.0005
Metric Carat	40500.0	0.5	10500.00	0.05
Momme	2160.00	0.05	560.000	0.005
Pennyweight	5208.4	0.1	1350.33	0.01
Grain (UK)	125002	2	32408.0	0.2
Tael (HK general, Singapore)	214.290	0.005	55.5565	0.0005
Tael (HK jewelry)	216.410	0.005	56.1060	0.0005
Tael (Taiwan)	216.000	0.005	56.0000	0.0005
Tael (China)	259.200	0.005	67.2000	0.0005
Tola (India)	694.46	0.01	180.044	0.001
Messghal	1728.00	0.05	448.000	0.005

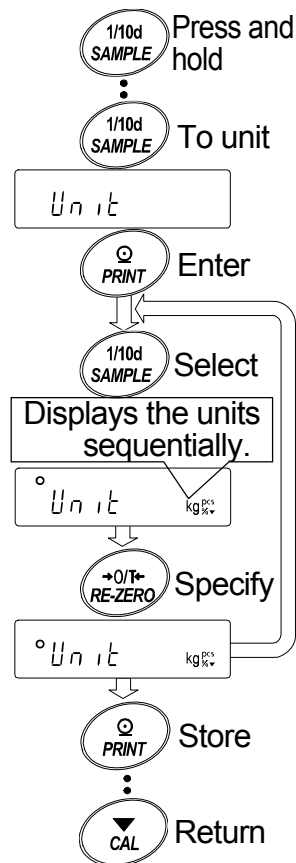| Unit	GX-32K GF-32K			
	Standard range		Precision range	
	Capacity	Minimum display	Capacity	Minimum display
Gram	31000	1	6100.0	0.1
Kilogram	31.000	0.001	6.1000	0.0001
Ounce (Avoir)	1093.50	0.05	215.170	0.005
Pound	68.345	0.005	13.4480	0.0005
Pound/Ounce	68L 5.5	0.1	13L 7.17	0.01
Troy Ounce	996.65	0.05	196.120	0.005
Metric Carat	155000	5	30500.0	0.5
Momme	8266.5	0.5	1626.65	0.05
Pennyweight	19933	1	3922.4	0.1
Grain (UK)	—	—	—	—
Tael (HK general, Singapore)	820.10	0.05	161.380	0.005
Tael (HK jewelry)	828.25	0.05	162.975	0.005
Tael (Taiwan)	826.65	0.05	162.665	0.005
Tael (China)	992.00	0.05	195.200	0.005
Tola (India)	2657.8	0.1	522.99	0.01
Messghal	6613.5	0.5	1301.35	0.05

5-2. Changing the Units

□ The units or modes can be selected and stored in the function table. The sequence of displaying them can be arranged in the function table, so as to fit the frequency of use.

Select a unit or mode and arrange the sequence of display as follows:

Step 1 Press and hold the ⟨SAMPLE⟩ key until ⟨bASFnc⟩ of the function table is displayed in the weighing mode, then release the key.

Step 2 Press the ⟨SAMPLE⟩ key several times to display ⟨Unit⟩.

Step 3 Press the ⟨PRINT⟩ key to enter the unit selection mode.

Step 4 Specify a unit or mode in the order to be displayed using the following keys.
⟨SAMPLE⟩ key ······ To display the units sequentially.
⟨RE-ZERO⟩ key ····· To specify a unit or mode. The stabilization indicator ⟨°⟩ appears when the displayed unit or mode is specified.

Step 5 Press the ⟨PRINT⟩ key to store the units or modes. The balance displays ⟨End⟩ and then displays the next menu item of the function table.

Step 6 Press the ⟨CAL⟩ key to exit the function table. Then the balance returns to the weighing mode with the selected unit.

1/10d SAMPLE — Press and hold

1/10d SAMPLE — To unit

Unit

PRINT — Enter

1/10d SAMPLE — Select

Displays the units sequentially.

°Unit   kg pcs %

→0/T← RE-ZERO — Specify

°Unit   kg pcs %

PRINT — Store

CAL — Return

6. Weighing

6-1. Basic Operation (Gram Mode)

Step 1 Place a container on the weighing pan, if necessary.
Press the RE-ZERO key to cancel the weight (tare). The balance displays 0.0 g.
(The decimal point position depends on the balance model.)

Step 2 Place a sample on the pan or in the container.

Step 3 Wait for the stabilization indicator ○ to be displayed. Read the value.

Step 4 Remove the sample and container from the weighing pan.

Weighing pan

Container

→O/T←
RE-ZERO

○   0.0 g

Sample

○   1268.3 g

Remove them
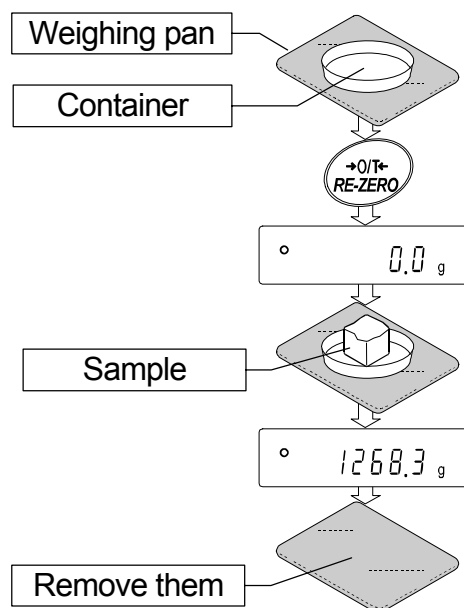
Notes
- **To use another unit, press the MODE key and select an appropriate unit.**
- **Press the SAMPLE key to turn on or off the minimum weighing value.**
- **The weighing data can be stored in memory. Refer to "12. Data Memory" for details.**

6-2. Counting Mode (PCS)

▢ This is the mode to determine the number of objects in a sample based on the standard sample unit mass. The unit mass means an average mass of the samples. The smaller the variation in the samples, the more accurate the count will be. The balance is equipped with the Automatic Counting Accuracy Improvement (ACAI) function to improve the counting accuracy.

Note

If the sample unit mass variable, the difference from sample to sample, is too large, it may cause a counting error.

Selecting The Counting Mode

Step 1 Press the ⌐MODE⌐ key to select the unit ⌐pcs⌐ (counting mode).

Storing A Sample Unit Mass (Weighing Input Mode)

Step 2 Press the ⌐SAMPLE⌐ key to enter the sample unit mass storing mode.

Step 3 To select the number of samples using the ⌐SAMPLE⌐ key. It may be set to 10, 25, 50 or 100.

Advise A greater number of samples will yield a more accurate counting result.

Step 4 Place a container on the weighing pan, if necessary. Press the ⌐RE-ZERO⌐ key to cancel the weight (tare). The number specified in step 3 appears.
Example: ⌐25 0⌐ pcs is displayed if 25 is selected in step 3.

Step 5 Place the number of samples specified on the pan. In this example, 25 pieces.

Step 6 Wait for the stabilization indicator to come on. Press the ⌐PRINT⌐ key to calculate and store the unit mass. Then the balance displays ⌐25 pcs⌐ and is set to count samples with this unit mass. (The sample unit mass stored, even if the AC adapter is removed, is maintained in non-volatile memory.) To improve the accuracy of the unit mass, go to step 8.

Notes

▢ If the balance judges that the mass of the samples is too light and can not be stored as the unit mass, it displays ⌐Lo⌐.

▢ If the balance judges that the mass of the samples is too light to acquire accurate weighing, it displays an error requiring the addition of more samples to the specified number.
Example: ⌐50 - pcs⌐ appears, requiring 25 more samples. Add 25 samples and press the ⌐PRINT⌐ key. When the unit mass is stored correctly, the balance goes to the counting mode.

▢ The unit mass can be input numerically. Refer to "12-4-1. Storing the unit mass".

Counting Operation

Step 7 Place the samples to be counted on the pan.

Advise Multiple unit masses can be stored in the balance. Refer to "12. Data Memory".
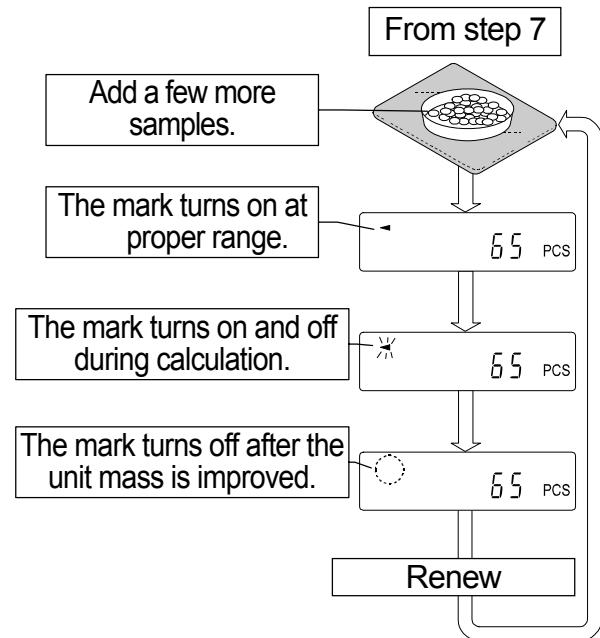GX-K series ········ 50 units,   GF-K series ········ 20 units

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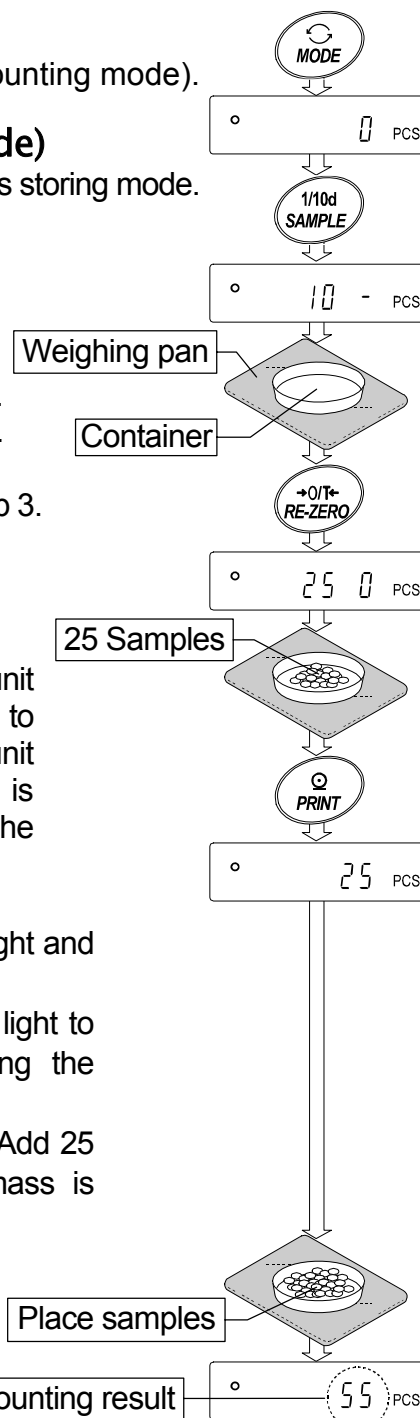
Counting Mode Using The ACAI Function

The ACAI is a function that improves the accuracy of the unit mass automatically by increasing the number of samples as the counting process.

ACAI: Automatic Counting Accuracy Improvement

Step 8   If a few more samples are added, the processing indicator turns on. To prevent an error, add three or more. The processing indicator does not turn on if overloaded. Try to add the same number of samples as displayed.

Step 9   The balance re-calculates the unit mass while the processing indicator is blinking. Do not touch the balance or samples on the pan until the processing indicator turns off.

Step 10   Counting accuracy is improved when the processing indicator turns off.
Each time the above operation is performed, a more accurate unit mass will be obtained. There is no definite upper limit of ACAI range for the number of samples exceeding 100. Try to add the same number of samples as displayed.

Step 11   Remove all the samples used in ACAI and proceed with the counting operation using the improved unit mass.

Note   **ACAI will not function on the unit mass entered using the keys, or digital input mode.**

From step 7

Add a few more samples.

The mark turns on at proper range.   65 PCS

The mark turns on and off during calculation.   65 PCS

The mark turns off after the unit mass is improved.   65 PCS

Renew

6-3. Percent Mode (%)

The percent mode displays the weighting value in percentage compared to a 100% reference mass and is used for target weighing or checking the sample variance.

Selecting The Percent Mode

Step 1 Press the [MODE] key to select the unit [%] (Percent mode). If the percent mode can not be selected, refer to "5. Weighing Units".

Storing The 100% Reference Mass

Step 2 Press the [SAMPLE] key to enter the 100% reference mass storing mode.
Even in the storing mode, pressing the [MODE] key will switch to the next mode.

Step 3 Place a container on the weighing pan, if necessary. Press the [RE-ZERO] key to cancel the weight (tare). The balance displays [100 0 %].

Step 4 Place the sample to be set as the 100% reference mass on the pan or in the container.

Step 5 Press the [PRINT] key to store the reference mass. The balance displays [10000 %]. (The decimal point position depends on the reference value. The reference mass stored, even if the AC adapter is removed, is maintained in non-volatile memory.)
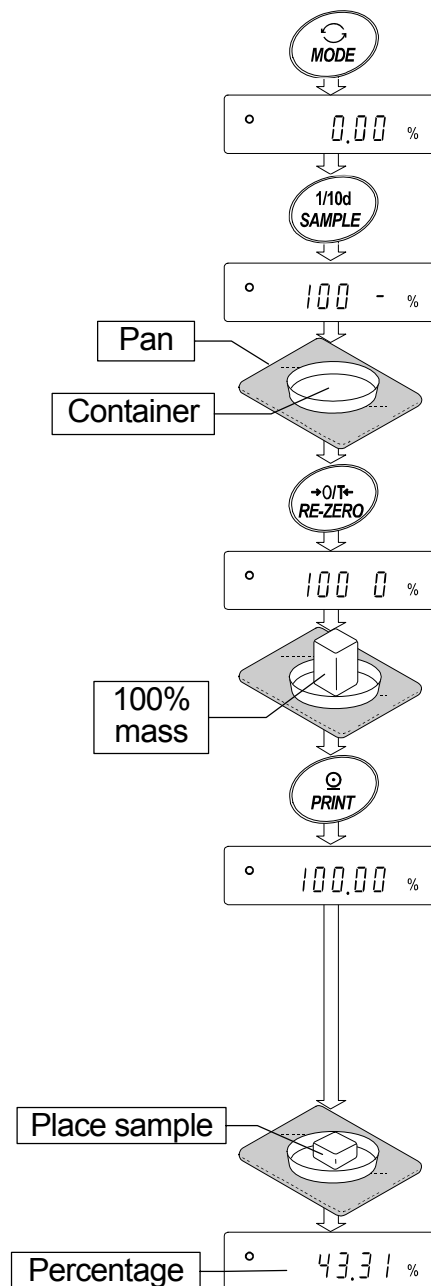
Note

□ If the balance judges that the mass of the sample is too light to be used as a reference, it displays [Lo] .

Step 6 Remove the sample.

Reading The Percentage

Step 7 Place a sample to be compared to the reference mass on the pan. The displayed percentage is based on the 100% reference mass.

6-4. Animal Weighing Mode (Hold Function)

This is the mode to weigh a moving object such as an animal, even when the display of the weighing data fluctuates. The hold function allows the average weight of the animal to be displayed. To use the hold function, set the function in the function table. Refer to "10. Function Table" and "10-3. Description Of The Class "Environment, Display" " for details.

6-5. Accumulation Function

The accumulation function sums the weighing data and displays the total value.
To use the accumulation function, set the "Accumulation function (*Add*)" parameter of the function table as described below.

Note

While the accumulation function is in use, the data memory function is not available. When using the accumulation function, make sure that the "Data memory (*dAtA*)" parameter of the function table is set to "*0*".

Selecting The Unit

Step 1 Press the ‖MODE‖ key to select a unit to be used for accumulation.

 Note While the accumulation function is in use, unit selection using the ‖MODE‖ key is not available.

Setting The Function Table

Step 2 Press and hold the ‖SAMPLE‖ key until ⌈*bASFnc*⌉ of the function table is displayed, then release the key.
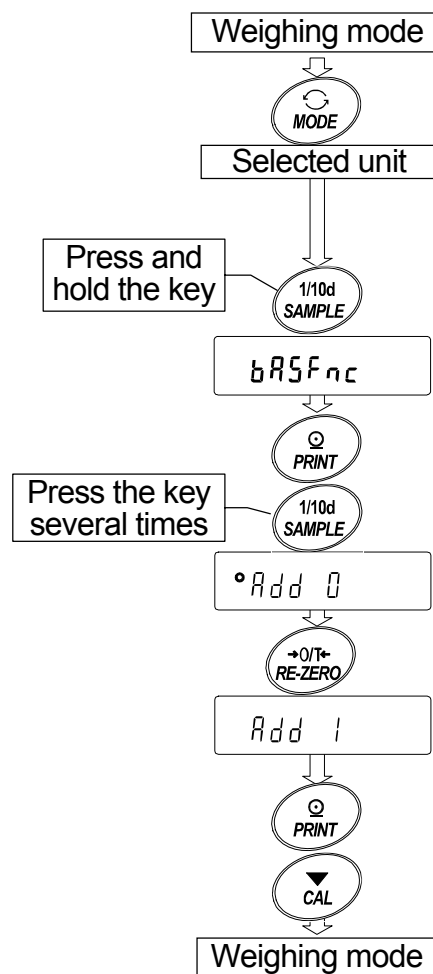
Step 3 Press the ‖PRINT‖ key.

Step 4 Press the ‖SAMPLE‖ key several times to display ⌈*Add 0*⌉.

Step 5 Press the ‖RE-ZERO‖ key to display ⌈*Add 1*⌉.

 Note To disable the accumulation function, set the "Accumulation function (*Add*)" parameter to "*0*".

Step 6 Press the ‖PRINT‖ key to store the setting.

Step 7 Press the ‖CAL‖ key to return to the weighing mode.

| Weighing mode |
| ⇩ |
| 🗘 MODE |
| Selected unit |
| Press and hold the key → 1/10d SAMPLE |
| *bASFnc* |
| ◎ PRINT |
| Press the key several times → 1/10d SAMPLE |
| °*Add 0* |
| →0/T← RE-ZERO |
| *Add 1* |
| ◎ PRINT |
| ▼ CAL |
| Weighing mode |

Using The Accumulation Function

Use the following keys to operate the accumulation function.

MODE key ········· Displays the weighing data and the total value alternately each time it is pressed. While the accumulation function is in use, the unit can not be changed.

RE-ZERO key ····· Sets the display to zero while the weighing data is displayed. Deletes the total value while the total value is displayed.

PRINT key ········· Outputs and adds the weighing data while the weighing data is displayed. Outputs the total value while the total value is displayed.

Step 1 Press the RE-ZERO key to zero the display.

Step 2 Place a sample on the pan. The weight value is displayed.

Step 3 Press the PRINT key. The weight value is added to the total and is output. The accumulation number at the upper left of the display increases by one.
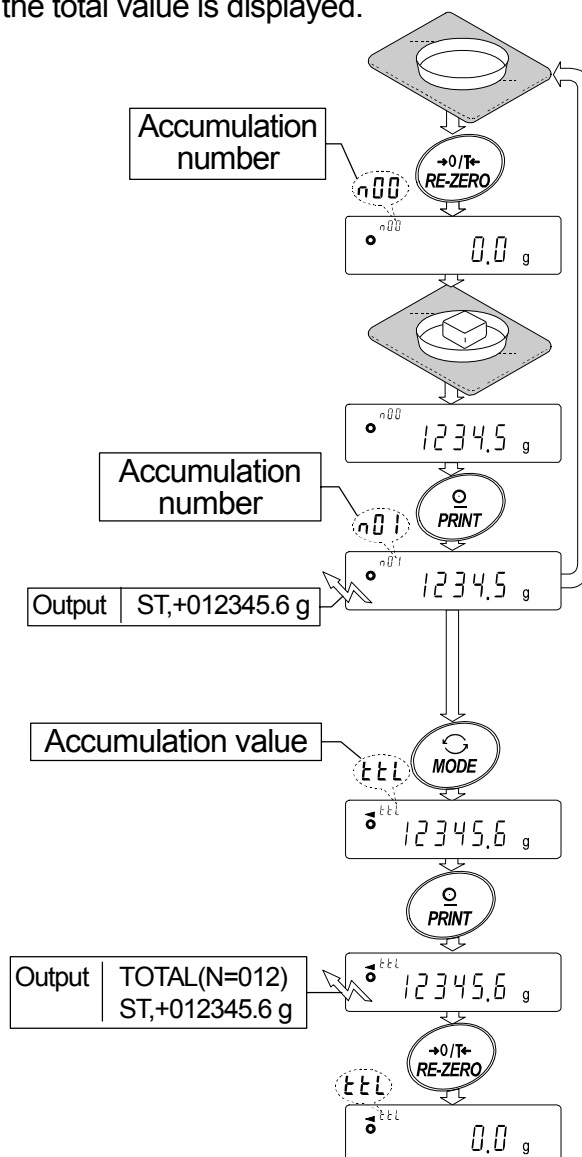
Step 4 Repeat steps 1 to 3, when accumulating more data.

Step 5 Press the MODE key to display the total value.

Outputting the value

Step 6 Press the PRINT key to output the total value.

Step 7 Press the RE-ZERO key to delete the total value.

Accumulation number

Accumulation number

| Output | ST,+012345.6 g |

Accumulation value

| Output | TOTAL(N=012) |
| | ST,+012345.6 g |

Notes And Displaying Or Outputting An Overloaded Total

□ The output format depends on the function table setting.

□ While the accumulation function is in use, the data memory function is not available.

□ To disable the accumulation function, set the "Accumulation function (Add)" parameter to "0".

□ When the "Data number output (d-no)" parameter is set to "1", the accumulation number will be output before the weighing data.

Data number is above 99

| Output | TOTAL(N=--) |
| | OL,+9999999E+19 g |

Accumulation data is overloaded.

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7. Weighing Speed Adjustment / Self Check Function

7-1. Weighing Speed Adjustment

This function detects the influence on weighing that is caused by drafts and/or vibration at the place where the balance is installed and sets the following three weighing speeds (response characteristics) automatically.

The function has three rates as follows:

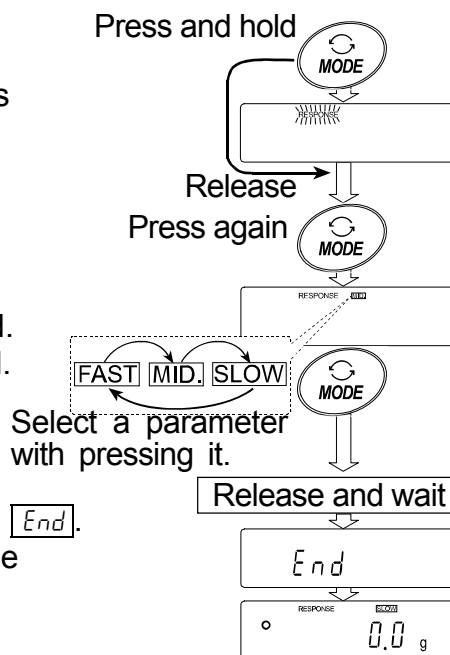Changing the weighing speed changes the display refresh rate.
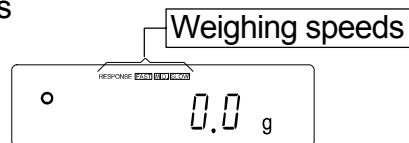
Indicator	Parameter	Weighing Speed	Stability	Display refresh rate
FAST	$Cond\ 0$	Fast response,	Sensitive value	If the weighing speed is changed as follows:
MID.	$Cond\ 1$	⬆	⬇	MID. or SLOW FAST =10 times/second
SLOW	$Cond\ 2$	Slow response,	Stable value	FAST MID. or SLOW = 5 times/second

Step 1 Press and hold the [MODE] key until RESPONSE is displayed. And then, press the [MODE] key again quickly.

Press and hold

Release

Press again

Step 2 Press the [MODE] key to select a weighing speed. Either [FAST], [MID.] or [SLOW] can be selected.

FAST MID. SLOW

Select a parameter with pressing it.

Release and wait

Step 3 After a few seconds of inactivity the balance displays [End]. Then, it returns to the weighing mode and displays the updated response indicator. The response indicator remains displayed for a while.

End

Note
□ **The weighing speed adjustment can be changed at "Condition ($Cond$)" of "Environment, Display ($bASFnc$)" in the function table. Refer to "10. Function Table" for details.**
□ **To set a refresh rate of 5 times/second when the response rate is [FAST] or 10 times/second when the response rate is [MID.] or [SLOW], change the "Display refresh rate (SPd)" parameter of "Environment, Display ($bASFnc$)" in the function table.**

7-2. Self Check Function With Response Adjustment For The GX-K Series

This function automatically updates the response adjustment by analyzing the influence of the environment on the weighing data and also self-checks the balance performance using the internal mass.

Step 1 Press and hold the [MODE] key until [RESPONSE] is displayed, and then release the key.

Step 2 The balance automatically starts to check the balance performance and sets the response characteristic.

Caution **Do not allow vibration or drafts to affect the balance during adjustment.**

Step 3 After automatic adjustment, the balance displays the updated response indicator and returns to the weighing mode.
The response indicator remains displayed for a while.
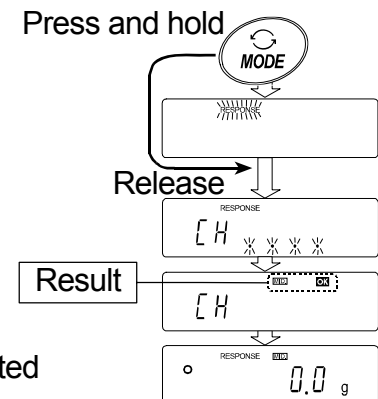
Example of display
[MID.] and [OK] : The example above indicates that the result of the self check is good and MID. is selected as the response rate..

Note
□ **If improper performance is found in the self check, the balance displays** [CH no]**. Contact the local A&D dealer for repair.**
□ **If the automatic response adjustment fails, the balance displays** [CH nG]**. Check the ambient conditions such as breeze and vibration, also check the weighing pan. Then, perform the adjustment again. To return to the weighing mode, press the** [CAL] **key.**

Advise
If the automatic response adjustment is not helpful, try to refine it using the "7-3. Self Check Function For GF-K Series".

7-3. Self Check Function For GF-K Series

This function manually updates the response adjustment by analyzing the influence of the environment on the weighing data.

Step 1 Press and hold the [MODE] key until [RESPONSE] is displayed.
And then, press the [MODE] key again quickly.

Step 2 Press the [MODE] key to select a weighing speed.
Either [FAST], [MID.] or [SLOW] can be selected.

Step 3 After a few seconds of inactivity the balance displays [End].
Then, it returns to the weighing mode and displays the updated response indicator.
The response indicator remains displayed for a while.
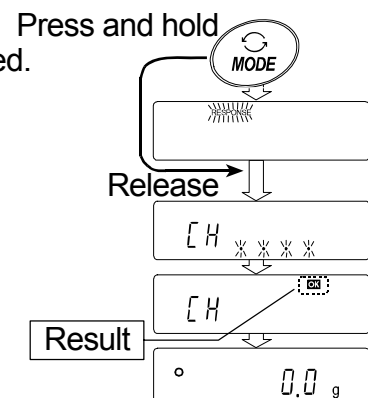
Note
□ **If improper performance is found in the self check, the balance displays** [CH no]**. Contact the local A&D dealer for repair.**

8. Calibration

8-1. Calibration Group

The balance has the following modes as a calibration group.

Calibration

> Automatic self calibration (Calibration due to changes in temperature for GX-K series)
> Calibration using the internal mass for GX-K series (One-touch calibration)
> Calibration using an external weight

Calibration Test

> Calibration test using an external weight (Calibration test does not perform calibration)

Correction of the internal mass value

Terms

The following terms are defined as follows:

Internal mass	= Built-in calibration weight (GX-K series only)
External weight	= A weight that you have. Referred to as a calibration weight when used for calibration.
Calibration weight	= A weight used for calibration
Target weight	= An external weight used for calibration test

Caution

□ The GF-K series does not perform "automatic self calibration" and "one-touch calibration using the internal mass", as it does not include an internal mass.

□ Calibration adjusts the balance for accurate weighing.
  Besides periodic calibration and before each use, perform calibration when:
  □ The balance is installed for the first time.
  □ The balance has been moved.
  □ The ambient environment has changed.

□ Do not allow vibration or drafts to affect the balance during calibration.

□ To output the data for GLP using the RS-232C interface, set "GLP output (info)" of "Data output (dout)". Refer to "10. Function Table". The time and date can be added to the GLP report concerning the GX-K series. If the time or date is not correct, adjust them. Refer to "10-7 Clock and Calendar Function".

□ Calibration test is available only when "GLP output (info)" of "Data output (dout)" is set to "1" or "2",

□ For GX-K series, the calibration and calibration test data can be stored in memory. To store them, set "Data memory (data)" to "3". Refer to "12. Data Memory" for details.

□ For GF-K series, the calibration and calibration test data is not stored in memory.

□ The value of the internal mass may change due to aging, corrosion or other damage caused by the operating environment. Check the internal mass periodically. Correct the internal mass value as necessary.

Caution On Using An External Weight

□ The accuracy of an external weight can influence the accuracy of weighing. Select an appropriate weight as listed below:

□ Select a mass for calibration and calibration test from the following table.

Model		Usable calibration weight	Adjustable range
GX-8K GF-8K GX-8K2 GF-8K2		2kg, 3kg, 4kg, **5kg**, 6kg, 7kg, 8kg	-0.15g ~ +0.15 g
GX-10K	GF-10K	2kg, 3kg, 4kg, 5kg, 6kg, 7kg, 8kg, 9kg, **10kg**	
GX-12K	GF-12K	5kg, **10kg**	-1.5g ~ +1.5 g
GX-20K	GF-20K	10kg, **20kg**	
GX-30K GX-32K	GF-30K GF-32K	**20kg**, 30kg	

The calibration weight in **bold type**: factory setting
The calibration weight value can be adjusted within the range above.

Display

◂

This indicator means "In process of measuring calibration data".
Do not allow vibration or drafts to affect the balance while the indicator is displayed.

8-2. Automatic Self Calibration For The GX-K Series

### Automatic self calibration due to changes in temperature

This function automatically calibrates the balance when the balance detects an ambient temperature change. If GLP output is selected in the function table, the balance outputs the calibration report or stores the data in memory. Automatic self calibration functions even if the display is turned off (standby state). Refer to "9-1. Permit Or Inhibit" for the operation.

Caution

□ **If something is on the weighing pan, the balance judges that it is in use and does not perform automatic self calibration. To maintain the calibrated state, keep the weighing pan clear while not in use.**

□ **GF-K series can not use this calibration mode.**

☼

Indicates that the balance detects a change in ambient temperature and automatic self calibration will start. If the balance is not used for a few minutes with this indicator blinking, the balance performs automatic self calibration. The blinking duration depends on the environment.

◂CAL . . .
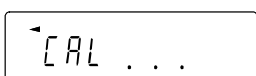
Indicates that the balance is measuring calibration data. Do not allow vibration or drafts to affect the balance while this indicator is displayed. After calibration, the balance returns to indicate the previous display.

Note The balance can be used while the indicator blinks. But, it is recommended that to maintain the accuracy, stop using the balance and confirm that there is nothing on the pan and allow the balance to perform self calibration.

8-3. One-Touch Calibration For The GX-K Series

Calibration using the internal mass for The GX-K series

This function calibrates the balance using the internal mass. The only operation required is to press the CAL key.

Caution

□ **GF-K series can not use this calibration mode.**

Step 1 Connect the AC adapter and warm up the balance for at least 30 minutes with nothing on the weighing pan.

Step 2 Press the CAL key.

Step 3 The balance displays $\boxed{CAL\ in}$ and performs calibration using the internal mass. Do not allow vibration or drafts to affect the balance.

Step 4 The balance displays $\boxed{End}$ after calibration. If the "GLP output ($info$)" parameter of the function table is set to " 1 " or " 2 ", the balance displays $\boxed{GLP}$ and outputs the "calibration report" using the RS-232C interface or stores the data in memory. Refer to "11-2. GLP Report" and "Data memory ($dAtA$)" of the function table for details.

Step 5 The balance will automatically return to the weighing mode after calibration.

About the internal mass

The value of the internal mass may change due to aging, corrosion or other damage caused by the operating environment. Check the internal mass periodically. Correct the internal mass value as necessary. Refer to "8-6. Correcting the internal mass value".

To maintain the weighing accuracy, perform the calibration using an external weight periodically, as described below.

This function calibrates the balance using an external weight.

Step   1   Connect the AC adapter and warm up the balance for at least 30 minutes with nothing on the weighing pan.

Step   2   Press and hold the `CAL` key until `CALout` is displayed, then release the key.

Step   3   The balance displays `CAL 0`.
- □ If you want to change the calibration weight, press the `SAMPLE` key and go to step 4.
- □ If you use the calibration weight value stored in the balance, go to step 5.

Step   4   Specify the calibration weight value as follows:

`SAMPLE` key··· To switch the display condition to: "All of the segments blinking" (calibration weight selection mode) or "The last two digits blinking" (value adjustment mode).

`RE-ZERO` key·· To select the calibration weight or adjust the value. In the value adjustment mode, -15 digits appear after +15 digits.

`PRINT` key······ To store the new weight value. Even if the AC adapter is removed, the data is maintained in non-volatile memory.

`CAL` key········· To cancel the operation and return to `CAL 0`.

Step   5   Confirm that there is nothing on the pan and press the `PRINT` key. The balance measures the zero point. Do not allow vibration or drafts to affect the balance. The balance displays the calibration weight value.
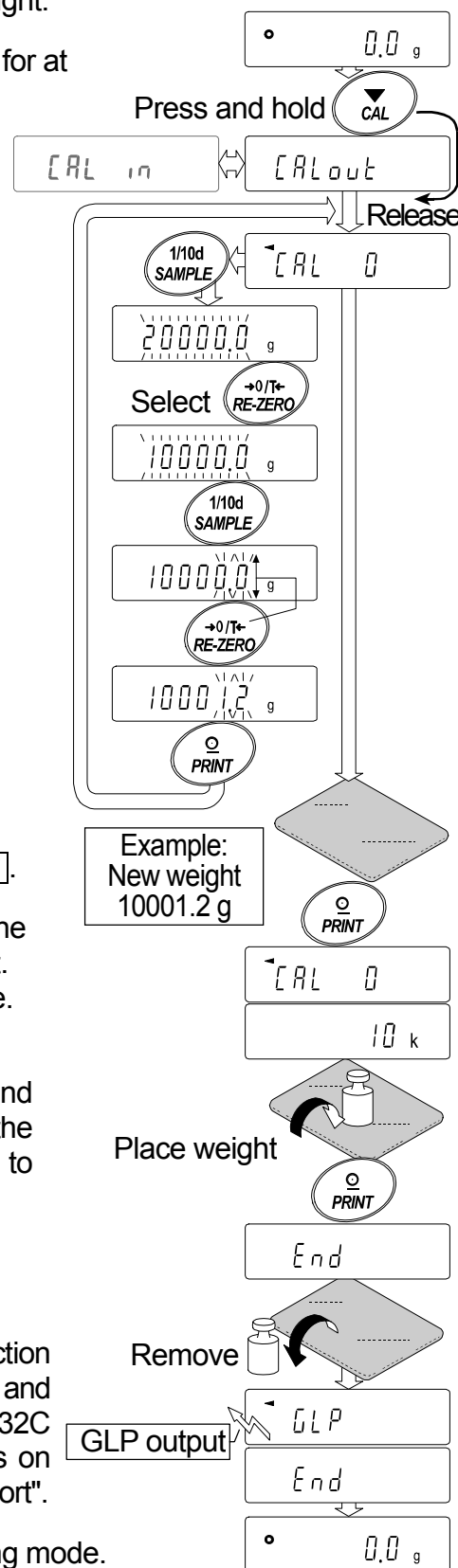
Step   6   Place the displayed calibration weight on the pan and press the `PRINT` key. The balance measures the calibration weight. Do not allow vibration or drafts to affect the balance.

Step   7   The balance displays `End`. Remove the weight from the pan.

Step   8   If the "GLP output ($info$)" parameter, of the function table, is set to "1" or "2", the balance displays `GLP` and outputs "Calibration Report" using the RS-232C interface or stores the data in memory. For details on the calibration report format, refer to "11-2 GLP Report".

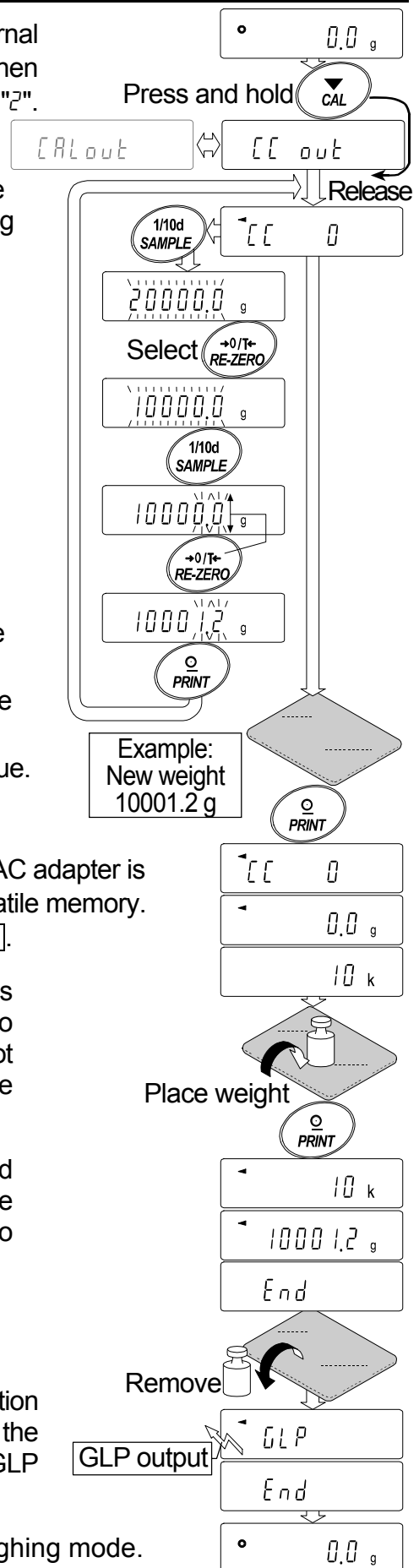**Step   9**   The balance will automatically return to the weighing mode.

Step 10   Place the calibration weight on the pan and confirm that the value displayed is within ±2 digits of the specified value. If it is not within the range, check the ambient conditions such as breeze and vibration also check the weighing pan. Then, repeat steps 1 to 10.

Press and hold `CAL`

`CAL in` ⇔ `CALout`

Release

`CAL 0`

Select

`20000.0 g`

`10000.0 g`

`10000.0 g`

`10001.2 g`

Example: New weight 10001.2 g

`CAL 0`

`10 k`

Place weight

`End`

Remove

GLP output

`GLP`

`End`

`0.0 g`

This function tests the weighing accuracy using an external weight and outputs the result. This is available only when the "GLP output (ɪnℱo)" parameter is set to "ɪ" or "2". (Calibration test does not perform calibration)

Step 1 Connect the AC adapter and warm up the balance for at least 30 minutes with nothing on the weighing pan.

Step 2 Press and hold the CAL key until [[out is displayed, then release the key.

Step 3 The balance displays [[0.
- □ If you want to change the target weight, press the SAMPLE key and go to step 4.
  A list of usable weights is shown on page 25.
- □ If you use the target weight value stored in the balance, go to step 5.

Step 4 Specify the target weight value as follows:

SAMPLE key··· To switch the display condition to: "All of the segments blinking" (target weight selection mode) or "The last two digits blinking" (value adjustment mode).

RE-ZERO key · To select the target weight or adjust the value. In the value adjustment mode, -15 digits appear after +15 digits.

PRINT key······ To store the new weight value. Even if the AC adapter is removed, the data is maintained in non-volatile memory.

CAL key ········ To cancel the operation and return to [[0.

Step 5 Confirm that there is nothing on the pan and press the PRINT key. The balance measures the zero point and displays the measured value. Do not allow vibration or drafts to affect the balance. The balance displays the target weight value.

Step 6 Place the displayed target weight on the pan and press the PRINT key. The balance measures the target weight and displays the measured value. Do not allow vibration or drafts to affect the balance.

Step 7 The balance displays End.
Remove the weight from the pan.

Step 8 The balance displays GLP and outputs "calibration test report" using the RS-232C interface or stores the calibration test data in memory. Refer to "11-2 GLP Report" of the function table for details.

Step 9 The balance will automatically return to the weighing mode.

Press and hold CAL

[ALout ⇔ [[out

Release

Select RE-ZERO

1/10d SAMPLE

Example: New weight 10001.2 g

Place weight

Remove

GLP output
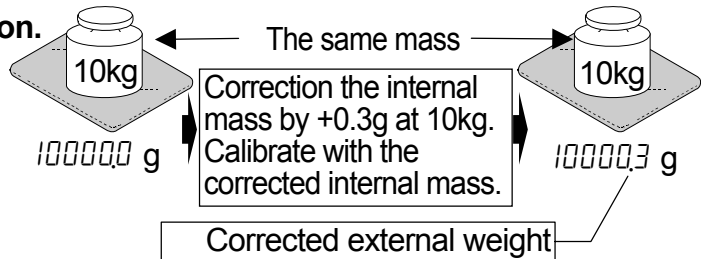
8-6. Correcting The Internal Mass Value Of The GX-K Series

The balance can correct the internal mass value within the range shown below. This function corrects the internal mass value to conform to an external weight. The corrected mass value is maintained in non-volatile memory even if the AC adapter is removed. The internal mass value is corrected as follows:

Note GF-K series can not use this function.

Model	Target	Range
GX-8K GX-8K2 GX-10K	2kg	±0.50g
GX-12K GX-20K GX-30K GX-32K	10kg	±5.0g

The same mass

Correction the internal mass by +0.3g at 10kg. Calibrate with the corrected internal mass.

Corrected external weight

Step 1 Calibrate the balance using the internal mass. (one-touch calibration).
Place the external weight and find out the correction value.
Example for correcting the weight value by +0.3 g in 10 kg, when using GX-12K. If correcting the weight value by +0.3 g in 5 kg, the weight changed into 10 kg, the correction value is +0.6 g.

Step 2 Press the ON:OFF key to turn off the display.

Step 3 While pressing and holding the PRINT key and the SAMPLE key, press the ON:OFF key. The balance displays *PS*.

Step 4 Press the PRINT key. Then the balance displays the function switches. Set the function table switch and internal mass correction switch to "*1*" as shown above using the following keys.
SAMPLE key···To select the switch to change the value. The selected digit blinks.
RE-ZERO key··To change the parameter of the switch selected.

A - 1 x x x 1 ── Function table switch

── Correction switch of internal mass
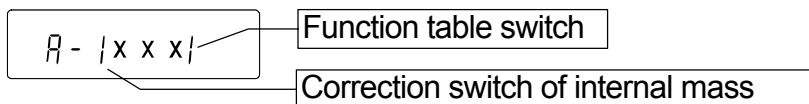
Step 5 Press the PRINT key to store the new setting.
The balance returns to the weighing mode.

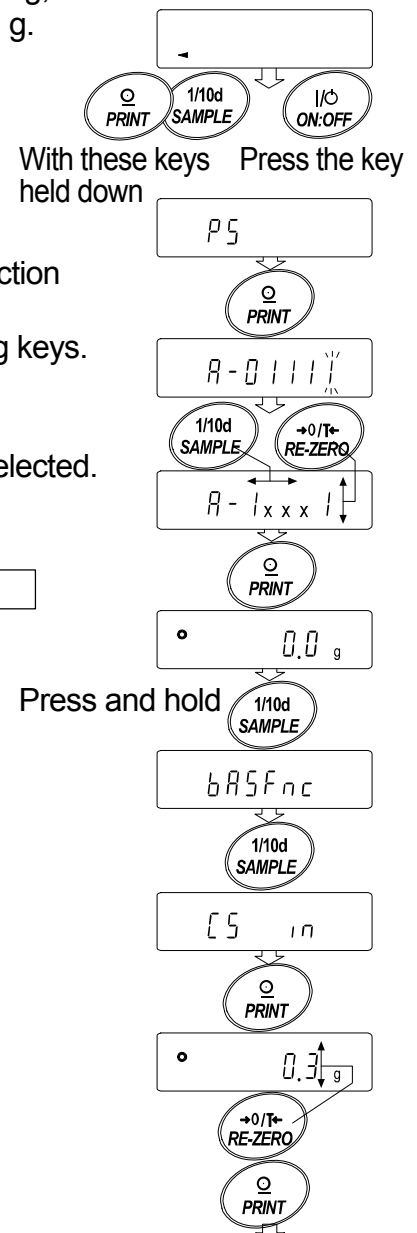Step 6 Press and hold the SAMPLE key to enter the function table and release the key when *bASFnc* is displayed.

Step 7 Press the SAMPLE key several times until *CS in* is displayed, then release the key.

Step 8 Press the PRINT key to enter the procedure for correcting the internal mass value.

Step 9 Correct the internal mass value using the following keys.
RE-ZERO key··To select the value. (-50 digits appear after +50 digits)
PRINT key······To store the new value and display the next menu item of the function table.

With these keys held down   Press the key

PS

A-01111

A-1xxx1

0.0 g

Press and hold

bASFnc

CS in

0.3 g

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CAL key ·········To cancel the correction and display the next
menu item of the function table.

Step 10 Press the CAL key to return the weighing mode.
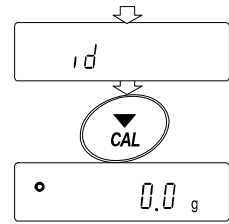
Step 11 Press the CAL key to calibrate the balance using the internal mass.

Step 12 Place the external weight on the pan and confirm that the correction has been performed properly. In this example, confirm that the value displayed is within the range that is described at "Accuracy after calibration using the internal mass" of "20. Specifications". If the value is incorrect, repeat the correction.

9. Function Switch And Initialization

9-1. Permit Or Inhibit

The balance stores parameters that must not be changed unintentionally (Example: Calibration data for accurate weighing, Data for adapting to the operating environment, Control data for the RS-232C interface). There are five switches for the purpose of protecting parameters. Each switch can select either "permit" or "inhibit". The "inhibit" protects parameters against unintentional operations.

Step 1 Press the ON:OFF key to turn off the display.

Step 2 While pressing and holding the PRINT key and
the SAMPLE key, press the ON:OFF key to
display PS.

Step 3 Press the PRINT key. Then the balance displays the function switches.

Step 4 Set the switches using the following keys.

SAMPLE key   To select a switch to change the parameter. The selected switch
blinks.

RE-ZERO key   To change the parameter of the switch selected.

0   To inhibit changes. (Can not be used.)

1   To permit changes. (Can be used.)

PRINT key   To store the new parameter and return to the weighing mode.

CAL key   To cancel the operation and return to the weighing mode.
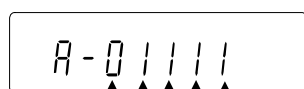
A-01111   GX-K series. The display shown left indicates the factory settings.

Function table
0   To inhibit changes to the function table.
1   To permit changes to the function table.

Calibration using the internal mass (One-touch calibration)
0   To inhibit calibration using the internal mass.
1   To permit calibration using the internal mass.

Calibration using an external weight
0   To inhibit calibration using an external weight.
1   To permit calibration using an external weight.

Automatic self calibration (Calibration due to changes in temperature)
0   To inhibit automatic self calibration.
1   To permit automatic self calibration.

Internal mass correction
0   To inhibit correction
1   To permit correction

```
A-00101
```
GF-K series. The display shown left indicates the factory settings.

```
        Function table
            0   To inhibit changes to the function table.
            1   To permit changes to the function table.
        Not used
        Calibration using an external weight
            0   To inhibit calibration using an external weight.
            1   To permit calibration using an external weight.
        Not used
```

9-2. Initializing The Balance

This function returns the following parameters to factory settings.
- □ Calibration data
- □ Function table
- □ The sample unit mass value (counting mode),
  100% reference mass value (percent mode)
- □ The data that is stored in the balance using the data memory function
- □ External calibration weight and target weight value
- □ Function switch settings
- □ Liquid density and temperature in the density mode

Note   Be sure to calibrate the balance after initialization.
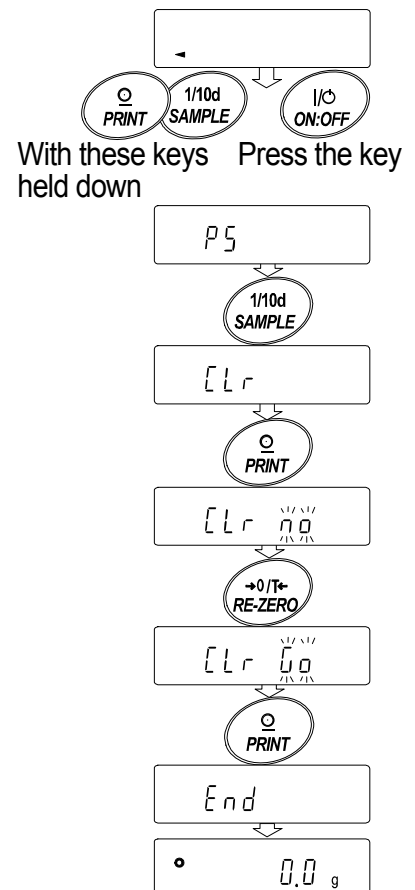
Step 1 Press the ON:OFF key to turn off the display.

Step 2 While pressing and holding the PRINT key and the SAMPLE key, press the ON:OFF key to display PS.

Step 3 Press the SAMPLE key to display CLr.

Step 4 Press the PRINT key.
         To cancel this operation, press the CAL key.

Step 5 Press the RE-ZERO key to display CLr Go.

Step 6 Press the PRINT key to initialize the balance.
         The balance will automatically return to the weighing mode.

With these keys held down   Press the key

```
          PS
           ↓  1/10d SAMPLE
          CLr
           ↓  PRINT
          CLr no
           ↓  →0/T← RE-ZERO
          CLr Go
           ↓  PRINT
          End
           ↓
          0.0 g
```

10. Function Table

This function table reads or rewrites the parameters that are stored in the balance. These parameters are maintained in non-volatile memory, even if the AC adapter is removed.

10-1-1. Structure And Sequence Of The Function Table

This function table menu consists of two layers. The first layer is the "Class" and the second layer is the "Item". It has effect that a parameter is stored in each item and is displayed latest. New parameters are applied to the balance after the PRINT key is pressed.

Example

This example sets "Stores weighing data" for "Data memory" and "1 minute" for "Interval time".
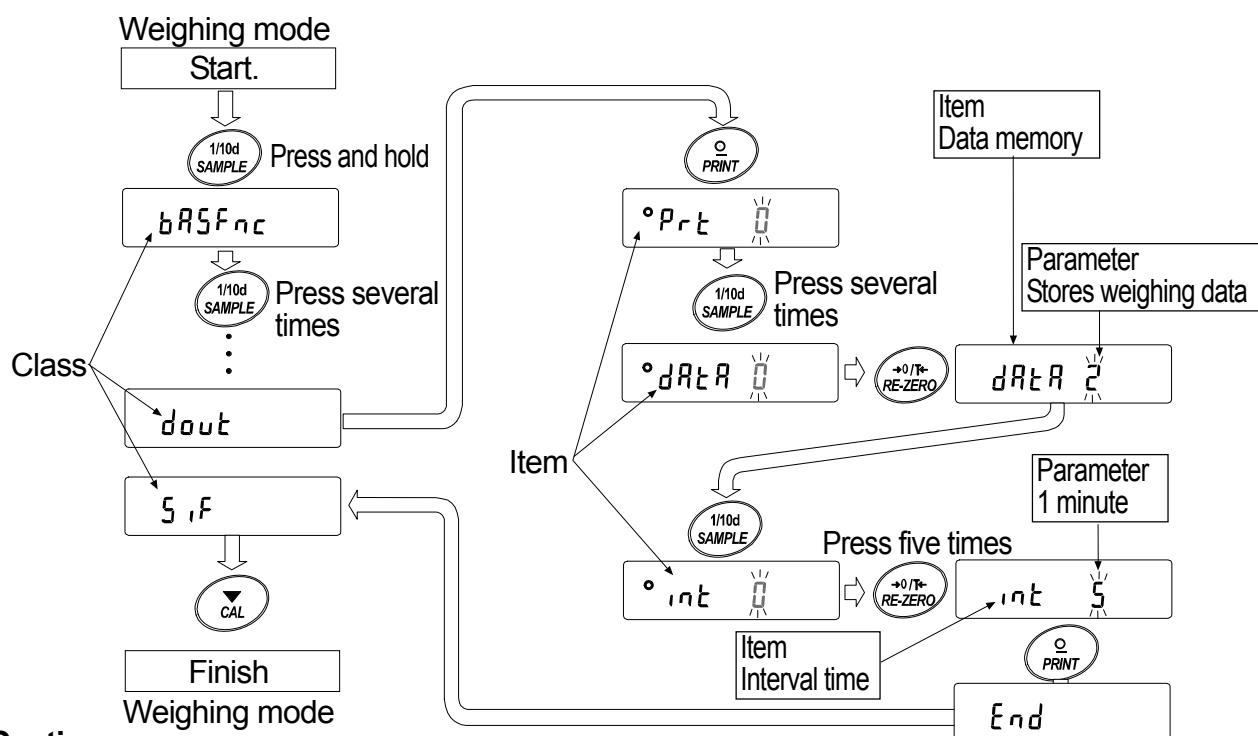
Caution

Check the settings and condition before changing parameters.

10-1-2. Display And Operation Keys

○	The symbol "○" shows effective parameter.
1/10d SAMPLE	When pressed and held in the weighing mode, enters the function table mode. Selects the class or item in the function table mode.
→0/T← RE-ZERO	Changes the parameter.
○ PRINT	When a class is displayed, moves to an item in the class. When an item is displayed, stores the new parameter and displays the next class.
▼ CAL	When an item is displayed, cancels the new parameter and displays the next class. When a class is displayed, exits the function table mode and returns to the weighing mode.

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10-2.Details Of The Function Table

Class	Item and Parameter		Description	
bRSFnc Environment Display	*Cond* Condition	0 ■ 1 2	Fast response, sensitive value [FAST] ⬍ [MID] Slow response, stable value [SLOW]	Can be changed by response adjustment. With "*Hold 1*", sets the averaging time.
	St-b Stability band width	0 ■ 1 2	Stable when within ±1 digit ⬍ Stable when within ±3 digits	The stabilization indicator illuminates with the display fluctuation within the range. With "*Hold 1*", sets the stable range.
	Hold Hold function	■ 0 1	OFF ON	Holds the display when stable in animal mode. With "*Hold 1*", [ANIMAL] turns on.
	trc Zero tracking	0 ■ 1 2 3	OFF Normal Strong Very strong	Keeps zero display by tracking zero drift.
	SPd Display refresh rate	■ 0 1	5 times/second 10 times/second	Period to refresh the display
	Pnt Decimal point	■ 0 1	Point (.) Comma (,)	Decimal point format
	P-on Auto display-ON	■ 0 1	OFF ON	Turns on the weighing mode display when the AC adapter is connected.
	PoFF Auto display-OFF	■ 0 1	OFF ON (10 minutes)	Turns off the display after 10 minutes of inactivity.
	GSi Capacity indicator	■ 0 1	OFF ON	Capacity indicator. Zero: 0% Maximum capacity:100%
	Add Accumulation function	■ 0 1	OFF ON	Displays and outputs the total value of the weighing data.
	rnG Display at start	■ 0 1	Displays Does not display	Select whether or not to display the smallest displayable weighing value at weighing start.
CL Adj Clock ☆	Refer to "10-7. Clock and Calendar Function"			Confirms and sets the time and date. The time and date are added to the output data.
CP Fnc Comparator Displayed only when Comparator output (GX-04K) is installed	*CP* Comparator mode	■ 0 1 2 3 4	No comparison Comparison, excluding "near zero" when stable value or overloaded Comparison, including "near zero" when stable value or overloaded Continuous comparison, excluding "near zero" Continuous comparison, including "near zero"	
	CP in Data input method	■ 0 1	Set the upper lower limit value Set the reference value	Select *CP Hi* or *CP Lo*. Select *CP rEF* or *CP Lmt*.
	CP-r Comparison results	■ 0 1	Not added Added	Select whether or not to add the comparison results to the output data.
	CP-b Main display comparison	■ 0 1	OFF ON	Displays the results on the main portion of the display in place of the weight value.
	*bEP_* LO buzzer	■ 0 1	OFF ON	Select whether or not to sound the LO buzzer.
	bEP- OK buzzer	■ 0 1	OFF ON	Select whether or not to sound the OK buzzer.
	bEP- HI buzzer	■ 0 1	OFF ON	Select whether or not to sound the HI buzzer.

☆ : Functions for GX-K series.   ■ : Factory settings.   Digit is a unit of minimum weighing value.

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Class	Item and Parameter				Description	
CP Hi Upper limit					Refer to "10-8. Comparator Function"	Displayed when *CP in 0* is selected.
CP Lo Lower limit						
CP rEF Reference value					Refer to "10-8. Comparator Function"	Displayed when *CP in 1* is selected.
CP Lmt Tolerance						
dout Data output	*Prt* Data output mode	▪	*0*	Key mode	Accepts the PRINT key only when the display is stable.	
			1	Auto print mode A (Reference = zero)	Outputs data when the display is stable and conditions of *AP-P*, *AP-b* and the reference value are met.	
			2	Auto print mode B (Reference = last stable value)		
			3	Stream mode / Interval memory mode	With *dAtA 0*, outputs data continuously; with *dAtA 2*, uses interval memory.	
	AP-P Auto print polarity	▪	*0*	Plus only	Displayed value>Reference	
			1	Minus only	Displayed value<Reference	
			2	Both	Regardless of displayed value	
	AP-b Auto print difference	▪	*0*	10 digits	Difference between reference value and displayed value	
			1	100 digits		
			2	1000 digits		
	dAtA Data memory	▪	*0*	Not used	Related items: *Prt, int, d-no, S-td, info*	
			1	Stores unit mass in counting mode		
			2	Stores weighing data		
		☆	*3*	Stores calibration data		
			4	Stores comparator settings		
			5	Stores tare value		
	int Interval time	▪	*0*	Every measurement	Interval time in the interval memory mode when using *Prt 3, dAtA 2*	
			1	2 seconds		
			2	5 seconds		
			3	10 seconds		
			4	30 seconds		
			5	1 minute		
			6	2 minute		
			7	5 minute		
			8	10 minute		
	d-no Data number output	▪	*0*	No output	Refer to "12. DATA MEMORY"	
			1	Output		
	S-td ☆ Time/Date output	▪	*0*	No output	Selects whether or not the time or date is added to the weighing data. Refer to "10-7. Clock and Calendar Function" for details.	
			1	Time only		
			2	Date only		
			3	Time and date		
	S-id ID number output	▪	*0*	No output	Selects whether or not the ID number is output.	
			1	Output		

☆ : Functions for GX-K series.　▪ : Factory settings.　Digit is a unit of minimum weighing value.

Class	Item and Parameter			Description	
dout Data output	*PUSE* Data output pause	▪	*0*	No pause	Selects the data output interval.
			1	Pause (1.6 seconds)	
	At-F Auto feed	▪	*0*	Not used	Selects whether or not automatic feed is performed.
			1	Used	
	inFo GLP output	▪	*0*	No output	Selects GLP output method. For how to set time and date to be added, refer to "10-7. Clock and Calendar Function".
			1	AD-8121 format	
			2	General data format	
	Ar-d Zero after output	▪	*0*	Not used	Adjusts zero automatically after data is output
			1	Used	
SiF Serial interface	*bPS* Baud rate		*0*	600 bps	
			1	1200 bps	
		▪	*2*	2400 bps	
			3	4800 bps	
			4	9600 bps	
			5	19200 bps	
	btPr Data bit, parity bit	▪	*0*	7 bits, even	
			1	7 bits, odd	
			2	8 bits, none	
	CrLF Terminator	▪	*0*	CR LF	CR: ASCII code 0Dh LF: ASCII code 0Ah
			1	CR	
	tYPE Data format	▪	*0*	A&D standard format	Refer to "10-5. Description of Item "Data Format"".
			1	DP format	
			2	KF format	
			3	MT format	
			4	NU format	
			5	CSV format	
	t-UP Timeout		*0*	No limit	Selects the wait time to receive a command.
		▪	*1*	1 second	
	ErCd AK, Error code	▪	*0*	No output	AK: ASCII code 06h
			1	Output	
	CtS CTS, RTS control	▪	*0*	Not used	Controls CTS and RTS.
			1	Used	
dS Fnc Density function	*Ld in* Liquid density input	▪	*0*	Water temperature	Available only when density mode is selected
			1	Liquid density	
nLt Programmable-unit (Multi-unit)				Available only when programmable-unit mode is selected. Refer to "13. Programmable Units" for details".	
Unit Unit				Refer to "5. Weighing Units".	
CS in ☆ Internal mass correction				Displayed only when the internal mass value correction switch is set to *1*. Refer to "8. Calibration".	
id ID number setting				Refer to "11. ID Number And GLP Report".	

☆ : Functions for GX-K series.   ▪ : Factory settings.   Digit is a unit of minimum weighing value.

Caution

  The balance may not transmit the data completely at the specified refresh rate, depending on the baud rate or data added to the weighing data such as time, date and ID number.

10-3.Description Of The Class "Environment, Display"

Condition (*Cond*)

Cond 0   This parameter is for sensitive response to the fluctuation of a weight value. Used for powder target weighing, weighing a very light sample or when quick response weighing is required. After setting, the balance displays FAST.

↕

Cond 2   This parameter is for stable weighing with slow response. Used to prevent a weight value from drifting due to vibration or drafts. After setting, the balance displays SLOW.

Notes   **In automatic response adjustment, the weighing speed is selected automatically.**
With "Hold function (*Hold*)" set to "ON (*1*)", this item is used to set the averaging time.

Stability band width (*St-b*)

This item controls the width to regard a weight value as a stable value. When the fluctuation per second is less than the parameter, the balance displays the stabilization indicator and outputs or stores the data. The parameter influences the "Auto print mode"

St-b 0   This parameter is used for sensitive response of the stabilization indicator. Used for exact weighing.

↕

St-b 2   This parameter ignores slight fluctuation of a weight value. Used to prevent a weight value from drifting due to vibration or drafts.

Note   **With "Hold function (*Hold*)" set to "ON (*1*)", this item is used to set the stabilization range.**

Hold function (*Hold*) (Animal weighing mode)

This function is used to weigh a moving object such as an animal. When the weighing data is over the weighing range from zero and the display fluctuation is within the stabilization range for a fixed period of averaging time, the processing indicator illuminates and the balance displays the average weight of the animal. When the animal is removed from the weighing pan, the display returns to zero automatically. This function is available only when the hold function parameter is set to "*1*" (the animal mode indicator ANIMAL illuminates) and any weighing unit other than the counting mode is selected. The stabilization range and averaging time are set in "Condition (*Cond*)" and "Stability band width (*St-b*)".

Weighing range			
GX-8K GX-8K2 GX-10K			2g
GF-8K GF-8K2 GF-10K			
GX-12K GX-20K GX-30K GX-32K			20g
GF-12K GF-20K GF-30K GF-32K			

Averaging time	
Cond 0	2 sec. Faster
Cond 1	4 sec. ↕
Cond 2	8 sec.More accurate

Stable range	
St-b 0	Small
St-b 1	↕
St-b 2	Big

Zero tracking (trc)

This function tracks zero point drift caused by changes in the environment and stabilizes the zero point. When the weighing data is only a few digits, turn the function off for accurate weighing.

trc 0 The zero tracking function is not used for weighing a very light sample.
trc 1 The normal zero tracking function is used for stable zero display.
trc 2 The strong zero tracking function is used for stable zero display.
trc 3 The very strong zero tracking function is used for stable zero display.

Display refresh rate (SPd)

Period to refresh the display. This parameter influences "Baud rate", "Data output pause" and "Stream mode".

Note   **This item is selected automatically in the weighing speed adjustment.**

Decimal point (Pnt)

The decimal point format can be selected.

Auto display–ON (P-on)

When the AC adapter is plugged in, the display is automatically turned on without the ON:OFF key operation, to display the weighing mode. Used when the balance is built into an automated system. 30 minutes warm up is necessary for accurate weighing.

Auto display–OFF ($PoFF$)

When the AC adapter is connected and no operation is performed (inactivity state) for 10 minutes, the display is automatically turned off and the standby indicator illuminates.

Capacity indicator (GSi)

In the weighing mode, the indicator displays the weighing data relative to the weighing capacity in percentage. (Zero = 0%, maximum capacity = 100%)

When the "Data memory ($dAtA$)" parameter is set to " 1 " (to store unit mass in the counting mode), " 2 " (to store the weighing data), " 4 " (to store comparator settings) or " 5 " (to store tare value), the indicator displays the information stored in memory, such as the amount of memory data or data number.

Accumulation function (Add)

The accumulation function adds the weighing data, displays and outputs the total value. Refer to "6-5. Accumulation Function." for details.

Display at start (rnG)

When the weighing accuracy is not so strict, the smallest displayable weighing value can be turned off without any key operation at weighing start. Useful when the balance is built into an automated system.

10-4.Description Of The Item "Data Output Mode"

The parameter setting of "Data output mode (Prt)" applies to the performance when the "Data memory ($dAtA$)" parameter is set to "2" (to store the weighing data) and when the data is transmitted using the RS-232C interface.

Key mode

When the ⌐PRINT¬ key is pressed with the stabilization indictor turned on, the balance outputs or stores the weighing data and the display blinks one time.

    Required setting $dout$ Prt 0 Key mode

Auto print modes A and B

When the displayed value is stable and the conditions of "Auto print polarity", "Auto print difference" and reference value are met, the balance outputs or stores the weighing data.

When the ⌐PRINT¬ key is pressed with the stabilization indictor turned on, the balance outputs or stores the data and the display blinks one time.

Auto print modes A

Example	For weighing each time a sample is placed and removed, with "Ar-d" set to "1" (to adjust zero after the data is output).	
Required setting	$dout$ Prt 1	Auto print mode A (reference = zero)
	$dout$ AP-P	Auto print polarity
	$dout$ AP-b	Auto print difference
	$dout$ Ar-d 1	Zero after output

Auto print modes B

Example	For weighing while a sample is added.	
Required setting	$dout$ Prt 2	Auto print mode B (reference = last stable value)
	$dout$ AP-P	Auto print polarity
	$dout$ AP-b	Auto print difference

Stream mode

The balance outputs the weighing data continuously regardless of the display condition. The display does not blink in this mode. The interval memory mode is used when the "Data memory ($dAtA$)" parameter is set to "2" (to store the weighing data).

Example	For monitoring data on a computer.	
Required setting	$dout$ Prt 3	Stream mode
	$dout$ $dAtA$ 0	Data memory function is not used
	$bASFnc$ SPd	Display refresh rate
	S iF bPS	Baud rate

Caution   **The balance may not transmit the data completely at the specified refresh rate, depending on the baud rate or data added to the weighing data such as time, date and ID number.**

Interval memory mode

The weighing data is periodically stored in memory.

Example		For periodical weighing without a personal computer command and to output all of the data, to a computer, at one time. The GX-K series can use time and date with "Time/Date output (5-ƚd)".	
Required setting	dauƚ	Prƚ 3	Interval memory mode
	dauƚ	dAƚA 2	Data memory function is used
	dauƚ	ınƚ	Interval time
Optional setting	dauƚ	5-ƚd 1, 2, or 3	Adds the time and date.

10-5.Description Of The Item "Data Format"

A&D standard format　　5 ıF ƚYPE 0

This format is used when the peripheral equipment can receive the A&D format.
If an AD-8121B is used, set the printer to MODE 1 or 2.
▫ This format consists of fifteen characters excluding the terminator.
▫ A header of two characters indicates the balance condition.
▫ The polarity sign is placed before the data with the leading zeros. If the data is zero, the plus sign is applied.
▫ The unit, consisting of three characters, follows the data.

| S | T | , | + | 0 | 0 | 0 | 1 | 2 | 7 | . | 8 | ␣ | ␣ | g | C_R | L_F |

Header　　　　Data　　　　　　Unit　　Terminator

S	T	Stable header		Q	T	Stable header of counting mode
U	S	Unstable header
O	L	Overload header
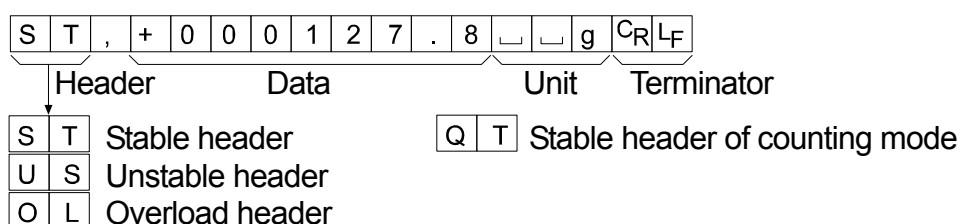
DP (Dump print) format　5 ıF ƚYPE 1

This format is used when the peripheral equipment can not receive the A&D format.
If an AD-8121B is used, set the printer to MODE 3.
▫ This format consists of sixteen characters excluding the terminator.
▫ A header of two characters indicates the balance condition. No overload header is used.
▫ The polarity sign is placed before the data, with spaces in place of leading zeros, if the data is not zero or overloaded.
▫ The unit, consisting of three characters, follows the data.

| W | T | ␣ | ␣ | ␣ | ␣ | ␣ | + | 1 | 2 | 7 | . | 8 | ␣ | ␣ | g | C_R | L_F |

Header　　　　Data　　　　　　Unit　　Terminator

| W | T | Stable header | | Q | T | Stable header of counting mode |
| U | S | Unstable header |
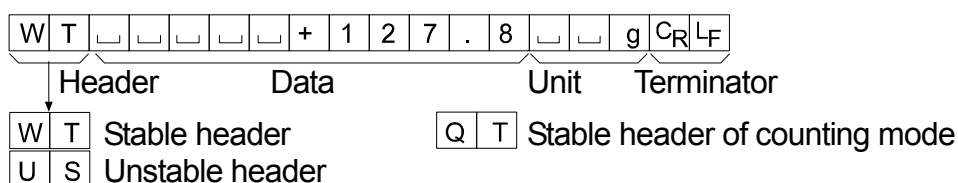
KF format   _SiF type 2_

This is the Karl-Fischer moisture meter format and is used when the peripheral equipment can only communicate using this format.
□ This format consists of fourteen characters excluding the terminator.
□ This format has no header characters.
□ The polarity sign is placed before the data, with spaces in place of leading zeros, if the data is not zero or overloaded.
□ This format outputs the unit only for a stable value.

+	␣	␣	␣	␣	1	2	7	.	8	␣	g	␣	␣	C_R	L_F

Data   Unit   Terminator

␣	g	␣	␣	Stable value
␣	␣	␣	␣	Unstable value
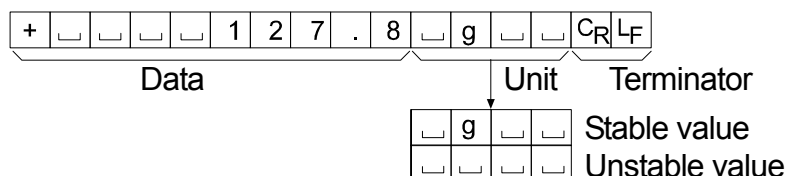
MT format   _SiF type 3_

□ A header of two characters indicates the balance condition.
□ The polarity sign is used only for negative data.
□ The weighing data uses spaces in place of the leading zeros.
□ The character length of this format changes dependent upon the unit

S	␣	␣	␣	␣	␣	␣	1	2	7	.	8	␣	g	C_R	L_F

Header   Data   Unit   Terminator

S	␣	Stable header
S	D	Unstable header
S	I	Overload header
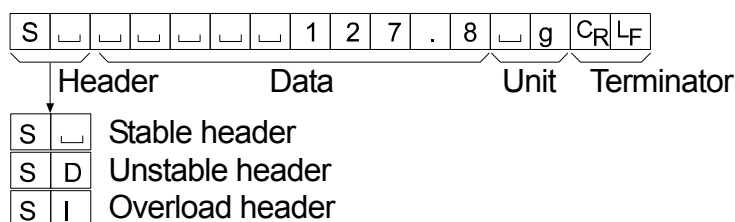
NU (numerical) format   _SiF type 4_

This format outputs only numerical data.
□ This format consists of nine characters excluding the terminator.
□ The polarity sign is placed before the data with the leading zeros. If the data is zero, the plus sign is used.

+	0	0	0	1	2	7	.	8	C_R	L_F

Data   Terminator
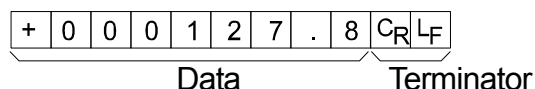
CSV format   _SiF type 5_

□ This format separates the data of A&D standard format and the unit by a comma (,).
□ This format outputs the unit even when the data is overloaded.
□ When the ID number, data number, time and date are added at "Data output (_dout_)" of the function table, outputs ID number, data number, date, time and weighing data in this order and separates each item by a comma and treats all the items as one group of data.
Note   GF-K series can not append date and time.

LAB-123, No,012, 2001/12/31, 12:34:56, ST,+000127.8,␣␣g<CR><LF>

ID number   Data number   Date   Time   Weighing data

S	T	,	+	0	0	0	1	2	7	.	8	,	␣	␣	g	C_R	L_F
O	L	,	+	9	9	9	9	9	9	9	E	+	1	9	,	␣	␣	g	C_R	L_F
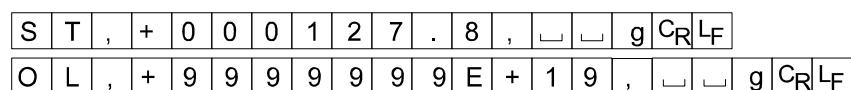
10-5-1.　　Description of the Data Format Added to the Weighing Data

ID number　　　　　　　　dout 5-id 1

The number to identify a specific balance.

▫ This format consists of seven characters excluding the terminator.

| L | A | B | - | 1 | 2 | 3 | C_R | L_F |

Data number　　　　　　dout d-no 1

This format outputs the data number just before the data is transmitted using the RS-232C interface.

▫ This format consists of six characters excluding the terminator.

▫ When CSV format (5 iF type 5) is selected, the period (.) is replaced with a comma (,).

| N | o | . | 0 | 0 | 1 | C_R | L_F |

　Data number　　　Terminator

Date　　　　　　　　　　dout 5-td 2 or 3

▫ The date output order can be changed in "Clock (CL Adj)".
The year is output in a four-digit format.

| 2 | 0 | 0 | 4 | / | 1 | 2 | / | 3 | 1 | C_R | L_F |

Note　　GF-K series does not use this format.

Time　　　　　　　　　　dout 5-td 1 or 3

▫ This format outputs time in 24-hour format.

| 1 | 2 | : | 3 | 4 | : | 5 | 6 | C_R | L_F |

Note　　GF-K series does not use this format.

Tare value

▫ When the tare value in memory is recalled, the tare value is output before the weighing data.

| P | T | , | + | 0 | 0 | 0 | 1 | 2 | 3 | . | 4 | ␣ | ␣ | g | C_R | L_F | Tare value recalled from memory

| N | ␣ | , | + | 0 | 0 | 0 | 5 | 6 | 7 | . | 8 | ␣ | ␣ | g | C_R | L_F | Net value

Comparison results

▫ By setting "Comparison results (CP-r)" of the function table to " 1", the comparison results can be added to the data output using the RS-232C serial interface. Use A&D standard format (type 0).
The comparison results are added after the header in A&D standard format as below.

| S | T | , | O | K | , | + | 0 | 1 | 2 | 3 | 4 | 5 | . | 6 | ␣ | ␣ | g | C_R | L_F |

　Header　　　　　　　　　　Data　　　　　　Unit　Terminator

　　　　　Comparison result

H	I	When the comparison result is HI
O	K	When the comparison result is OK
L	O	When the comparison result is LO
–	–	Not applicable

Note

When the data described above is added to the weighing data, the output is in the following order: ID number, Data number, Date, Time and Weighing data.

10-6. Data Format Examples

Stable

A&D	S	T	,	+	0	0	0	0	1	2	.	7	␣	␣	g	CR LF
DP	W	T	␣	␣	␣	␣	␣	␣	+	1	2	.	7	␣	␣	g	CR LF
KF	+	␣	␣	␣	␣	␣	1	2	.	7	␣	g	␣	␣	CR LF
MT	S	␣	␣	␣	␣	␣	␣	␣	1	2	.	7	␣	g	CR LF
NU	+	0	0	0	0	1	2	.	7	CR LF

Unstable

A&D	U	S	,	-	0	0	1	8	3	6	.	9	␣	␣	g	CR LF
DP	U	S	␣	␣	␣	␣	-	1	8	3	6	.	9	␣	␣	g	CR LF
KF	-	␣	␣	␣	1	8	3	6	.	9	␣	␣	␣	␣	CR LF
MT	S	D	␣	␣	␣	-	1	8	3	6	.	9	␣	g	CR LF
NU	-	0	0	1	8	3	6	.	9	CR LF

Overload
Positive error

A&D	O	L	,	+	9	9	9	9	9	9	9	E	+	1	9	CR LF
DP	␣	␣	␣	␣	␣	␣	␣	␣		␣	␣	␣	␣	␣	␣	␣	CR LF
KF	␣	␣	␣	␣	␣	␣	H	␣	␣	␣	␣	␣	␣	␣	␣	CR LF
MT	S	I	+	CR LF
NU	+	9	9	9	9	9	9	9	9	CR LF

Overload
Negative error

A&D	O	L	,	-	9	9	9	9	9	9	9	E	+	1	9	CR LF
DP	␣	␣	␣	␣	␣	␣	␣	␣	-	E	␣	␣	␣	␣	␣	␣	CR LF
KF	␣	␣	␣	␣	␣	␣	L	␣	␣	␣	␣	␣	␣	␣	␣	CR LF
MT	S	I	-	CR LF
NU	-	9	9	9	9	9	9	9	9	CR LF

␣　　Space,　ASCII　20h
CR　　Carriage Return,　ASCII　0Dh
LF　　Line Feed,　ASCII　0Ah

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Units

		A&D	D.P.	KF	MT
g	g	␣ ␣ g	␣ ␣ g	␣ g ␣ ␣	␣ g
kg	kg	␣ k g	␣ k g	␣ k g ␣	␣ k g
Counting mode	pcs	␣ P C	␣ P C	␣ p c s	␣ P C S
Percent mode	%	␣ ␣ %	␣ ␣ %	␣ % ␣ ␣	␣ %
Ounce (Avoir)	𝘖𝘻	␣ o z	␣ o z	␣ o z ␣	␣ o z
Pound	𝘓𝘣	␣ l b	␣ l b	␣ l b ␣	␣ l b
Pound Ounce	⌐ 𝘖𝘻	␣ o z	␣ o z	␣ o z ␣	␣ o z
Troy Ounce	𝘖𝘻 t	o z t	o z t	␣ o z t	␣ o z t
Metric Carat	𝘤 t	␣ c t	␣ c t	␣ c t ␣	␣ c t
Momme	𝘮𝘰𝘮	m o m	m o m	␣ m o m	␣ m o
Pennyweight	𝘥𝘸t	d w t	d w t	␣ d w t	␣ d w t
Grain	𝘎𝘕	␣ G N	␣ G N	␣ g r ␣	␣ G N
Tael (HK general, Singapore)	𝘛𝘓	␣ t l	␣ t l	␣ t l s	␣ t l
Tael (HK, jewelry)	𝘛𝘓	␣ t l	␣ t l	␣ t l h	␣ t l
Tael (Taiwan)	𝘛𝘓	␣ t l	␣ t l	␣ t l t	␣ t l
Tael (China)	𝘛𝘓	␣ t l	␣ t l	␣ t l c	␣ t l
Tola (India)	t	␣ ␣ t	␣ ␣ t	␣ t o l	␣ t
Messghal	𝘔𝘚	m e s	m e s	␣ M S ␣	␣ m
Density	𝘋𝘚	␣ D S	␣ D S	␣ D S ␣	␣ D S
Multi	(Blank)	␣ ␣ ␣	␣ ␣ ␣	␣ ␣ ␣ ␣	␣

␣   Space,   ASCII   20h

Note

    When "Pound Ounce" is selected, the data is output with the unit of ounce (oz).

    The unit Grain is not available for the GX-32K and GF-32K.

10-7.Clock And Calendar Function

The GX-K series is equipped with a clock and calendar function. When the "GLP output (ınƑₒ)" parameter is set to " ι" or "2" and the "Time/Date output (5-ₜd)" parameter is set to " ι", "2" or "3", the time and date are added to the output data. Set or confirm the time and date as follows:

Note   GF-K series does not use this function.

Operation

Step   1   Press and hold the [SAMPLE] key until [bA5Fnc] of the function table is displayed in the weighing mode, then release the key.

Step   2   Press the [SAMPLE] key several times to display [CL Adَ].

Step   3   Press the [PRINT] key.
The balance enters the mode to confirm or set the time and date.

Confirming the time

Step   4   The current time is displayed with all the digits blinking.
   □   When the time is correct and the date does not need to be confirmed, press the [CAL] key and go to step 8.
   □   When the time is correct and the date is to be confirmed, press the [SAMPLE] key and go to step 6.
   □   When the time is not correct and is to be changed, press the [RE-ZERO] key and go to step 5.

Setting the time (with part of the digits blinking)

Step   5   Set the time in 24-hour format using the following keys.
   [SAMPLE] key ··· To select the digits to change the value. The selected digits blink.
   [RE-ZERO] key ·· To increase the value by one.
   [MODE] key ······ To decrease the value by one.
   [PRINT] key ······ To store the new setting, display [End] and go to step 6.
   [CAL] key ········· To cancel the new setting and go to step 6.
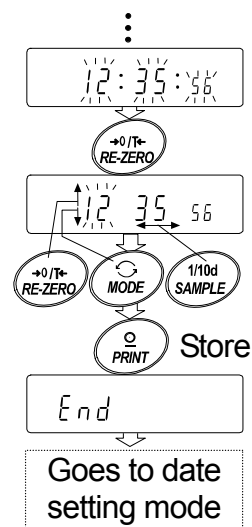
Confirming the date

Step   6   The current date is displayed with all the digits blinking.
   □   To change the display order of year (Ꙡ), month (n̄) and day (d), press the [MODE] key. The date is output in the order as specified.
   □   When the date is correct and the operation is to be finished, press the [CAL] key and go to step 8.
   □   When the time is to be confirmed again, press the [SAMPLE] key and go back to step 4.
   □   When the date is not correct and is to be changed, press the [RE-ZERO] key and go to step 7.
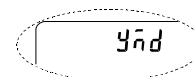
**Note   The year is expressed using a two-digit format.
For example: The year 2004 is expressed as "04".**

Setting the date (with part of the digits blinking)

Step 7 Set the date using the following keys.

SAMPLE key ··· To select the digits to change the value. The selected digits blink.

RE-ZERO key ·· To increase the value by one.

MODE key ······ To decrease the value by one.

PRINT key ······ To store the new setting, display End and go to step 8.

CAL key ········ To cancel the new setting and go to step 8.
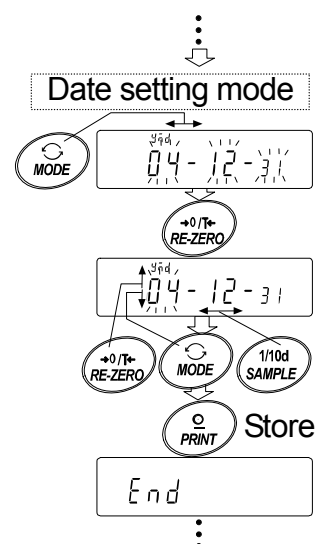
Quitting the operation

Step 8 The balance displays the next menu item of the function table. Press the CAL key to exit the clock and calendar function and return to the weighing mode.

Note **Do not enter invalid values such as a non-existing date when setting the time and date.**
When the clock backup battery has been depleted, the balance displays $rtc\ PF$. Under this condition, press any key and set the time and date. The dead battery only affects the clock and calendar function. Even so, the function works normally as long as the AC adapter is connected to the balance.

10-8.Comparator Function

The results of the comparison are indicated by HI, OK or LO on the display.

Operating conditions:
- No comparison
- Comparison when the weighing data is stable or overloaded, excluding "near zero"
- Comparison when the weighing data is stable or overloaded, including "near zero"
- Continuous comparison, excluding "near zero"
- Continuous comparison, including "near zero"

To compare, use:
- Upper limit value and lower limit value
- Reference value and tolerance value

Input method:
- Digital input
- Weighing input

For a description of "Comparator mode ($CP\ Fnc$)", refer to "10-2. Details of the Function Table". "near zero" means that weighing value is within ±10 digits from zero point.
Example: In case of GX-20K, the range of ±1.0g is "near zero".

10-8-1.　　Example 1

Comparison when the weighing data is stable or overloaded, excluding "near zero", upper limit and lower limit.

Selecting a comparator mode

Step　1　Press and hold the ⎢SAMPLE⎥ key until ⎢bASFnc⎥ of the function table is displayed, then release the key.

Step　2　Press the ⎢SAMPLE⎥ key several times to display ⎢CP Fnc⎥.

Step　3　Press the ⎢PRINT⎥ key.

Step　4　Press the ⎢RE-ZERO⎥ key several times to display ⎢CP 1⎥.

Step　5　Press the ⎢SAMPLE⎥ key to display ⎢CP in⎥.

Step　6　Press the ⎢RE-ZERO⎥ key several times to display ⎢CP in 0⎥.

Step　7　Press the ⎢PRINT⎥ key to store the selected mode.

Entering the upper and lower limit values

Step　8　With ⎢CP Hi⎥ displayed, press the ⎢PRINT⎥ key. The current setting of the upper limit value is displayed with all of the digits blinking.

　　　▫　When the current setting is not to be changed, press the ⎢PRINT⎥ or ⎢CAL⎥ key to go to step 9.

　　　▫　When the current setting is to be changed, press the ⎢RE-ZERO⎥ key. The balance is now in the digital input mode. To use the weighing input mode, press and hold the ⎢MODE⎥ key.

When the current setting is to be changed

Press and hold

Digital input mode ⇄ Weighing input mode

Digital input mode

Change the setting using the following keys.

　　⎢SAMPLE⎥ key·····To select the digit to change the value.
　　⎢RE-ZERO⎥ key ···To change the value of the digit selected.
　　⎢MODE⎥ key········To switch the polarity.
　　⎢PRINT⎥ key········To store the new setting and go to step 9.
　　⎢CAL⎥ key··········To cancel the new setting and go to step 9.

Value　Digit

Polarity　Store

Weighing input mode

Upper limit

□ The first display in the weighing input mode is the current weight value with HI blinking.

□ Place a container on the weighing pan, if necessary. Press the RE-ZERO key to set the display to zero.

□ Place a sample corresponding to the upper limit value, on the pan or in the container.

□ Press the PRINT key to store the upper limit value. Remove the sample.
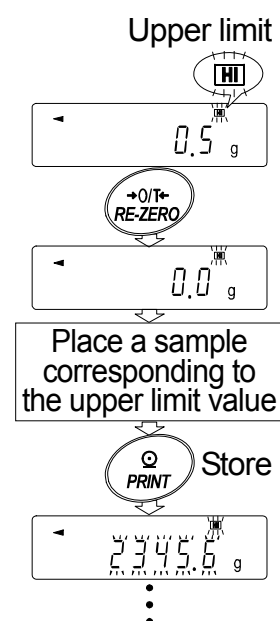
Step 9 With `CP Lo` displayed, press the PRINT key. The current setting of the lower limit value is displayed with all of the digits blinking.
□ When the current setting is not to be changed, press the PRINT or CAL key to go to step 10.
□ When the current setting is to be changed, press the RE-ZERO key.
The balance is now in the digital input mode. To use the weighing input mode, press and hold the MODE key.

Enter the lower limit value in the same way as described in step 8. Then, go to step 10.

Step 10 Press the CAL key to exit the comparator function and return to the weighing mode.

10-8-2. Example 2

Continuous comparison, including "near zero", reference value and tolerance value.

Selecting a comparator mode

Step 1 Press and hold the SAMPLE key until `bASFnc` of the function table is displayed, then release the key.

Step 2 Press the SAMPLE key several times to display `CP Fnc`.

Step 3 Press the PRINT key.

Step 4 Press the RE-ZERO key several times to display `CP 4`.

Step 5 Press the SAMPLE key to display `CP in`.

Step 6 Press the RE-ZERO key several times to display `CP in 1`.

Step 7 Press the PRINT key to store the selected mode.

Entering the reference and tolerance values

Step 8 With $\boxed{CP~rEF}$ displayed, press the $\boxed{PRINT}$ key. The current setting of the reference value is displayed with all the digits blinking.

□ When the current setting is not to be changed, press the $\boxed{PRINT}$ or $\boxed{CAL}$ key to go to step 9.

□ When the current setting is to be changed, press the $\boxed{RE\text{-}ZERO}$ key.
The balance is now in the digital input mode. To use the weighing input mode, press and hold the $\boxed{MODE}$ key.

Digital input mode
Change the setting using the following keys.

$\boxed{SAMPLE}$ key ····· To select the digit to change the value.

$\boxed{RE\text{-}ZERO}$ key ···· To change the value of the digit selected.

$\boxed{MODE}$ key ········ To switch the polarity.

$\boxed{PRINT}$ key ········ To store the new setting and go to step 9.

$\boxed{CAL}$ key ·········· To cancel the new setting and go to step 9.

Weighing input mode
Press the $\boxed{RE\text{-}ZERO}$ key. The balance displays $\boxed{00~g}$. Place a sample , with a mass that   corresponds to the reference value, on the pan. Press the $\boxed{PRINT}$ key to store the reference value. Remove the sample. The balance displays $\boxed{CP~Lnt}$.

Step 9 With $\boxed{CP~Lnt}$ displayed, press the $\boxed{PRINT}$ key. The current setting of the tolerance value is displayed with all the digits blinking.

□ When the current setting is not to be changed, press the $\boxed{PRINT}$ or $\boxed{CAL}$ key to go to step 10.

□ When the current setting is to be changed, press the $\boxed{RE\text{-}ZERO}$ key.
The balance is now in the digital input mode. Change the setting using the following keys.

$\boxed{SAMPLE}$ key ····· To select the digit to change the value.

$\boxed{RE\text{-}ZERO}$ key ···· To change the value of the digit selected.

$\boxed{PRINT}$ key ········ To store the new setting and go to step 10.

$\boxed{CAL}$ key ·········· To cancel the new setting and go to step 10.

Note **Enter the tolerance value in percentage, with the reference value as 100%.**
Only the digital input mode is available for setting the tolerance value.
The $\boxed{MODE}$ key is not used to set the tolerance value.

Step 10 Press the $\boxed{CAL}$ key to exit the comparator function and return to the weighing mode.
Note **When Pound/Ounce is selected as a weighing unit, enter the values in ounces for comparison.**
In the density mode, comparison is performed to the density obtained.

10-8-3.　Adding the Comparison Results

By setting the "Comparison results ($\mathit{CP\text{-}r}$)" of the function table to "$\mathit{1}$", the comparison results can be added to the data output using the RS-232C serial interface. Use A&D standard format ($\mathit{type\ 0}$). The AD-8121B printer can not be used.
The comparison results are added after the header in A&D standard format as below.

| S | T | , | O | K | , | + | 0 | 1 | 2 | 3 | 4 | 5 | . | 6 | ␣ | ␣ | g | C_R | L_F |

Header　　　　　　　　　　　　Data　　　　　　Unit　　Terminator

Comparison result

H	I	When the comparison result is HI
O	K	When the comparison result is OK
L	O	When the comparison result is LO
–	–	Not applicable
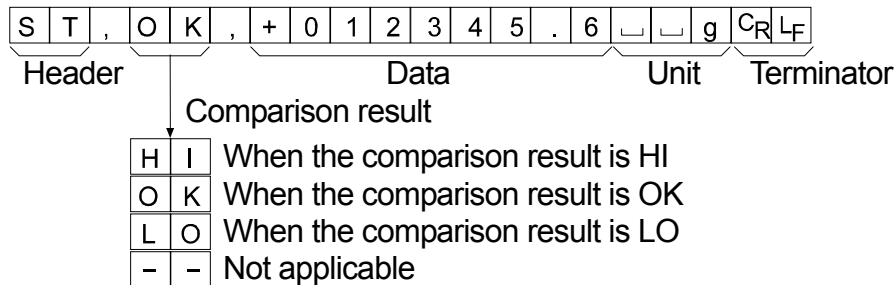
10-8-4.　Main Display Comparison Function

The main display comparison function displays the comparison results in a magnified way, on the main portion of the display in place of the weight value.

Selecting a unit
Step　1　Press the ⎡MODE⎤ key to select a unit to be used for comparison.
　　Note　While the main display comparison function is in use, unit selection using the ⎡MODE⎤ key is not available.

Setting the function table
Step　2　Press and hold the ⎡SAMPLE⎤ key until bASFnc of the function table is displayed, then release the key.

Step　3　Press the ⎡SAMPLE⎤ key several times to display $\mathit{CP\ Fnc}$.

Step　4　Press the ⎡PRINT⎤ key.

Step　5　Press the ⎡SAMPLE⎤ key several times to display $\mathit{CP\text{-}b\ 0}$.

Step　6　Press the ⎡RE-ZERO⎤ key to display $\mathit{CP\text{-}b\ 1}$.
　　Note　To disable the main display comparison function, set the "Main display comparison ($\mathit{CP\text{-}b}$)" parameter to "$\mathit{0}$".

Step　7　Press the ⎡PRINT⎤ key to store the setting.

Step　8　Press the ⎡CAL⎤ key to return to the weighing mode.

Setting the comparator values
Setting the comparator values as described in the previous section.
This example uses $\mathit{CP\ 3}$ (Continuous comparison, excluding "near zero").

Using the main display comparison function
Step　1　Press the ⎡RE-ZERO⎤ key to set the display to zero.

Step　2　Place a sample on the pan. The balance performs a comparison using the specified comparison values and displays the comparison results, ⎡HI⎤, ⎡OK⎤ or ⎡LO⎤.

Step 3 Each time the MODE key is pressed, the balance switches between the standard display and the main display comparison. Note that "*Go*" appears for OK.

Notes

□ **While the main display comparison function is in use, the processing indicator ◄ illuminates as shown in the illustration.**

□ **If the comparison is not performed, for example, because the weight value is near zero or unstable, the balance displays the weight value even when the main display comparison function is used.**

□ **Even while the main display comparison function is in use, the balance re-zeroing and data output are possible.**

□ **Only the unit selected before this function can be used.**

□ **While the main display comparison function is in use, the data memory function is not available.**

□ **To disable the main display comparison function, set the "Main display comparison (*CP-b*)" parameter to "*0*".**

Weighing data and Comparison results (Standard display) | Main display comparison

(The processing indicator illuminates)

Each press alternates the display — MODE — Processing indicator

°   0.0 g   ⇄   ō   0.0 g

Example: a sample of 1 kg is placed.

LO   MODE

°   1000.0 g   ⇄   ō   L o g

Example: a sample of 2 kg is placed.

OK   MODE

°   2000.0 g   ⇄   ō   Go g

Example: a sample of 3 kg is placed.

HI   MODE

°   3000.0 g   ⇄   ō   H i g

Compares using the specified comparison values.
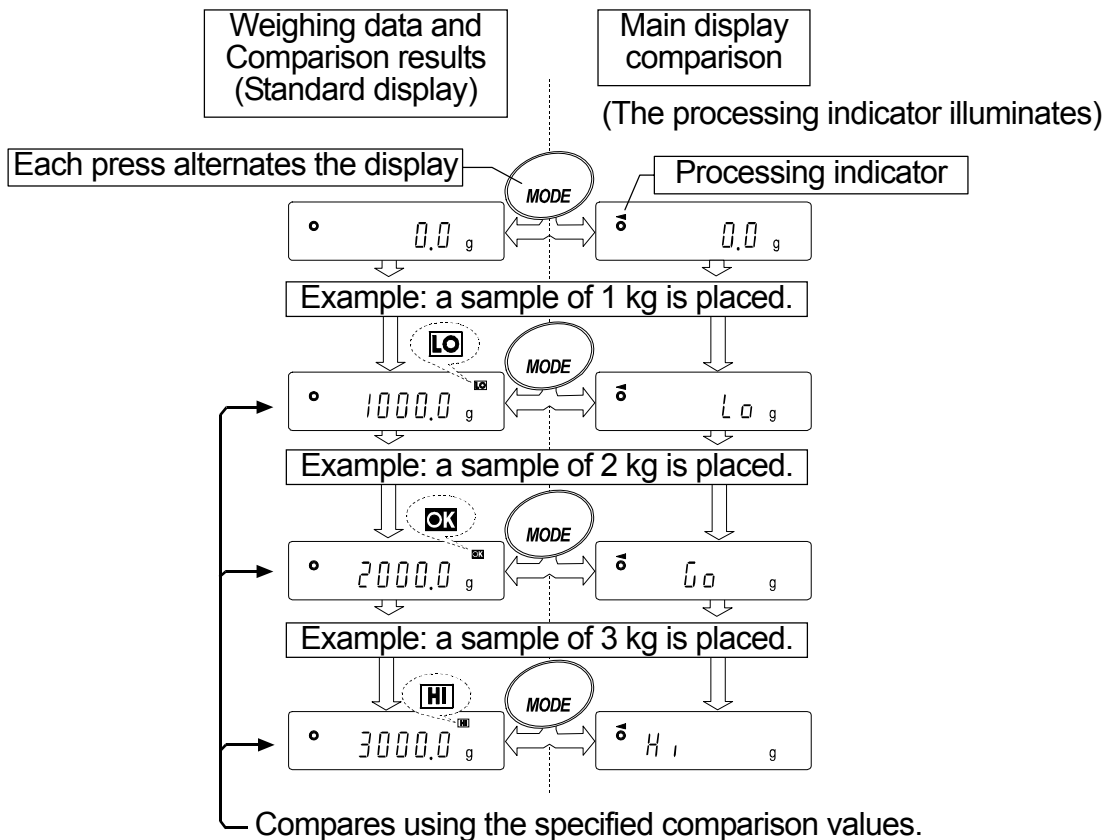
11. ID Number And GLP Report

- The ID number is used to identify the balance when Good Laboratory Practice (GLP) is used.
- The ID number is maintained in non-volatile memory even if the AC adapter is removed.
- The GLP output format is selected at "GLP output (ｉｎＦｏ)" of the function table and can be output to a personal computer or printer using the RS-232C serial interface.
- The GLP output format includes the balance manufacturer, model, serial number, ID number, date, time and space for signature for weighing data, the weight used and results for calibration or calibration test data.
- The balance can output the following reports for GLP.
  - "Calibration report" of the calibration, using the internal mass (Calibration due to changes in temperature and one-touch calibration.)
  - "Calibration report" of the calibration, using an external weight.
  - "Calibration test report" of the calibration test, using an external weight.
  - "Title block" and "End block" for the weighing data.
- Calibration and calibration test data can be stored in memory to output several reports at the same time. Refer to "12. Data Memory" for details.
- For details on confirming and setting the time and date for the GX-K series. Refer to "10-7. Clock and Calendar Function".

Caution
- **GF-K series does not store the calibration report in memory.**
- **GF-K series does not use the time and date function. Use the calendar function of AD-8121B printer.**

11-1. Setting The ID Number

Step 1 Press and hold the SAMPLE key until ｂＡＳＦｎｃ of the function table is displayed, then release the key.

Step 2 Press the SAMPLE key several times to display ｉｄ .

Step 3 Press the PRINT key. Set the ID number using the following keys.
    RE-ZERO key ····· To set the character of the digit selected.
                                      Refer to the display character set shown below.
    SAMPLE key ······ To select the digit to change the value.
    PRINT key ········· To store the new ID number and display ｂＡＳＦｎｃ .
    CAL key ············ To cancel the new ID number and display ｂＡＳＦｎｃ .

Step 4 With ｂＡＳＦｎｃ displayed, press the CAL key to return to the weighing mode.

Display character set

0	1	2	3	4	5	6	7	8	9	-	␣	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z

␣ Space

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11-2.GLP Report

Set the following parameters to output the report.

▫ To print the report, set the "GLP output (*ınFo*)" parameter to " *ı* " and use MODE 3 of the AD-8121B. Refer to "16-2. Connection to the AD-8121B Printer" for details on using the printer.

▫ To output the report to a personal computer using the RS-232C interface, set the "GLP output (*ınFo*)" parameter to " *2* ".

▫ If the time and date are not correct, set the correct time and date in "Clock (*CL Adj*)" of the function table.

Notes

▫ For operational details about calibration and calibration test, refer to "8. Calibration".

▫ The GF-K series does not output time and date to the general format.

Calibration report using the internal mass

Setting of " *ınFo 1* "
AD-8121 printer format

```
            A & D
MODEL      GX-30K
S/N        01234567
ID         ABCDEFG
DATE
           2004/12/31
TIME
           12:34:56
CALIBRATED(INT.)
SIGNATURE


— — — — — — — —
```

← Manufacturer →
← Model →
← Serial number →
← ID number →
← Date →
← Time →
← Calibration type
← Signature

Setting of " *ınFo 2* "
General format

```
␣␣␣␣␣␣␣␣␣␣␣A␣&␣D<TERM>
MODEL␣␣␣␣␣GX-30K<TERM>
S/N␣␣␣␣␣01234567<TERM>
ID␣␣␣␣␣␣␣ABCDEFG<TERM>
DATE<TERM>
␣␣␣␣␣␣2004/12/31<TERM>
TIME<TERM>
␣␣␣␣␣␣␣␣12:34:56<TERM>
CALIBRATED(INT.)<TERM>
SIGNATURE<TERM>
<TERM>
<TERM>
----------------<TERM>
<TERM>
<TERM>
```

␣	Space, ASCII 20h	
<TERM>	Terminator, CR , LF or CR	
CR	Carriage return, ASCII 0Dh	
LF	Line feed, ASCII 0Ah	

Calibration report using an external weight

Setting of " ınFo ı"
AD-8121 printer format

```
          A & D
MODEL     GX-30K
S/N       01234567
ID        ABCDEFG
DATE  2004/12/31
TIME      12:34:56
CALIBRATED(EXT.)
CAL.WEIGHT
     +20000.0   g
SIGNATURE


— — — — — — —
```

Manufacturer
Model
Serial number
ID number
Date
Time
Calibration type
Calibration weight
Signature

Setting of " ınFo 2"
General format

```
␣␣␣␣␣␣␣␣␣␣A␣&␣D<TERM>
MODEL␣␣␣␣␣GX-30K<TERM>
S/N␣␣␣␣␣␣01234567<TERM>
ID␣␣␣␣␣␣␣ABCDEFG<TERM>
DATE<TERM>
␣␣␣␣␣␣2004/12/31<TERM>
TIME<TERM>
␣␣␣␣␣␣␣␣12:34:56<TERM>
CALIBRATED(EXT.)<TERM>
CAL.WEIGHT<TERM>
␣␣␣␣␣+20000.0␣␣g<TERM>
SIGNATURE<TERM>
<TERM>
<TERM>
- - - - - - - - - - - - - - - -<TERM>
<TERM>
<TERM>
```

␣	Space, ASCII 20h
<TERM>	Terminator, CR , LF or CR
CR	Carriage return, ASCII 0Dh
LF	Line feed, ASCII 0Ah

Calibration test report using an external weight

Note Calibration test does not perform calibration.

Setting of " ınFo ı"
AD-8121 printer format

```
          A & D
MODEL     GX-30K
S/N       01234567
ID        ABCDEFG
DATE  2004/12/31
TIME      12:34:56
CAL.TEST(EXT.)
ACTUAL
        0.0    g
    +19999.9   g
TARGET
    +20000.0   g
SIGNATURE


— — — — — — —
```

Manufacturer
Model
Serial number
ID number
Date
Time
Calibration test type
Zero point value
Target weight value
Target weight
Signature

Setting of " ınFo 2"
General format

```
␣␣␣␣␣␣␣␣␣␣␣␣A␣&␣D<TERM>
MODEL␣␣␣␣␣GX-30K<TERM>
S/N␣␣␣␣␣␣01234567<TERM>
ID␣␣␣␣␣␣␣ABCDEFG<TERM>
DATE<TERM>
␣␣␣␣␣␣2004/12/31<TERM>
TIME<TERM>
␣␣␣␣␣␣␣␣12:34:56<TERM>
CAL.TEST(EXT.) <TERM>
ACTUAL<TERM>
␣␣␣␣␣␣␣␣␣␣0.0␣␣g<TERM>
␣␣␣␣␣+19999.9␣␣g<TERM>
TARGET<TERM>
␣␣␣␣␣+20000.0␣␣g<TERM>
SIGNATURE<TERM>
<TERM>
<TERM>
- - - - - - - - - - - - - - - -<TERM>
<TERM>
<TERM>
```

␣	Space, ASCII 20h
<TERM>	Terminator, CR , LF or CR
CR	Carriage return, ASCII 0Dh
LF	Line feed, ASCII 0Ah

Title block and end block

When weight values are recorded as GLP data, a "Title block" is inserted at the beginning and an "End block" is inserted at the end of a group of weight values in the GLP report.

Notes

□ To output the report to an AD-8121B , use MODE 3 of the AD-8121B.

□ If the data memory function is used, the "Title block" and "End block" can not be output.

Operation

Step 1 With the weighing data displayed, press and hold the ⎡PRINT⎤ key, until ⎡5tArt⎤ is displayed, then release the key. The "Title block" is output.

Step 2 The weighing data is output according to the parameter setting of the data output mode (*Prt*) of the function table.

Step 3 Press and hold the ⎡PRINT⎤ key until ⎡rEcEnd⎤ is displayed, then release the key. The "End block" is output.

Setting of " *inFo 1*"
AD-8121 printer format

Setting of " *inFo 2*"
General format

Title block

```
            A & D
MODEL      GX-30K
S/N        01234567
ID         ABCDEFG
DATE    2004/12/31
START
TIME       09:30:00


WT    +12345.6   g
WT    +12346.1   g
WT    +12346.2
```

Manufacturer
Model
Serial number
ID number
Date

Time

Weighing data

```
      45.1   g
WT    +12345.3   g
WT    +12347.1   g
WT    +12346.4   g

END
TIME      10:40:15
SIGNATURE


— — — — — — — —
```

Time

Signature

End block

```
⎵⎵⎵⎵⎵⎵⎵⎵⎵⎵A⎵&⎵D<TERM>
MODEL⎵⎵⎵⎵⎵⎵GX-30K<TERM>
S/N⎵⎵⎵⎵⎵⎵01234567<TERM>
ID⎵⎵⎵⎵⎵⎵⎵ABCDEFG<TERM>
DATE<TERM>
⎵⎵⎵⎵⎵⎵⎵2004/12/31<TERM>
START<TERM>
TIME<TERM>
⎵⎵⎵⎵⎵⎵⎵⎵09:30:00<TERM>
<TERM>
WT⎵⎵⎵+12345.6⎵⎵g<TERM>
WT⎵⎵⎵+12346.1⎵⎵g<TERM>
WT⎵⎵⎵+12346.2

      45.1⎵⎵g<TERM>
WT⎵⎵⎵+12345.3⎵⎵g<TERM>
WT⎵⎵⎵+12347.1⎵⎵g<TERM>
WT⎵⎵⎵+12346.4⎵⎵g<TERM>
<TERM>
END<TERM>
TIME<TERM>
⎵⎵⎵⎵⎵⎵⎵⎵10:40:15<TERM>
SIGNATURE<TERM>
<TERM>
<TERM>
----------------<TERM>
<TERM>
<TERM>
```

⎵   Space, ASCII 20h
<TERM>   Terminator, CR , LF or CR
CR   Carriage return, ASCII 0Dh
LF   Line feed, ASCII 0Ah

12. Data Memory

Data memory is a function to store weighing data, calibration data and unit mass in memory. Of the data in memory, the balance can only display the weighing data. The weighing data and calibration data in memory are available for outputting at one time to a printer or personal computer. One of the following data sets can be stored:

		GX-K series	GF-K series
Weighing data	Excluding date and time	Up to 200 sets	Up to 40 sets
	Including date and time	Up to 100 sets	—
Calibration result of Internal and external calibration and calibration test		Last 50 sets	—
Unit mass in the counting mode		Up to 50 sets	Up to 20 sets
Upper and lower limit values of comparator function		Up to 20 sets	
Tare value		Up to 20 sets	

Note   GF-K series does not output time and date.

12-1. Notes on Using Data Memory

□   To use the memory function, set the "Data memory (*dAtA*)" parameter of the function table. In addition, for weighing data, set the "Time/Date output (*5-td*)" parameter. For details on setting the data memory, refer to "10-2. The Function Table".

□   For weighing data of the GX-K series, the data contents to be stored and the storage capacity depend on the "Time/Date output (*5-td*)" parameter setting.

Releasing "*Clr*"

If a different type of data exists in memory when the data is stored, "*Clr*" blinks the upper left of the display. For example, you want to store weighing data but calibration data or unit mass data remains in memory.

Upper left of the display

Clr
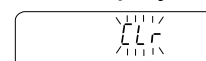
Under such a condition, before storing data, delete the data in memory as follows:

Step 1   Press and hold the PRINT key until *Clr no* with "*no*" blinking is displayed, then release the key.

Step 2   Press the RE-ZERO key to display *Clr Go* with "*Go*" blinking.
The type of data stored in memory appears in the upper left of the display as shown below:

Unit mass in the counting mode	*PC*
Weighing data without time and date	*-d-*
Weighing data with time and date	*d-t*
Calibration result	*H iS*
parameters of comparator	*CP*
Tare value	*tr*

Step 3   Press the PRINT key to delete all the data in memory.

Step 4   The balance displays *End* and returns to the weighing mode.

12-2.Data Memory for Weighing Data

□ The GX-K series can store 200 sets of weighing data in memory (if time and date are added, the GX-K series can store 100 sets). Even if the AC adapter is removed, the data is maintained in non-volatile memory.

□ The GF-K series can store 40 sets of weighing data in memory. Even if the AC adapter is removed, the data is maintained in non-volatile memory. The GF-K series does not store time and date.

□ It is not necessary that the printer or personal computer be continually connected to the balance, because the balance stores the weighing data in memory.

□ The data in memory is available to be displayed on the balance for confirmation, or to output several sets of data at one time to a printer or personal computer. In the function setting, what data is to be added to the output data (ID number, data number, time and date) can be selected.

Storing the weighing data

Note **If "Clr" blinks in the upper left of the display, delete the data in memory.**

Step 1 Set the "Data memory ($dAtA$)" parameter to "2".

Step 2 Set the "Time/Date output ($S\text{-}td$)" parameter as necessary.

Step 3 The storing mode depends on the "Data output mode (Prt)" parameter setting.
Four types of storing modes are available to store data.

Key mode ····················· When the PRINT key is pressed and the displayed value is stable, the balance stores the weighing data.

Auto print modes A ········ When the displayed value is stable and the conditions of "Auto print polarity", "Auto print difference" and zero point (reference value) are met, the balance stores the weighing data.

Auto print modes B ········ When the displayed value is stable and the conditions of "Auto print polarity", "Auto print difference" and last stable data (reference value) are met, the balance stores the weighing data.

Interval memory mode ···· Weighing data is stored at an interval specified in "Interval time (int)". Press the PRINT key to start and stop this mode.
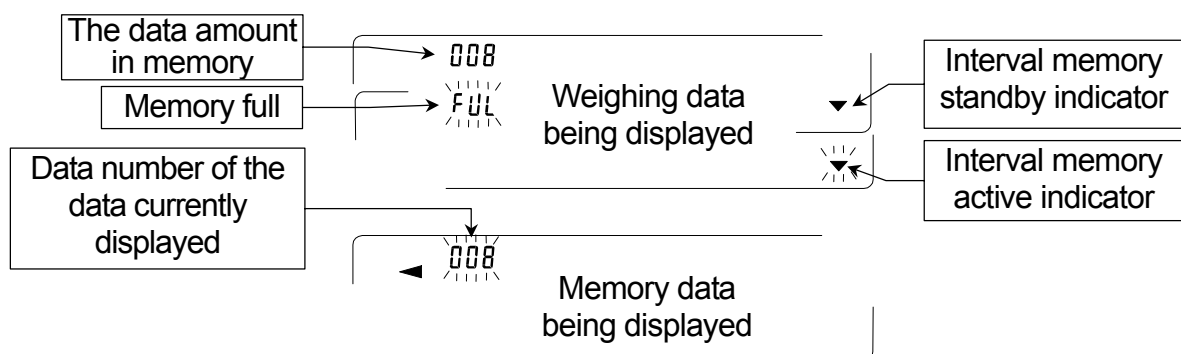
Caution

□ When weighing data is being stored in memory, the data can not be output to a personal computer using the RS-232C interface.

□ "*FUL*" indicates that memory is full or the memory capacity has been reached. More data can not be stored unless the memory data is deleted.

□ Automatic self calibration can not be used while the interval memory mode is active.

□ The following commands can not be used during data storage.

Q	Query command for weighing data.
S	Query command for stable weighing data.
SI	Query command for weighing data.
SIR	Query command for continuous weighing data.

Setting the function table

Parameter settings for each output mode are as follows:

Mode \ Item	Data output mode	Auto print polarity, difference	Data memory function	Interval time
Key mode	*Prt 0*	Not used	*dAtA 2*	Not used
Auto print mode A	*Prt 1*	*AP-A 0-2*	*dAtA 2*	
Auto print mode B	*Prt 2*	*AP-b 0-2*	*dAtA 2*	
Interval memory mode	*Prt 3*	Not used	*dAtA 2*	*int 0-8*

Set each item for GX-K series, depending on the situation, as follows:

Data number	No	*d-no 0*			No	*5-td 0*
	Yes	*d-no 1*		Time and date	Time only	*5-td 1*
ID number	No	*5-id 0*			Date only	*5-td 2*
	Yes	*5-id 1*			Both	*5-td 3*

When *5-td 1, 2* or *3* is selected, the amount of data to be stored is 100 sets.

Set each item for GF-K series, depending on the situation, as follows:

Data number	No	*d-no 0*
	Yes	*d-no 1*
ID number	No	*5-id 0*
	Yes	*5-id 1*

GF-K series does not use time and date.

Enabling the data memory function

Step 1 Press and hold the [SAMPLE] key until [*bASFnc*] is displayed, then release the key.

Step 2 Press the [SAMPLE] key several times to display [*dout*].

Step 3 Press the [PRINT] key.

Step 4 Press the [SAMPLE] key three times to display [*dAtA 0*].

Step 5 Press the [RE-ZERO] key to display [*dAtA 2*].

Step 6 Press the [PRINT] key to store the setting.

Step 7 Press the [CAL] key to return to the weighing mode.

Recalling the memory data

Confirm that the "Data memory (dAtA)" parameter is set to "2".

Step 1 Press and hold the [PRINT] key until [rECALL] is displayed, then release the key.

-d-

Weighing data without time and date

Step 2 Press the [PRINT] key to enter the memory recall mode. The type of data appears in the upper left of the display as shown to the right. Recall the data in memory using the following keys.

[RE-ZERO] key ·· To proceed to the next data set.

d-t

Weighing data with time and date

[MODE] key ······ To go back to the previous data set.

[PRINT] key ······ To transmit the current data using the RS-232C interface.

With [SAMPLE] held down, press the [CAL] key
To delete the current data.
Note Deleting the data will not increase the number of data that can be stored.

[CAL] key ········· To exit the memory recall mode.

Step 3 Press the [CAL] key to return to the weighing mode.

Transmitting all memory data at one time

Confirm that the "Serial interface (S iF)" parameters are set properly. Refer to "10. Function Table" and "16-2. Connection To Peripheral Equipment".

-d-

Weighing data without time and date

Step 1 Press and hold the [PRINT] key until [rECALL] is displayed, then release the key.

Step 2 Press the [SAMPLE] key to display [out].

Step 3 Press the [PRINT] key to display [out no] with "no" blinking.

d-t

Weighing data with time and date

Step 5 Press the [RE-ZERO] key to display [out Go] with "Go" blinking.

Step 6 Press the [PRINT] key to transmit all data using the RS-232C interface.

Step 7 The balance displays [CLEAr] when all data is transmitted.
Press the [CAL] key to return to the weighing mode.

Deleting all memory data at one time

Step 1 Press and hold the [PRINT] key until [rECALL] is displayed, then release the key.

Step 2 Press the [SAMPLE] key several times to display [CLEAr].

Step 3 Press the [PRINT] key to display [Clr no] with "no" blinking.

Step 4 Press the [RE-ZERO] key to display [Clr Go] with "Go" blinking.

Step 5 Press the [PRINT] key to delete all data

Step 6 The balance displays [End] when all data is deleted.
The balance displays [rECALL] .

Step 7 Press the [CAL] key to return to the weighing mode.

12-3.Data Memory for Calibration and Calibration Test

- Calibration data (when and how it is performed) and calibration test data can be stored in memory.
- All the data in memory is available to be output at one time to a printer or personal computer.
- Up to 50 data sets of the latest calibration or calibration test can be stored. When the memory capacity has been reached, "FUL" illuminates in the upper left of the display as shown at the right.

Indicator

FUL

Storing the calibration and calibration test data

Note If "CLr" appears blinking in the upper left of the display, delete the data in memory.

Store the calibration and calibration test data as follows:

Step 1 Set the "Data memory ($dAtA$)" parameter to "3".

Step 2 Set the "GLP output ($inFo$)" parameter to " 1" or "2".

Step 3 With the settings above, each time calibration or calibration test is performed, the data is stored automatically.

Transmitting the memory data

Note

- **Confirm that the "Serial interface (SiF)" parameters are set properly.**
  Refer to "10. Function Table" and "16-2. Connection To Peripheral Equipment".
- **Confirm that the "Data memory ($dAtA$)" parameter is set to "3".**

In the upper left of the display

HiS

Step 1 Press and hold the ⬚PRINT⬚ key until ⬚out⬚ is displayed, then release the key.

Step 2 Press the ⬚PRINT⬚ key to display ⬚out no⬚ with "no" blinking.

Step 3 Press the ⬚RE-ZERO⬚ key to display ⬚out Go⬚ with "Go" blinking.

Step 4 Press the ⬚PRINT⬚ key to transmit all memory data using the RS-232C interface.

Step 5 The balance displays ⬚CLEAr⬚ when all memory data is output. Press the ⬚CAL⬚ key to return to the weighing mode.

Deleting data stored in memory

In the upper left of the display

HiS

Step 1 Press and hold the ⬚PRINT⬚ key until ⬚out⬚ is displayed, then release the key.

Step 2 Press the ⬚SAMPLE⬚ key to display ⬚CLEAr⬚.

Step 3 Press the ⬚PRINT⬚ key to display ⬚Clr no⬚ with "no" blinking.

Step 4 Press the ⬚RE-ZERO⬚ key to display ⬚Clr Go⬚ with "Go" blinking.

Step 5 Press the ⬚PRINT⬚ key to delete all data.

Step 6 The balance displays ⬚out⬚ when all the data has been deleted. Press the ⬚CAL⬚ key to return to the weighing mode.

12-4.Data Memory for Unit Mass in the Counting Mode

▢ The GX-K series can store 50 data of unit mass for the counting mode.
   "*P0 1*" is the standard memory of unit mass. Another 49 data of unit mass can be stored.
▢ The GF-K series can store 20 data of unit mass for the counting mode.
   "*P0 1*" is the standard memory of unit mass. Another 19 data of unit mass can be stored.
▢ Even if the AC adapter is removed, the data is maintained in non-volatile memory.
▢ The unit mass in memory can be recalled and used for weighing.
▢ The unit mass in memory can be recalled and changed.

Note
▢ The recalled unit mass can be changed, using the weighing input mode or the digital input mode. The weighing input mode uses the specified number of samples to store the unit mass. The digital input mode enters the unit mass using the keys.

12-4-1.   Storing the unit mass

To store a new unit mass: Recall the stored unit mass to be changed. Then, change the recalled unit mass using the weighing input mode or the digital input mode, and store the new unit mass.
GX-K series can store a unit mass from " *P0 1*" to "*P50*".
GF-K series can store a unit mass from " *P0 1*" to "*P20*".

Step 1   Set the "Data memory (*dAtA*)" parameter to " *1*".

Step 2   Press the ⌐MODE⌐ key to select ⌐pcs⌐ (counting mode).
        If "*CLr*" appears blinking in the upper left of the display,
        delete the data in memory.
        Note   If the counting mode can not be
               selected, refer to "5. Weighing Units".

┌ No.3. Unit mass number ┐
   ┌ Unit mass data ┐
◄ *P03*
   123.4567 g

Step 3   Press and hold the ⌐PRINT⌐ key until the balance enters the sample unit mass confirmation mode. The unit mass last selected is displayed
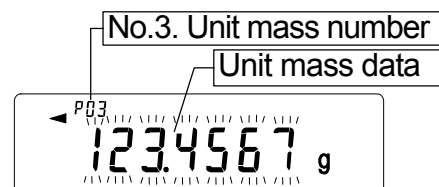
Step 4   Select the unit mass number to be used, using the following keys.
        ⌐RE-ZERO⌐ key···To increase the unit mass
                   number by one.
        ⌐MODE⌐ key ······ To decrease the unit mass
                   by one.

Number of GX-K series: *P0 1* to *P50*
Number of GF-K series: *P0 1* to *P20*

Step 5   To change the selected unit mass:
        ▢ To use the weighing input mode, press the ⌐SAMPLE⌐ key to enter the weighing input mode.   Go to "Weighing input mode" on the next page.
        ▢ To use the digital input mode, press the ⌐SAMPLE⌐ key, then press and hold the ⌐MODE⌐ key to enter the digital input mode. Go to "Digital input mode" on the next page.

Notes
▢ **ACAI can not be performed directly on the recalled unit mass.**

□ Using the "UN:mm" command, the unit mass can be recalled.

The unit mass recalled can be output using the "?UW" command.

The unit mass can be changed using the "UW:" command.

"mm" indicates a two-digit numerical value 01 to 50, which corresponds to $P01$ - $P50$ of the GX-K series.

"mm" indicates a two-digit numerical value 01 to 20, which corresponds to $P01$ - $P20$ of the GF-K series.

Weighing input mode

In the weighing input mode, the specified number of samples is placed on the pan to store the unit mass. Re-storing the unit mass or performing Automatic Counting Accuracy Improvement (ACAI) on the re-stored unit mass is possible. Follow the procedure described in "6-2. Counting Mode (PCS)".

Use the following keys to store a unit mass in the weighing input mode.

| RE-ZERO | key·· To set the display to zero. | $10 \ - \ pcs$ | → | $10 \ \ 0 \ pcs$ |

| SAMPLE | key··· To change the number of samples to be stored. | $10 \ \ 0 \ pcs$ | → | $25 \ \ 0 \ pcs$ |

PRINT key······· Press, after a sample is placed, to store the unit mass. Go to step 3 of the previous page.

CAL key·········· To return to the unit mass confirmation mode. Go to step 3 of the previous page.

MODE key······· Press and hold to go to the digital input mode.

Digital input mode

To use this mode, the sample unit mass must be known beforehand. In the digital input mode, the unit mass value is entered digitally using the keys. The display in the digital input mode is shown to the right.
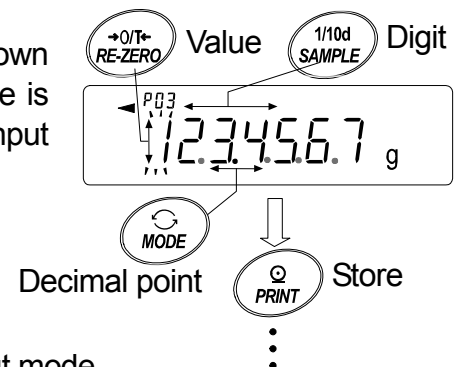
Note   ACAI can not be used on the unit mass stored using the digital input mode.

Use the following keys to store a unit mass in digital input mode.

SAMPLE key ··· To select the digit to be changed.

RE-ZERO key·· To change the value of the selected digit.

MODE key ······ To change the decimal point position.

PRINT key······· To store the unit mass. Go to step 3 of the previous page.

CAL key·········· To return to the unit mass confirmation mode. Go to step 3 of the previous page.

MODE key······· Press and hold to go to the weighing input mode.

Note   If the new unit mass is out of the setting range, "$Error \ 2$" is displayed.
Refer to "20. Specifications" for the minimum unit mass.

12-4-2.　Recalling the unit mass

Step　1　Follow steps1 through 3 in "12-4-1. Storing the unit mass" on the previous page, to enter the sample unit mass confirmation mode.

Step　2　Select the unit mass number using the following keys.
　　　　　GX-K series: $P01$ to $P50$,
　　　　　GF-K series: $P01$ to $P20$.
　　　　　　RE-ZERO　key······To increase the unit mass number by one.
　　　　　　MODE　key ··········To decrease the unit mass by one.

Step　3　Press the　PRINT　key to confirm the selection and to return to the weighing mode.
　　　　　To cancel the selection and return to the weighing mode, press the　CAL　key.

+1

No4. of unit mass

P04

123.4567 g

Output

Counting mode

-1
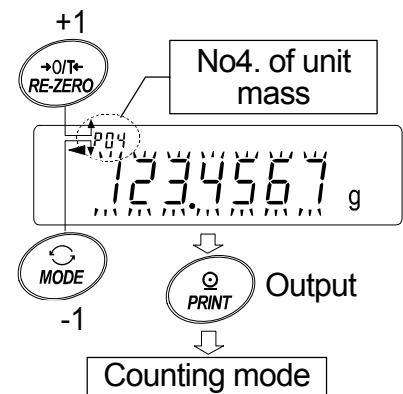
12-5. Data Memory for Comparator Settings

□ The data memory function can store 20 sets of upper and lower limit values for the comparator mode. The reference value or tolerance value for the comparator mode can not be stored in memory.

□ The upper and lower limit values in memory can be recalled easily using the [MODE] key and used for weighing.

□ The upper and lower limit values in memory can be recalled and changed.

Note

The recalled upper and lower limit values can be changed, using the digital input mode or the weighing input mode. The digital input mode enters the upper and lower limit values using the keys. The weighing input mode uses a sample to store the upper and lower limit values.

12-5-1.   Storing the upper and lower limit values

To store new upper and lower limit values: Recall the stored upper and lower limit values to be changed ("C01" to "C20") . Then, change the recalled upper and lower limit values using the digital input mode or weighing input mode, and store the new value.

Note

□ **While the data memory function is in use, unit selection using the [MODE] key is not available.**

□ **If "CLr" appears blinking in the upper left of the display, delete the data in memory. Refer to "12-1. Notes on Using Data Memory".**

Step 1 Press the [MODE] key to select a unit to be used for storage.

Step 2 Set the "Data memory (dAtA)" parameter to "4".

Step 3 Press and hold the [PRINT] key until the balance enters the upper and lower limit values confirmation mode. The upper limit value last selected is displayed.

No.3. Comparator number
Upper limit value

C03   2000.0 g
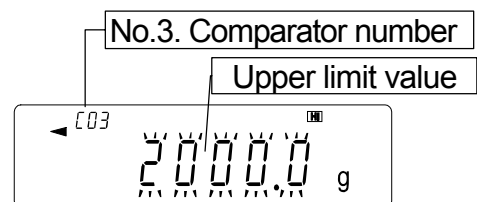
Step 4 Select the comparator number to be used, using the following keys.
[RE-ZERO] key····· To increase the comparator number by one.
[MODE] key········· To decrease the comparator number by one.
Each time the [RE-ZERO] key or [MODE] key is pressed, the displayed value changes as follows: ↔ C03 [HI] ↔ C03 [LO] ↔ C04 [HI] ↔ C04 [LO] ↔

Step 5 To change the selected upper and lower limit values:
□ To use the digital input mode, press the [SAMPLE] key to enter the digital input mode. Go to "Digital input mode" on the next page.
□ To use the weighing input mode, press the [SAMPLE] key, then press and hold the [MODE] key to enter the weighing input mode. Go to "Weighing input mode" on the next page.

Notes

☐ Using the "`CN:mm`" command, the comparator limit values can be recalled.
The upper limit value recalled can be output using the "`?HI`" command.
The lower limit value recalled can be output using the "`?LO`" command.
The upper limit value can be changed using the "`HI:`" command.
The lower limit value can be changed using the "`LO:`" command.
"`mm`" indicates a two-digit numerical value 01 to 20, which corresponds to `C01 - C20`.

Digital input mode

In the digital input mode, the upper and lower limit values are entered digitally using the keys. Use the following keys to store upper and lower limit values in digital input mode.

SAMPLE key ⋯ To select the digit to be changed.

RE-ZERO key ⋯ To change the value of the selected digit.

MODE key ⋯⋯ To switch the polarity.

PRINT key ⋯⋯ To store the upper and lower limit values.
Go to step 3 of the previous page.

CAL key ⋯⋯⋯ To return to the upper and lower limit values confirmation mode
Go to step 3 of the previous page.

MODE key ⋯ Press and hold to go to the weighing input mode.
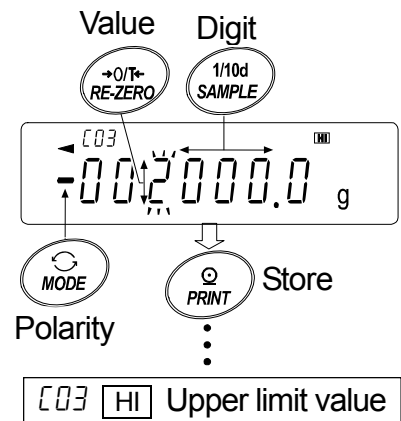
Weighing input mode

In the weighing input mode, a sample is placed on the pan to store the upper and lower limit values.

Notes

☐ **Pressing the** CAL **key will interrupt the operation and the balance will return to the upper and lower limit values confirmation mode (step 3 in "Storing the upper and lower limit values").**

☐ **To go to the digital input mode, press and hold the** MODE **key.**

Step 1 The first display in the weighing input mode depends on the comparator number selected in step 4 in "Storing the upper and lower limit values".
For example, when "`C03 HI`" is selected in step 4, the display is the current weight value and the comparator number with HI blinking.

Step 2 Place a container on the weighing pan, if necessary.
Press the RE-ZERO key to set the display to zero.

Step 3 Place a sample corresponding to the upper limit value, on the pan or in the container.

Step 4 Press the PRINT key to store the upper limit value.

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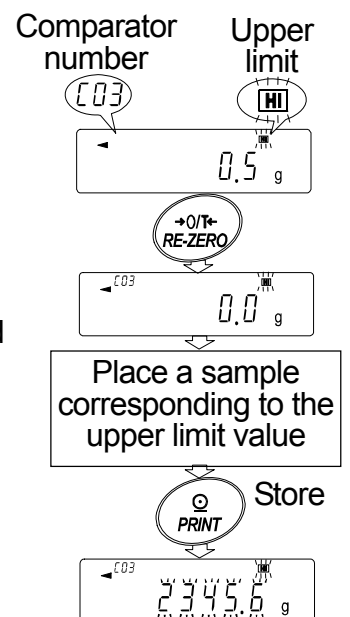
12-5-2. Recalling the upper and lower limit values (Quick selection mode)

The procedure below describes an easy way to recall the upper and lower limit values to be used for weighing. When the recalled upper and lower limit values are to be changed, refer to "12-5-1. Storing the upper and lower limit values".

Note

□ **Refer to "12-5-1. Storing the upper and lower limit values" for the method to store the upper and lower limit values.**

Step 1 Set the "Data memory ($dAtA$)" parameter to "4".

Step 2 Press the MODE key to enter the upper/lower limit value recalling mode. The upper limit value last selected with its comparator number appears. The display is as shown to the right, with all the digits blinking.

Step 3 Press the MODE key to select the value. Each time the MODE key is pressed, the displayed value changes as follows:

(········↔ $C03$ HI ↔ $C03$ LO ↔ $C04$ HI ↔ $C04$ LO ↔ ········)

Step 4 Press the PRINT key to confirm the selection. The balance returns to the weighing mode with the selected upper and lower limit values ready for use. To cancel the selection, press the CAL key. The balance returns to the weighing mode.

Comparator number

Quick selection

$C03$ — MODE — HI — Upper limit

$C03$ — 2000.0 g

MODE — LO — Lower limit

$C03$ — 1000.0 g

$C04$ — MODE — HI

$C04$ — 3000.0 g — Target Number

PRINT — Store

$C04$ — 0.0 g

Comparison with no. 04
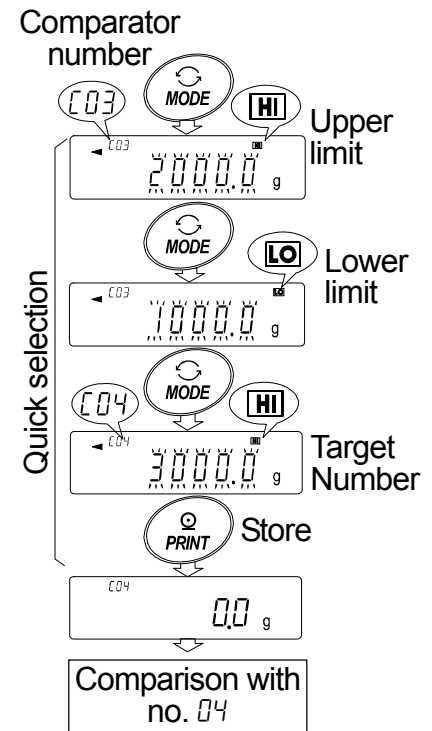
Note

□ When no operation is performed in step 4 (after a few seconds of inactivity), the balance selects the value currently displayed and returns to the weighing mode automatically.

12-6.Data Memory for Tare Value

▫ The data memory function can store 20 sets of tare values for weighing.
▫ The tare value in memory can be recalled easily using the [MODE] key and used for weighing.
▫ The tare value in memory can be recalled and changed.

Notes

▫ **The recalled tare value can be changed, using the digital input mode or the weighing input mode. The digital input mode enters the tare value using the keys. The weighing input mode uses a sample tare container to store the tare value.**
▫ **The NET indicator illuminates during tare operation.**

12-6-1.   Storing the tare value

To store a new tare value: Recall the stored tare value to be changed ("$t0 1$" to "$t20$"). Then, change the recalled tare value using the digital input mode or the weighing input mode, and store the new value.

Notes

▫ **The recalled tare value can be changed, using the digital input mode or the weighing input mode. The digital input mode enters the tare value using the keys. The weighing input mode uses a sample tare container to store the tare value.**
▫ **The NET indicator illuminates during tare operation.**
▫ **When the [RE-ZERO] key is pressed with nothing placed on the weighing pan, zero is displayed, The NET indicator does not illuminate.**
▫ **"$t--$ " appears when a tare operation is performed without using the tare value stored in memory.**
▫ **While the data memory function is in use, unit selection using the [MODE] key is not available.**
▫ **If "Clr" appears blinking in the upper left of the display, delete the data in memory. Refer to "12-1. Notes on Using Data Memory".**

Step 1 Press the [MODE] key to select a unit to be used for storage.

Step 2 Set the "Data memory ($dAtA$)" parameter to "5".

Step 3 Press and hold the [PRINT] key until the balance enters the tare value confirmation mode. The tare value last selected is displayed.

No.3, Tare number

Tare

$t03$ PT

1234.5 g
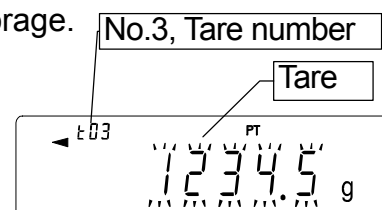
Step 4 Select the tare number to be used, using the following keys.

[RE-ZERO] key ····· To increase the tare number by one.

[MODE] key ········· To decrease the tare number by one.

[CAL] key ············ To cancel it and to return to the weighing mode.

Each time the [RE-ZERO] key or [MODE] key is pressed, the displayed value changes as follows: $\leftrightarrow t03 \leftrightarrow t04 \leftrightarrow \cdots\cdots \leftrightarrow t20 \leftrightarrow t01 \leftrightarrow$

Step 5 To change the selected tare value:

▫ To use the weighing input mode, press the [SAMPLE] key to enter the weighing input mode. Go to "Weighing input mode" on the next page.
▫ To use the digital input mode, press the [SAMPLE] key, then press and hold the [MODE] key to enter the digital input mode. Go to "Digital input mode" on the next page.

Notes

□ Using the "`PN:mm`" command, the tare value can be recalled.
   The tare value recalled can be output using the "`?PT`" command.
   The tare value can be changed using the "`PT:`" command.
   "`mm`" indicates a two-digit numeral value 01 to 20, which corresponds to `t01 - t20`.

Weighing input mode

In the weighing input mode, a sample tare container is placed on the pan to store the tare value.

Note

□ **Pressing the ⌊CAL⌋ key will interrupt the operation and the balance will return to the tare value confirmation mode (step 3 in "Storing the tare value").**

□ **To go to the digital input mode, press and hold the ⌊MODE⌋ key.**

Step 1 The first display in the weighing input mode is the current weight value and the selected tare number with ⌊PT⌋ blinking.

Step 2 Press the ⌊RE-ZERO⌋ key to set the display to zero.

Step 3 Place a tare (a container) on the weighing pan.

Step 4 Press the ⌊PRINT⌋ key to store the tare value.
       Remove the tare from the pan.

Tare number
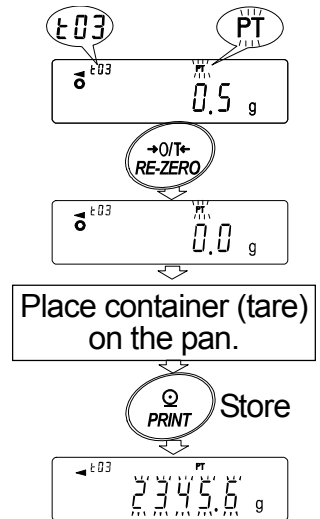
Digital input mode

In the digital input mode, the tare value is entered digitally using the keys. Use the following keys to store a tare value in digital input mode.

⌊SAMPLE⌋ key ··· To select the digit to be changed.

⌊RE-ZERO⌋ key·· To change the value of the selected digit.

⌊PRINT⌋ key······ To store the tare value.
                 Go to step 3 of "12-6-1. Storing the tare value".

⌊CAL⌋ key········· To return to the tare value confirmation mode.
                 Go to step 3 of "12-6-1. Storing the tare value".

⌊MODE⌋ key······ Press and hold to go to the weighing input mode.

Value   Digit
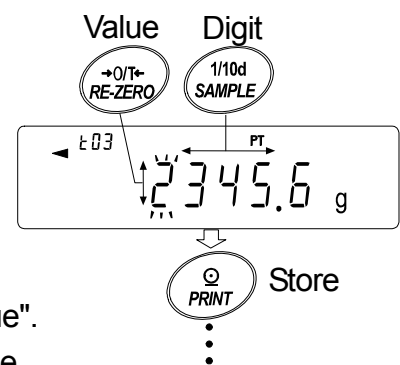
12-6-2. Recalling the tare value (Quick selection mode)

The procedure below describes an easy way to recall the tare value to be used for weighing. When the recalled tare value is to be changed, refer to "12-6-1. Storing the tare value".

Step 1 Set the "Data memory ($dAtA$)" parameter to "5".

Step 2 Press the MODE key to enter the tare value recalling mode. The tare value last selected with its tare number appears. The display is as shown to the right, with all the digits blinking.

Step 3 Press the MODE key to select the value. Each time the MODE key is pressed, the displayed value changes as follows:

($\cdots\cdots \leftrightarrow t03 \leftrightarrow t04 \leftrightarrow \cdots\cdots\cdots \leftrightarrow t20 \leftrightarrow t01 \leftrightarrow \cdots$)

Step 4 Press the PRINT key to confirm the selection. The balance returns to the weighing mode with the selected tare value ready for use.
To cancel the selection, press the CAL key. The balance returns to the weighing mode.
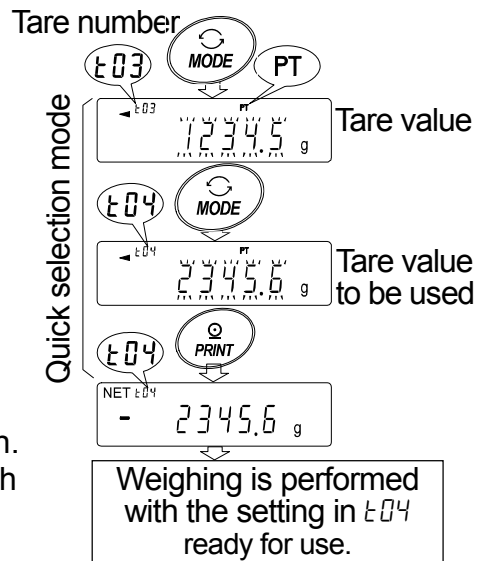
Note

- □ When no operation is performed in step 4 (after a few seconds of inactivity), the balance selects the value currently displayed and returns to the weighing mode automatically.

Canceling the tare value data

Cancel the tare value data as follows:

Step 1 Remove everything from the weighing pan and press the RE-ZERO key to cancel the tare value.

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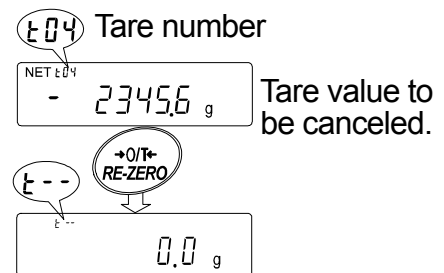
12-7.Data Memory: Quick Selection Mode

The data memory has a quick selection mode to recall data in memory quickly.
Using the quick selection mode, the comparator settings or the tare value, whichever is selected in the function table, can be recalled, by a simple operation, using the [MODE] key.

Note

□ **While the data memory function is in use, unit selection using the [MODE] key is not available.**

Use the quick selection mode as follows:

Step 1 Press the [MODE] key to enter the memory data recalling mode.
The memory data last selected appears with all the digits blinking.

Step 2 Press the [MODE] key to select the value.

Comparator settings: when the "Data memory (dAtA)" parameter is set to "4"

Each time the [MODE] key is pressed, the displayed value changes as follows:
(········↔ C03 [HI] ↔ C03 [LO] ↔ C04 [HI] ↔ C04 [LO] ↔ ········)

| No.3. Comparator number | C03 |
| Upper limit value | 2000.0 g |

Tare value: when the "Data memory (dAtA)" parameter is set to "5"

Each time the [MODE] key is pressed, the displayed value changes as follows:
(········↔ t03 ↔ t04 ↔ ········↔ t20 ↔ t01 ↔ ········)

| No.3, Tare number | t03 |
| Tare value | 1234.5 g |
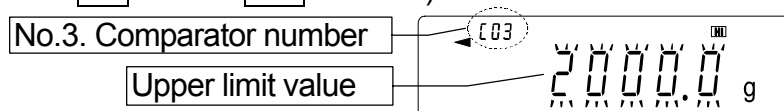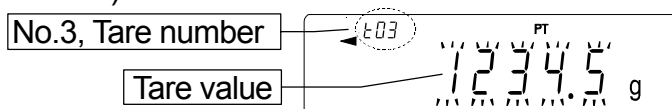
Step 3 Press the [PRINT] key or leave the balance as is for a while (after a few seconds of inactivity) to confirm the selection. The balance returns to the weighing mode with the selected data ready for use.
To cancel the selection, press the [CAL] key. The balance returns to the weighing mode

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12-8.Data Memory: Confirmation and Storage Mode

The confirmation and storage mode can change and store the recalled data.
Of the three types of memory data listed below, one may be selected in the function table, and is available for changes using this mode.

- □ Unit mass in the counting mode
- □ Comparator settings
- □ Tare value

Notes

- □ **To change the memory data other than specified in the function table, re-set the Data memory (_dAtA_)" parameter of the function table.**
- □ **For a detailed description of the procedure for each memory data, see the relevant section.**

Use the confirmation and storage mode as follows.

Step 1 Press and hold the PRINT key to enter the memory data recalling mode. The memory data last selected appears with all the digits blinking.

Step 2 Use the following keys to select the value.
RE-ZERO key····· To increase the memory data number by one.
MODE key········· To decrease the memory data number by one.

Unit mass: when the "Data memory (_dAtA_)" parameter is set to "_1_"

Each time the MODE key or RE-ZERO key is pressed, the displayed value changes as follows: ········↔ _P03_ ↔ _P04_ ↔ ·······

GX-K series can select "_P01_" to "_P50_".
GF-K series can select "_P01_" to "_P20_".
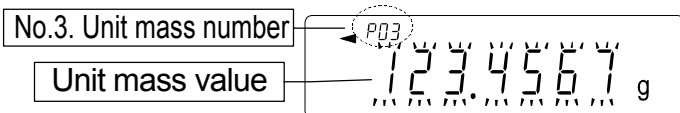
No.3. Unit mass number — _P03_
Unit mass value — _123.4567_ g

Comparator settings: when the "Data memory (_dAtA_)" parameter is set to "_4_"

Each time the MODE key or RE-ZERO key is pressed, the displayed value changes as follows: ········↔ _C03_ HI ↔ _C03_ LO ↔ _C04_ HI ↔ _C04_ LO ↔ ·······

No.3. Comparator number — _C03_
Upper limit value — _2000.0_ g

Tare value: when the "Data memory (_dAtA_)" parameter is set to "_5_"

Each time the MODE key or RE-ZERO key is pressed, the displayed value changes as follows: ········↔ _t03_ ↔ _t04_ ↔ ·······↔ _t20_ ↔ _t01_ ↔ ·······

No.3, Tare number — _t03_
Tare value — _1234.5_ g
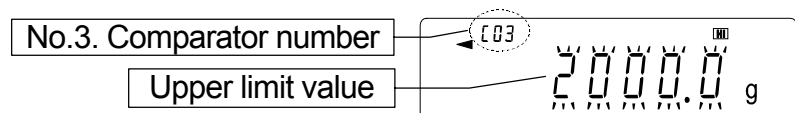
71
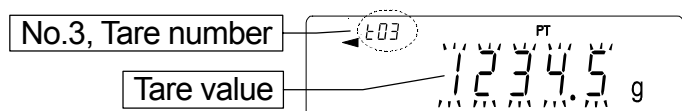
Step 3 Select a method.

□ To perform a weighing using the selected memory data
Press the $\boxed{\text{PRINT}}$ key to confirm the selection. The balance will return to the weighing mode with the selection ready for use.

□ To change and store the selected memory data
Press the $\boxed{\text{SAMPLE}}$ key to enter the storage mode.
Two inputting modes are available for entering the value to be stored.
   □ Digital input mode
   □ Weighing input mode

□ To switch the inputting mode, press and hold the $\boxed{\text{MODE}}$ key.

□ To cancel the operation and return to the weighing mode, press the $\boxed{\text{CAL}}$ key.

13. Underhook

The underhook can be used for weighing large samples, magnetic materials or for measuring density. The built-in underhook is revealed by removing the cover plates on the bottom of the balance. Use the underhook as shown below.

Caution
- ▢ **Do not apply excessive force to the underhook.**
- ▢ **When not in use, attach the cover plate to prevent dust from getting into the balance.**
- ⚠ **The weighing pan, pan support and draft gate fall off, when turnig over the balance. Remove them first.**

Step 1 Remove the draft gate.

Step 2 Remove the weighing pan and pan support.

Step 3 Turn over the balance.

Step 4 Remove the cover plates.

Step 5 Hang from the underhook.

Step5
Hang from the underhook
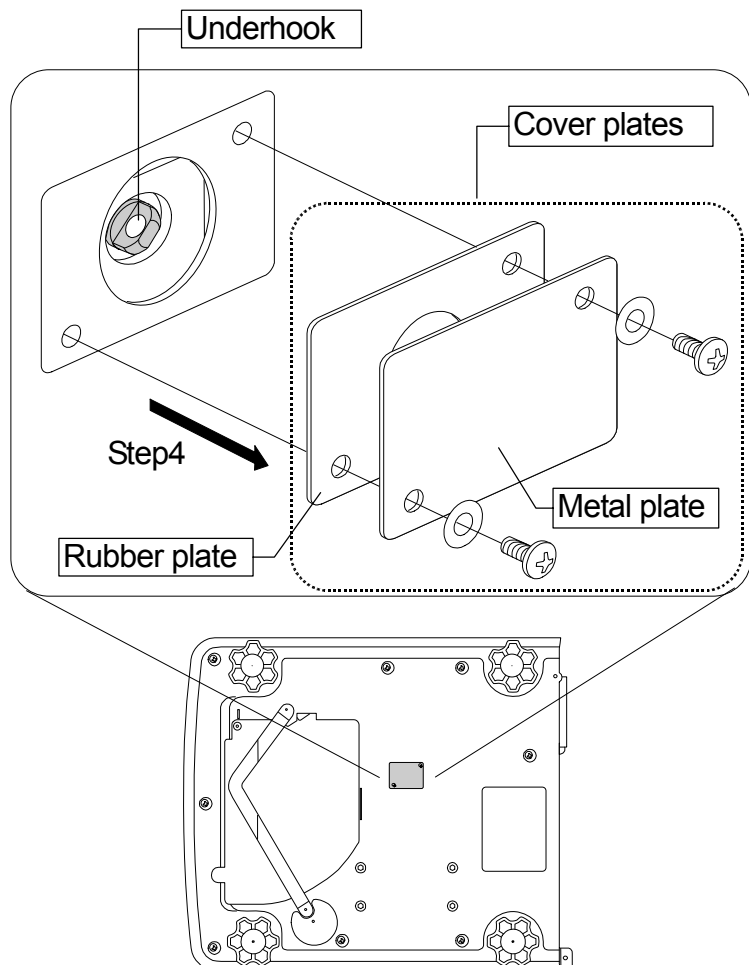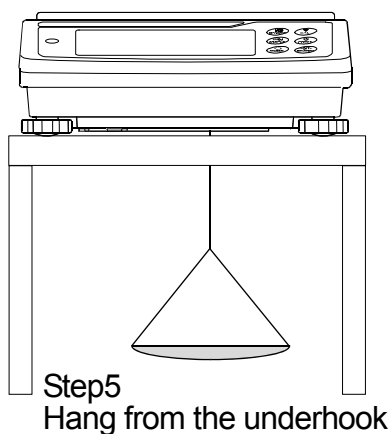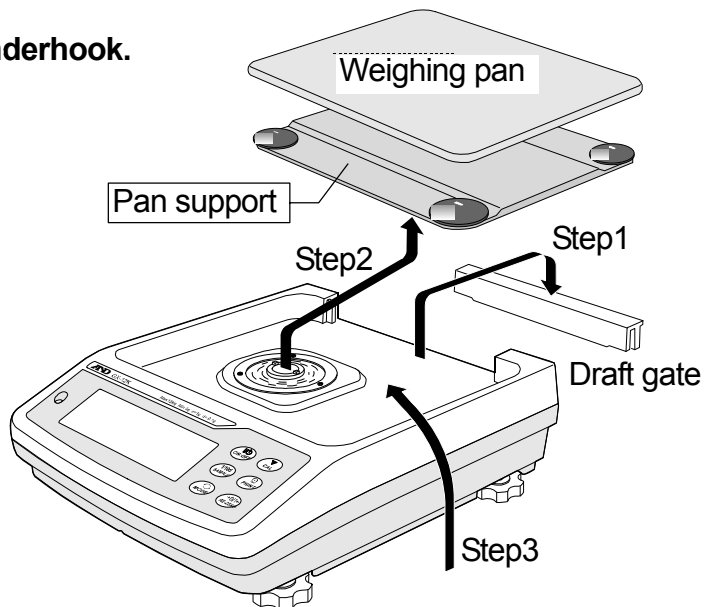
14. Programmable Unit

This is a programmable unit conversion function. It multiplies the weighing data in kilograms by an arbitrary coefficient set in "Programmable unit ($\bar{n}Lt$)" of the function table and displays the result. The coefficient must be within the range between the minimum and maximum shown below. If the coefficient set is beyond the range, an error is displayed and the balance returns to the coefficient setting mode, prompting to enter an appropriate value. A coefficient of 1 was set at the factory.

Model				Minimum coefficient	Maximum coefficient
GX-8K GX-10K GF-8K GF-10K					100000
GX-8K2 GX-12K GX-20K GX-30K GF-8K2 GF-12K GF-20K GF-30K				0.000001	10000
GX-32K GF-32K					1000

Operation
Step 1 Press and hold the $\boxed{\text{SAMPLE}}$ key until $\boxed{bASFnc}$ of the function table is displayed, then release the key.

Step 2 Press the $\boxed{\text{SAMPLE}}$ key several times to display $\boxed{\bar{n}Lt}$.

Step 3 Press the $\boxed{\text{PRINT}}$ key to enter the mode to confirm or set the coefficient.

Confirming the coefficient
Step 4 The current coefficient is displayed with the first digit blinking.
- When it is not to be changed, press the $\boxed{\text{CAL}}$ key and go to step 6.
- When it is to be changed, press the $\boxed{\text{RE-ZERO}}$ key and go to step 5.

Setting the coefficient
Step 5 Set the coefficient using the following keys.

$\boxed{\text{SAMPLE}}$ key ···· To select a digit to change the value. The selected digit blinks.

$\boxed{\text{RE-ZERO}}$ key ··· To change the value.

$\boxed{\text{MODE}}$ key ······· To change the decimal point position. Each time the switch is pressed, the decimal point position changes as follows:

0.000001 → 00.00001 → ··· → 000000.1 → 0000001

$\boxed{\text{PRINT}}$ key ······· To store the new coefficient, display $\boxed{End}$ and go to step 6.

$\boxed{\text{CAL}}$ key ·········· To cancel the new coefficient and go to step 6.
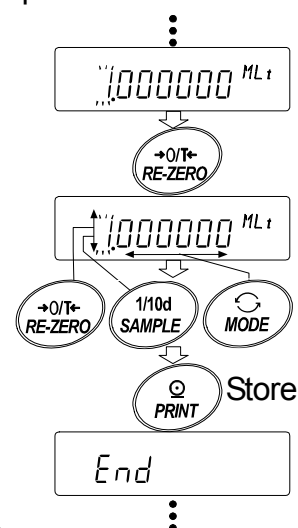
Quitting the operation
Step 6 The balance displays $\boxed{Unit}$. Press the $\boxed{\text{CAL}}$ key to exit the programmable-unit function and return to the weighing mode.

Using the function
Press the $\boxed{\text{MODE}}$ key to select the programmable-unit (no display on the unit section). Perform weighing as described in "6-1. Basic Operation (Gram Mode)". After weighing, the balance displays the result (weighing data in kilograms × coefficient).

15. Density Measurement

The balance is equipped with a density mode. It calculates the density of a solid using the weight of a sample in air and the weight in liquid.

□ The density mode was not selected for use when the balance was shipped from the factory. To use the mode, change the function table and activate the density mode.
□ Inputting order, of the parameters necessary for density measurement, can be changed.
□ A part of the parameters can be changed and used for re-calculating the density. Press the SAMPLE key to confirm or select each parameter. The parameters are stored in non-volatile memory. Each time a part of the parameters are changed, the density can be re-calculated.
□ Two ways to set the density of a liquid are available in the function table, "Liquid density input ($Ld\ in$)": by entering the water temperature or by entering the density directly.
□ When the density mode is selected, the response adjustment and self check function can not be used.

Formula to obtain the density

The density can be obtained by the following formula.

$$\rho = \frac{A}{A - B} \times \rho_0$$

Where	ρ	:	Density of a sample
	A	:	Weight value of a sample in air
	B	:	Weight value of a sample in liquid
	ρ_0	:	Density of a liquid

15-1-1.   Prior to measurement: Changing the function table

Prior to measurement, change the function table as follows:

Step 1 Selecting the density mode.
The density mode is available as one of the weighing units. Select it by pressing the MODE key. To use the mode, select it (unit of $Un\ it\ \overline{JS}$.) in the function table. For details, refer to "5-2. Changing the Units".

Step 2 Selecting a way to set the density of a liquid.
Select the liquid density input method from the function table below. The function table is available only when the density mode is selected.

Class	Item and Parameter		Description
$dS\ Fnc$	$Ld\ in$	▪ 0	Water temperature
Density function	Liquid density input	1	Liquid density

▪ : Factory setting.

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15-1-2.   Measuring the density

Note **If the liquid temperature or the type of liquid is changed during measurement, input again the value of the liquid density as necessary. Refer to "C. Entering the density of a liquid".**

Entering the density mode

Step   1   Press the MODE key as necessary to select the density mode.
When the density mode begins, "d-A" (weight in air), "g (gram)" for the unit and the processing indicator (◄) are turned on.

Step   2   Selecting a parameter to set.
Press the SAMPLE key to select a parameter to set. Each pressing of the key switches the parameter.
Press the RE-ZERO key to enter the inputting mode of the parameter selected.
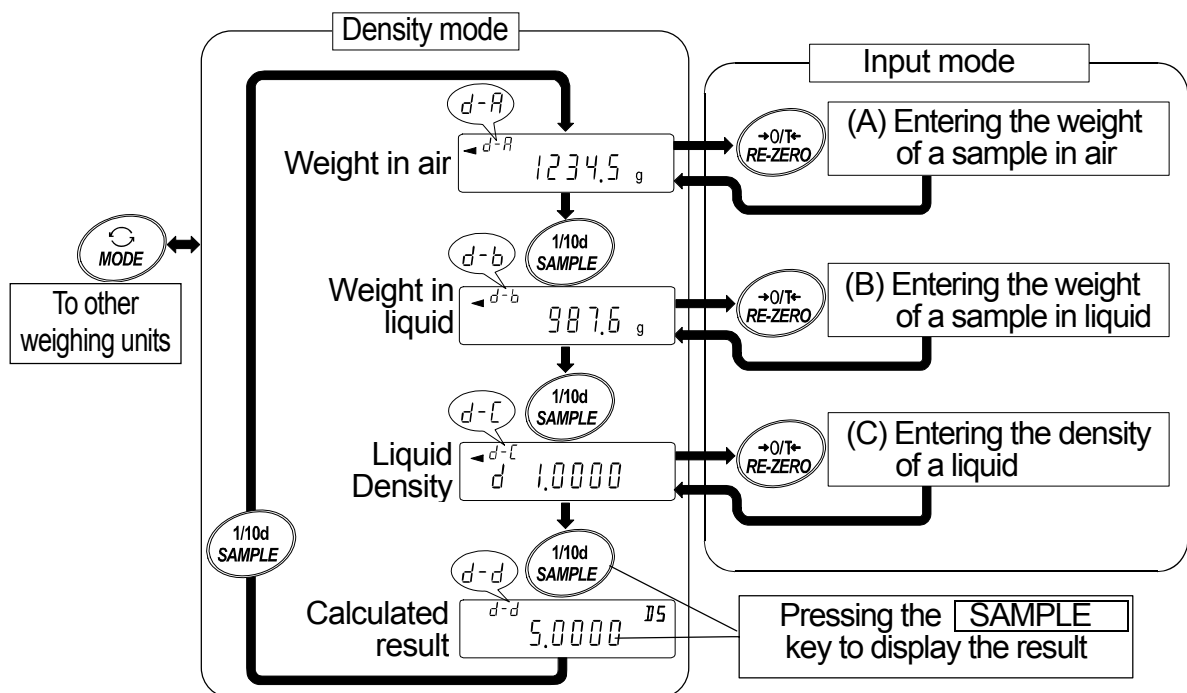
Setting the parameter

Step   3   Setting the parameter.

(A) Entering the weight of a sample in air

1   Confirm that nothing is placed on the upper pan (in air). Press the RE-ZERO key to set the display to zero.

2   Place a sample on the upper pan. When the value displayed on the balance becomes stable, press the PRINT key. The sample weight in air is confirmed and the balance will return to the density mode (Go to "Step 2 Selecting a parameter to set").

3   Remove the sample from the upper pan.

Note   If an unstable value, a negative value or E ($Error$) is displayed, the PRINT key is disabled.
The SAMPLE key can not be used to change the minimum weighing value.
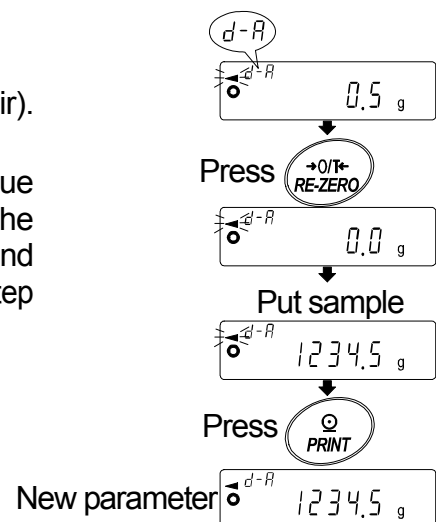
(B) Entering the weight of a sample in liquid

1 Confirm that nothing is placed on the lower pan (in liquid). Press the RE-ZERO key to set the display to zero.

2 Place a sample on the lower pan (in liquid). When the value displayed on the balance becomes stable, press the PRINT key. The sample weight in liquid is confirmed and the balance will return to the density mode (Go to "Step 2 Selecting a parameter to set").

3 Remove the sample from the lower pan.

Note If an unstable value, a negative value or E (Error) is displayed, the PRINT key is disabled. The SAMPLE key can not be used to change the minimum weighing value.
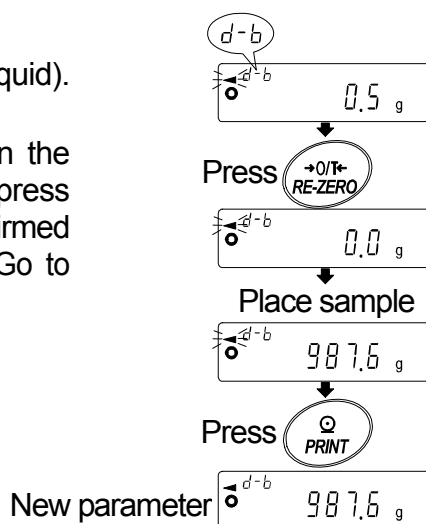
(C) Entering the density of a liquid

Two ways to set the density of a liquid are available in the function table, "Liquid density input ($Ld\ in$): by entering the water temperature or by entering the density directly.

Entering the water temperature ($Ld\ in\ 0$)

The water temperature currently set (unit:°C, factory setting : 25°C) is displayed.
Use the following keys to change the value.
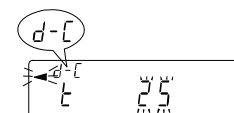
RE-ZERO key···To increase the temperature by one degree. (0°C is displayed after 99°C)
MODE key ·······To decrease the temperature by one degree. (99°C is displayed after 0°C)
PRINT key········To store the change, display End and return to the density mode. (Go to "Step 2 Selecting a parameter to set")
CAL key···········To cancel the change and return to the density mode. (Go to "Step 2 Selecting a parameter to set")

The relation between the water temperature and density is shown below.

°C	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
0	0.99984	0.99990	0.99994	0.99996	0.99997	0.99996	0.99994	0.99990	0.99985	0.99978
10	0.99970	0.99961	0.99949	0.99938	0.99924	0.99910	0.99894	0.99877	0.99860	0.99841
20	0.99820	0.99799	0.99777	0.99754	0.99730	0.99704	0.99678	0.99651	0.99623	0.99594
30	0.99565	0.99534	0.99503	0.99470	0.99437	0.99403	0.99368	0.99333	0.99297	0.99259
40	0.99222	0.99183	0.99144	0.99104	0.99063	0.99021	0.98979	0.98936	0.98893	0.98849
50	0.98804	0.98758	0.98712	0.98665	0.98618	0.98570	0.98521	0.98471	0.98422	0.98371
60	0.98320	0.98268	0.98216	0.98163	0.98110	0.98055	0.98001	0.97946	0.97890	0.97834
70	0.97777	0.97720	0.97662	0.97603	0.97544	0.97485	0.97425	0.97364	0.97303	0.97242
80	0.97180	0.97117	0.97054	0.96991	0.96927	0.96862	0.96797	0.96731	0.96665	0.96600
90	0.96532	0.96465	0.96397	0.96328	0.96259	0.96190	0.96120	0.96050	0.95979	0.95906

Entering the density directly (*Ld in 1*)

The density currently set (unit : g / cm^3, factory setting : 1.0000g / cm^3) is displayed.

Use the following keys to change the value.

The range to set the density is 0.0000g / cm^3 to 1.9999g / cm^3.

d-C

d-C
d 1.0000

RE-ZERO key···To set the value of the digit selected.

SAMPLE key····To select the digit to change the value.

PRINT key········To store the change, display *End* and return to the density mode.
(Go to "Step 2 Selecting a parameter to set")

CAL key··········To cancel the change and return to the density mode.
(Go to "Step 2 Selecting a parameter to set")

Outputting the density.

Step 4 After all the necessary parameters have been set, press
the SAMPLE key to output the density calculated.
The density is displayed with three decimal places.

d-d

d-d
5.000 DS
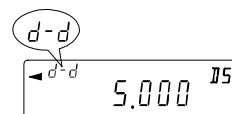
Calculated result

16. Standard Input & Output Interface

16-1.RS-232C And External Contact Input

D-Sub 25 pin numbers

M2.6
ISO metric screw thread
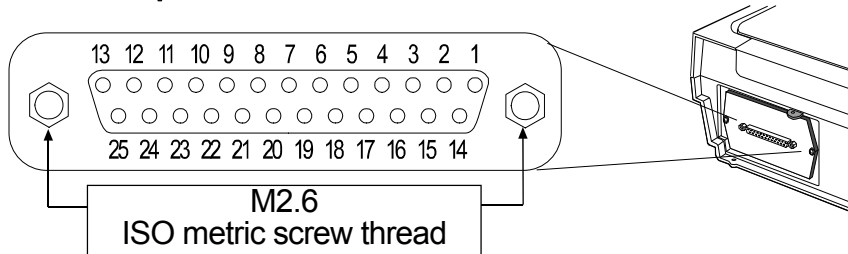
D-Sub 25 pin assignments

Pin No.	Signal name	Interface type	Direction	Description
1	FG		–	Frame ground
2	RXD	RS-232C	Input	Receive data
3	TXD	RS-232C	Output	Transmit data
4	RTS	RS-232C	Input	Ready to send
5	CTS	RS-232C	Output	Clear to send
6	DSR	RS-232C	Output	Data set ready
7	SG	RS-232C / external contact input	–	Signal ground
18	PRINT	External contact input	Input	Same as the PRINT key
19	RE-ZERO	External contact input	Input	Same as the RE-ZERO key
Others	–	–	–	No connection

RS-232C

The balance is a DCE device. Connect the balance to a personal computer (DTE) using a straight through cable.

Transmission system : EIA RS-232C
Transmission form : Asynchronous, bi-directional, half duplex
Transmission rate : 10 times/second or 5 times/second (same as data refresh rate)
Data format : Baud rate : 600, 1200, 2400, 4800, 9600, 19200bps
Data bits : 7 or 8 bits
Parity : Even, Odd   (Data bits 7 bits)
        None   (Data bits 8 bits)
Stop bit : 1 bit
        (When sending, 2 bits; receiving, 1 bit.
        A personal computer will function with either setting.)
Code : ASCII

RS-232C
1 -5V to -15V
0 +5V to +15V

Start bit
Data bits
Stop bit
Parity bit

RS–232C Terminals

Balance side DCE			Computer side DTE
FG	1		FG
RXD	2	◄	TXD
TXD	3	►	RXD
RTS	4	◄	RTS
CTS	5	►	CTS
DSR	6	►	DSR
SG	7		SG

+5V

Inside of balance
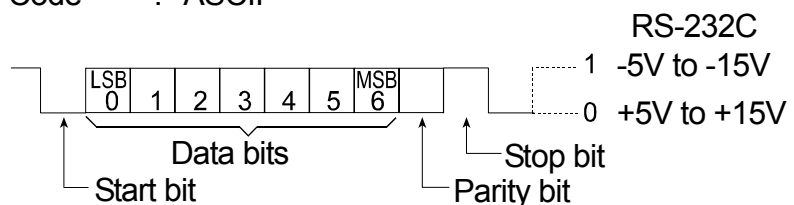
Terminals sample
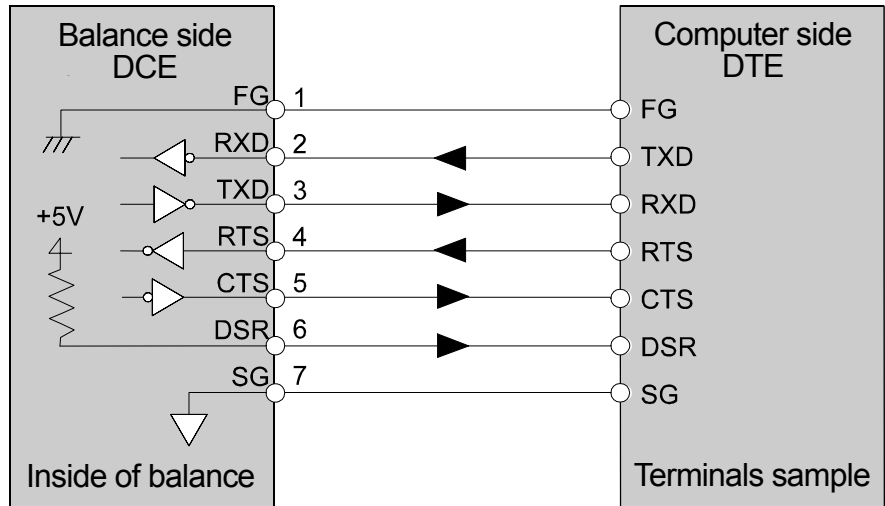
External contact input

By connecting pin 18 (PRINT command) to pin 7, or pin 19 (RE-ZERO command) to pin 7 for 100 ms or more, the same operation as performed by pressing the [PRINT] key or the [RE-ZERO] key, will be performed.

Example of foot switch

Connector
AX-HDB-25P

Connector cover
AX-HDB-CTF

Foot switch
AX-SW128
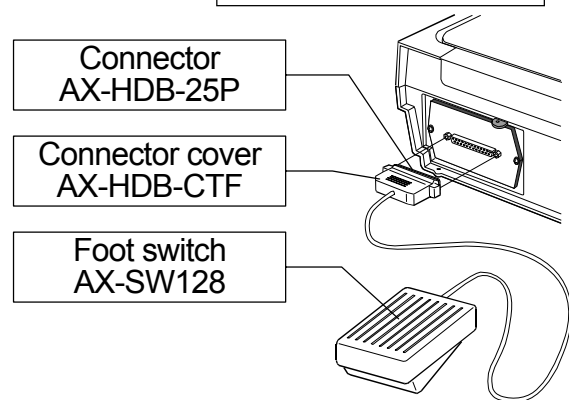
Accessories

Connector   :   AX-HDB-25P
Connector cover :   AX-HDB-CTF
Foot switch   :   AX-SW128

7

19 18

Balance side		
SG	7	
PRINT	18	[PRINT] key
RE-ZERO	19	[RE-ZERO] key
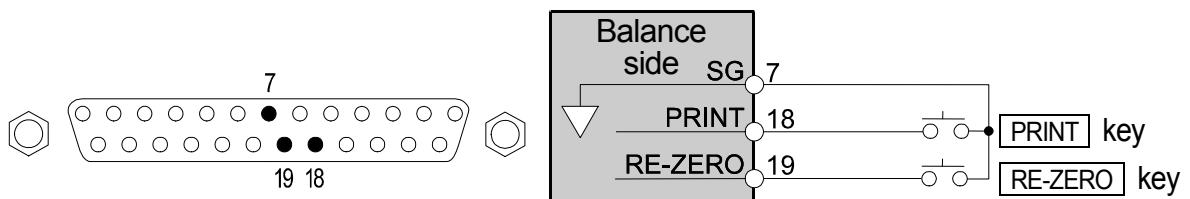
16-2-1.   Connection To The AD-8121B Printer
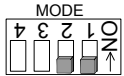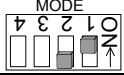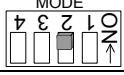
Preset the following parameters to use the AD-8121B printer.

Class	Item and Parameter	Factory settings	AD-8121B MODE 1	AD-8121B MODE 2	AD-8121B MODE 3
dout Data output	Prt Data output mode	0	0,1,2	3	0,1,2
	AP-P Auto print polarity	0	#1	Not necessary	#1
	AP-b Auto print difference	1			
	d-no Data number output	0	0	0	0,1
	S-td Time/Date output	0	0	0	0,1,2,3
	S-id ID number output	0	0	0	0,1
	PUSE Data output pause	0	0	0	0,1 #2
	At-F Auto feed	0	0	0	0,1
SiF Serial interface	bPS Baud rate	2	2	2	2
	btPr Data bit, parity bit	0	0	0	0
	CrLF Terminator	0	0	0	0
	tYPE Data format	0	0	0	1
	CtS CTS, RTS control	0	0	0	0

#1   Set parameters when auto print mode A or B (Prt 1 or 2) is selected.

#2   Set 1 when multiple lines are printed. Example: When appending ID number, set 1.

▫ Settings of AD-8121B

MODE	AD-8121B DIP switch	Description
MODE 1		Print at receiving data. Standard mode, statistic mode
MODE 2		Print by DATA key operation or built-in timer. Standard mode, interval mode, chart mode
MODE 3		Print at receiving data. Dump print mode

DIP switch No.3 : Handling unstable data
    ON   Print
    OFF   Not printed
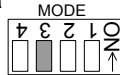
DIP switch No.4 : Data input specifications (Interface selection)
    ON   Current loop
    OFF   RS-232C
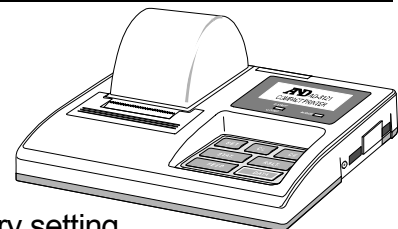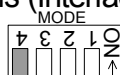
▫ The printer performs as follows, depending on the data memory setting.

Setting	Output data
dAtA 0	The weighing data
dAtA 2	The weighing data stored in memory
dAtA 3	The calibration report stored in memory

▫ Refer to "11-2. GLP Report" for print samples.

▫ **GF-K series does not output the time and date. Use the calendar function of the AD-8121B.**

▫ **GF-K series does not store the calibration report in memory.**

16-2-2. Connection To A Computer And The Use Of WinCT

The balance is of the DCE type (Data Communication Equipment), which can be connected to a personal computer using the RS-232C interface. Before connection, read the personal computer manual thoroughly. Use a standard DCE cable for connection (cable type: straight-through).

Using Windows Communication Tools Software (WinCT)

When Windows is used as an operating system in a personal computer, the WinCT software can be used to transmit the weighing data to the personal computer.

The WinCT software has two communication methods: "RsCom" and "RsKey". Refer to the WinCT instruction manual.

RsCom

□ RsCom can transmit commands to control the balance.
□ RsCom can make bi-directional communication between the balance and a personal computer using the RS-232C interface.
□ RsCom can display or store the data using a text file format. RsCom can also print the data using a printer connected to the personal computer.
□ When several ports of a personal computer have balances connected, can communicate with each balance simultaneously.
□ RsCom can share a personal computer with other application software.
□ RsCom can receive the balance GLP report.

RsKey

□ RsKey can transmit the weighing data output from the balance directly to other application software such as Microsoft Excel.
□ RsKey can be used with most application software.
□ RsKey can receive the balance GLP report.

Using the WinCT software, the balance can do the following:

□ **Analyzing the weighing data and the statistics with "RsKey"**
The weighing data can be input directly into an Excel worksheet. Then, Excel can analyze the data to obtain total, average, standard deviation, maximum and minimum value, and display them in a graph.
□ **Controlling the balance using commands from a personal computer**
By using "RsCom", the personal computer sends commands such as "re-zero" or "send weighing data" to the balance and controls the balance.
□ **Printing the balance GLP report using your printer**
The balance GLP report can be printed using a printer connected to the personal computer.
□ **Receiving weighing data at a certain interval**
The weighing data can be received at a certain interval and data characteristic with elapsed time can be obtained.
□ **Using the balance memory function**
The data can be stored in the balance's memory. Of the data stored, the weighing data and calibration data can be transmitted to a personal computer at one time.
□ **Using a personal computer as an external indicator**
With the "RsKey" test mode function, a personal computer can be used as an external weight indicator for the balance. (To do this, set the balance data output mode to stream mode.)

17. Commands

17-1. Command List

Note A command has a terminator added, that is specified using "⁵ᵢ𝖥 𝖢ᵣ𝖫𝖥" of the function table, and is sent to the balance.

Commands to query weighing data	
C	Cancels the S or SIR command.
Q	Requests the weighing data immediately.
S	Requests the weighing data when stabilized.
SI	Requests the weighing data immediately.
SIR	Requests the weighing data continuously.

Commands to control the balance	
?CN	Requests the upper/lower limit value code number of the selected value.
?HI	Requests the upper limit value.
?ID	Requests the identification number.
?LO	Requests the lower limit value.
?MA	Outputs all weighing data in memory.
?MQnnn	Outputs data with the data number nnn. nnn: Three digits
?MX	Outputs the number of data in memory (the last data number)
?PN	Request the tare number of the selected value.
?PT	Request the tare value.
?SN	Request the serial number of the balance.
?TN	Request the model name of the balance.
?UN	Requests the unit mass numbers in memory.
?UW	Requests the unit mass value.
CAL	Same as the ⃞CAL key.
CN:mm	Recalls the upper/lower limit value in memory. mm: 01 to 20.
HI:******.*␣␣g	Sets the upper limit values. ␣ is space mark. Example: the upper limit value is 2000.0 g. Command: HI:+002000.0␣␣g
ID:*******	Sets identification number.
LO:******.*␣␣g	Sets the lower limit values. ␣ is space mark. Example: the lower limit value is 1000.0 g. Command :LO:+001000.0␣␣g
MCL	Deletes all data in memory.
MD:nnn	Deletes data with the data number nnn. nnn: Three digits.
OFF	Turns the display off.
ON	Turns the display on.
P	Same as the ⃞ON:OFF key
PN:mm	Recalls the tare value in memory. mm: 01 to 20.
PRT	Same as the ⃞PRINT key
PT:*****.*␣␣g	Sets the tare value. ␣ is space mark. Example: the tare value is 1000.0 g. Command :PT:+001000.0␣␣g

Commands to control the balance	
R	Same as the RE-ZERO key
SMP	Same as the SAMPLE key.
U	Same as the MODE key
UN:mm	Recalls the unit mass values in memory. mm: 01 to 50.
UW:******.*␣␣g	Changes the unit mass value. Use "g" of unit. ␣ is space mark. Example: the unit mass value is 2000.0 g. Command: UW: +002000.0␣␣g

When a unit is required in commands such as a "PT:" command, use the 3-digit unit code of the A&D standard format.

nnn indicates a three-digit numerical value.

17-2.Acknowledge Code And Error Codes

When the "Serial interface function (S_iF)" parameter is set to "$ErCd$ l", the balance outputs <AK> code or error code to each command as follows:

    <AK> (06h)   Acknowledge in ASCII code.

□ When the balance receives a command to request data and can not process it, the balance transmits an error code (EC, Exx).
When the balance receives a command to request data and can process it, the balance outputs the data.

□ When the balance receives a command to control the balance and can not process it, the balance transmits an error code (EC, Exx).
When the balance receives a command to control the balance and can process it, the balance transmits the acknowledge code.

Among commands to control the balance, the following transmit the acknowledge code both when the balance receives the command and when the balance has accomplished the command. If the command can not be processed properly, the balance transmits an error code (EC, Exx). This error can be released using the CAL command.

    CAL command (Calibration command using internal mass)
    ON command (Display ON command)
    P command (Display ON/OFF command)
    R command (RE-ZERO command)

□ When a communication error has occurred due to external noise, or a parity error has occurred due to transmission error, the balance transmits an error code. In this case, send the command again.

xx is error code number.

17-3.Control Using CTS And RTS

Depending on the "CtS" parameter of "Serial interface (SiF)", the balance performs as follows:

CtS 0

Regardless of whether the balance can receive a command or not, the balance keeps the CTS line HI. The balance outputs data regardless of the condition of the RTS line.

CtS 1

The CTS line is kept Hi normally. When the balance can not receive the next command (Example: while the balance is processing the last command), the balance sets the CTS line to Lo. The balance confirms the level of the RTS line before outputting a set of data. If the RTS level is Hi, the balance outputs data. If the RTS level is Lo, data is not output (The data is canceled).

17-4.Settings Related To RS-232C

Concerning the RS-232C, the balance has two functions: "Data output ($dout$)" and "Serial interface (SiF)". Set each function as necessary.

18. Maintenance

18-1. Treatment Of The Balance

□ In normal use, the balance can be cleaned with water. But, keep the following precautions so that dust and water do not invade the balance.

  Do not direct water pressure at the bottom of the balance.
  Do not use powerful water jets.
  Do not submerge the balance in water.

□ Clean the balance with a lint free cloth that is moistened with warm water and a mild detergent.

□ Do not use organic solvents to clean the balance.

□ Do not disassemble the balance. Contact the local A&D dealer if the balance needs service or repair.

□ Use the original packing material for transportation.

□ While cleaning the balance and keeping it waterproof, connect a waterproof RS-232C cable (GX-07K) or cover terminals of the RS-232C interface and AC adapter jack. Insure that the underhook cover is in place.

□ The value of the internal mass may change due to aging, corrosion or other damage caused by the operating environment. Check the internal mass periodically. Correct the internal mass value as necessary.

Weighing pan

Pan support

Draft gate

Handling hole

RS-232C interface
Cover the terminal or connect the waterproof RS-232C cable (GX-07K) to keep waterproof and dustproof.

AC adapter jack
When the AC adaptor is not connected, cover the terminal.
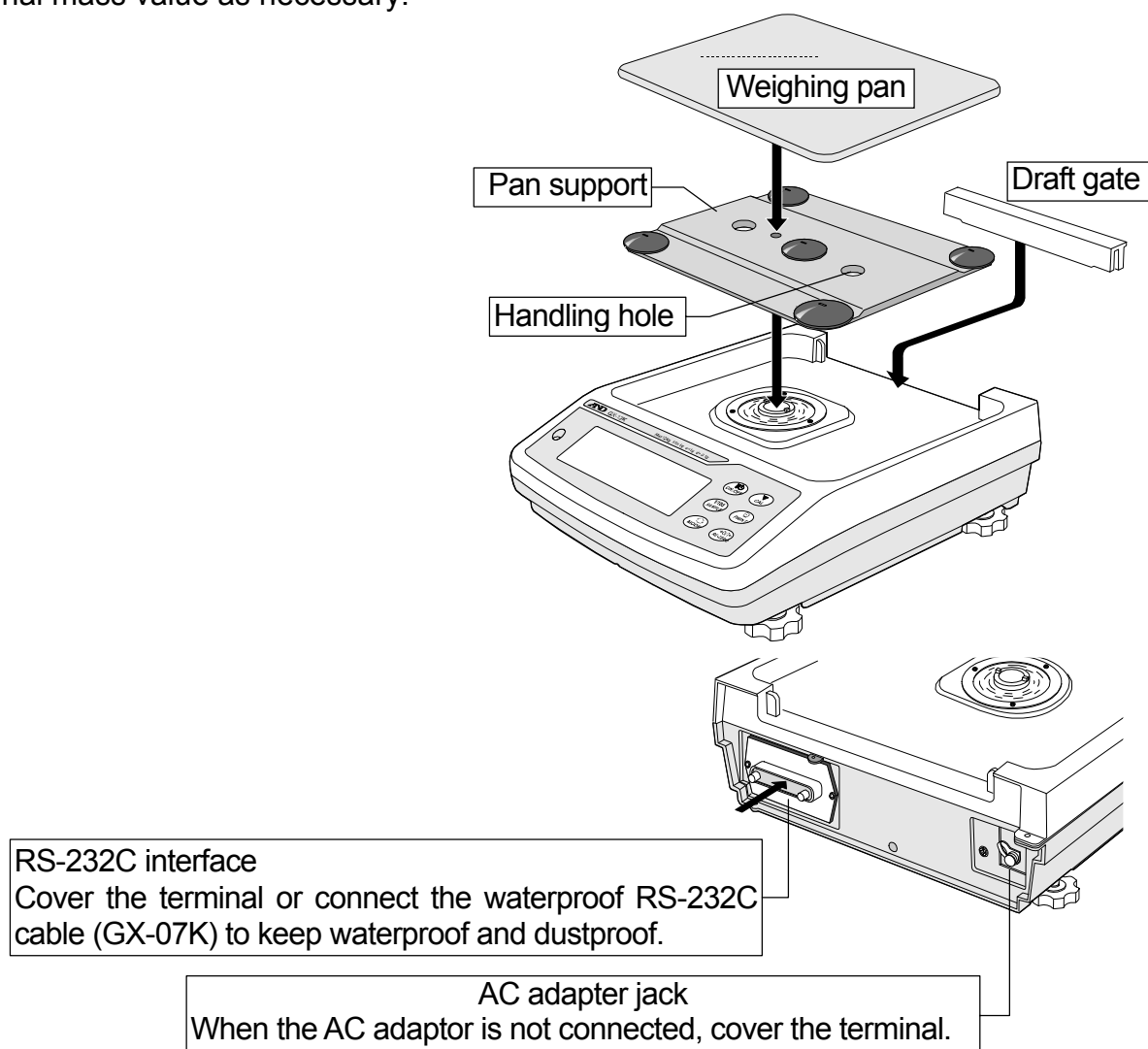
19. Troubleshooting

19-1.Checking The Balance Performance And Environment

The balance is a precision instrument. When the operating environment or the operating method is inadequate, correct weighing can not be performed. Place a sample on the pan and remove it, and repeat this several times. if the balance seems to have a problem with repeatability or to perform improperly, check as described below. If improper performance persists after checking, contact the local A&D dealer for repair.

Checking that the balance performs properly

- □ Check the balance performance using the self-check function as described in "7. Weighing Speed Adjustment / Self Check Function".
  An error display appears when a malfunction is found.
- □ Check the balance repeatability using an external weight. Be sure to place the weight in the center of the weighing pan.
- □ Check the balance repeatability, linearity and calibrated value using external weights with a known value.

Checking that the operating environment or weighing method is proper

Operating environment

- □ Is the weighing table solid enough?
- □ Is the balance level? Refer to "3-1. Before Use".
- □ Is the operating environment free from vibration and drafts?
- □ Is there a strong electrical or magnetic noise source such as a motor near the balance?
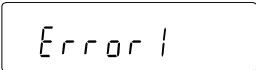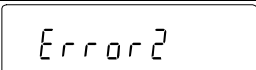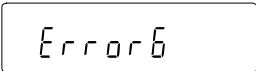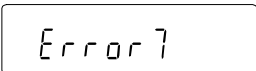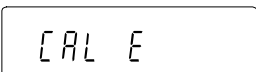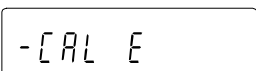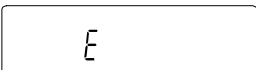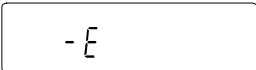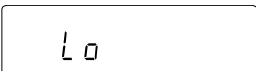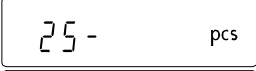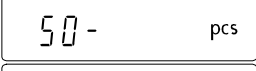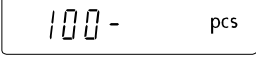
Weighing method

- □ Does the weighing pan touch the rim or anything? Is the weighing pan and pan support installed correctly?
- □ Is the ⌐RE-ZERO¬ key pressed before placing a sample on the weighing pan?
- □ Is the sample placed in the center of the weighing pan?
- □ Has the balance been calibrated using the internal mass (one-touch calibration)?
- □ Has the balance been warmed up for 30 minutes before weighing?

Sample and container

- □ Has the sample absorbed or lost moisture due to the ambient conditions such as temperature and humidity?
- □ Has the temperature of the container been allowed to equalize to the ambient temperature? Refer to "3-2. During Use".
- □ Is the sample charged with static electricity? Refer to "3-2. During Use".
- □ Is the sample of magnetic material such as iron? Caution is required for weighing magnetic materials. Refer to "3-2. During Use".

19-2.Error Codes

Display	Error code	Description
$Error\ 1$	EC,E11	**Stability error** The balance can not stabilize due to an environmental problem. Check around the pan. Refer to "3. Precautions". Prevent vibration, drafts, temperature changes, static electricity and magnetic fields, from influencing the balance. To return to the weighing mode, press the CAL key.
$Error\ 2$		**Out of the setting range** The data to be stored is out of the setting range.
$Error\ 6$	EC,E16	**Internal mass error** Applying the internal mass does not yield a change in the weight value as specified. Confirm that there is nothing on the pan and perform the weighing operation from the beginning again.
$Error\ 7$	EC,E17	**Internal mass error** The internal mass application mechanism does not function properly. Perform the weighing operation from the beginning again.
$CAL\ E$	EC,E20	**Calibration weight error** The calibration weight is too heavy. Confirm the calibration weight value. Press the CAL key to return to the weighing mode.
$-CAL\ E$	EC,E21	**Calibration weight error** The calibration weight is too light. Confirm the calibration weight value. Press the CAL key to return to the weighing mode.
E		**Overload error** A sample beyond the balance weighing capacity has been placed on the pan. Remove the sample from the pan.
$-E$		**Weighing pan Error** The weight value is too light. Confirm that the weighing pan is properly installed and calibrate the balance.
Lo		**Sample mass error** The balance can not store the sample for the counting mode or for the percent mode because it is too light. Use a larger sample.
$25-$ pcs $50-$ pcs $100-$ pcs		**Unit mass error** The sample unit mass for the counting mode is too light. Storing and using it for counting will cause a counting error. Add samples to reach the specified number and press the PRINT key. Pressing the PRINT key without adding samples will shift the balance to the counting mode. But, to acquire accurate weighing, be sure to add samples.

Display	Error code	Description
`CH 0`		**Automatic response adjustment zero error** The automatic response adjustment can not be performed because there is something on the pan. Clear the pan. Press the CAL key to return to the weighing mode.
`CH nG` (Check NG)		**Automatic response adjustment unstable error** The automatic response adjustment can not be performed because the weight value is unstable. 　Check the ambient conditions such as breeze, vibration and magnetic fields, also check the weighing pan. Press the CAL key to return to the weighing mode.
`CH no` (Check no)		**Internal error** This error indicates an internal error as the result of self-check function. Repair is required. Contact the local A&D dealer.
`rtc PF`		**Clock battery error** The clock backup battery has been depleted. Press any key and set the time and date. The clock and calendar function works normally as long as the AC adapter is connected to the balance. If this error appears frequently, contact the local A&D dealer.
`FUL` (Blinking)		**Memory full** The amount of weighing data in memory has reached the maximum capacity. Delete data in memory to store new data. For details, refer to "12. Data Memory".
`FUL` (Illuminated)		**Memory full** The amount of calibration or calibration test data in memory has reached the maximum capacity (50 sets). The data in memory will be deleted automatically to store new data. For details, refer to "12. Data Memory".
`CLr`		**Memory type error** Type of memory set in the function table and type of data stored are different. For details, refer to "12. Data Memory".
	EC,E00	**Communications error** A protocol error occurred in communications. Confirm the format, baud rate and parity.
	EC,E01	**Undefined command error** An undefined command was received. Confirm the command.
	EC,E02	**Not ready** A received command can not be processed. Example: □ The balance received a "Q" command, but not in the weighing mode. □ The balance received a "Q" command while processing a RE-ZERO command. Adjust the delay time to transmit a command.

Display	Error code	Description
	EC,E03	**Timeout error** If the timeout parameter is set to "t-UP 1", the balance did not receive the next character of a command within the time limit of one second. Confirm the communication.
	EC,E04	**Excess characters error** The balance received excessive characters in a command. Confirm the command.
	EC,E06	**Format error** A command includes incorrect data. Example: □ The data is numerically incorrect. Confirm the command.
	EC,E07	**Parameter setting error** The received data exceeds the range that the balance can accept. Confirm the parameter range of the command.
Other error code		If an error described above can not be released or other errors are displayed, contact the local A&D dealer.

19-3.Other Display

When this indicator blinks, automatic self calibration is required. The indicator blinks when the balance detects changes in ambient temperature. If the balance is not used for several minutes with this indicator blinking, the balance performs automatic self calibration. The blinking period depends on the operating environment.

Advise   The balance can be used while this indicator is blinking. We recommend that you perform automatic self calibration for precision weighing.

19-4.Asking For Repair

If the balance needs service or repair, contact your local A&D dealer.
The balance is a precision instrument. Use much care when handling the balance and observe the following when transporting the balance.
□ Use the original packing material for transportation.
□ Remove the draft gate, weighing pan and pan support from the main unit before placing the balance in the shipping container.

20. Specifications

	GX-8K	GX-8K2	GX-10K	GX-12K	GX-20K	GX-30K	GX-32K
Weighing capacity	8.1 kg		10.1 kg	12 kg	21 kg	31 kg	31 kg
Maximum display	8.10084 kg	8.1008 kg / 2.10009 kg *1	10.10084 kg	12.0084 kg	21.0084 kg	31.0084 kg	31.008 kg / 6.1009 kg *1
Minimum weighing value (1 digit)	0.01 g	0.1 g / 0.01 g	0.01 g	0.1 g			1g / 0.1 g
Repeatability (Standard deviation)	0.01 g	0.05 g / 0.01g	0.01 g	0.1 g			0.5g / 0.1 g
Linearity	±0.03 g	±0.1 g / ±0.02 g	±0.03 g	±0.2 g			±1g / ±0.2 g
Stabilization time (Typical at FAST)	Approx. 1.5 seconds						
Sensitivity drift, *2 (10°C ~ 30°C / 50°F ~ 86°F)	±2 ppm/°C	±3 ppm/°C	±2 ppm/°C	±3 ppm/°C			±5 ppm/°C
Accuracy right after calibration using the internal mass (Accuracy of full scale) *3	±0.15 g	±0.3 g	±0.15 g	±1.0 g		±1.5 g	±3 g
Operating environment	5°C to 40°C (41°F to 104°F), 85%RH or less (No condensation)						
Internal mass	Built-in function						
Weighing data of data memory	200 data, 100 data with calendar						
Time and clock function	Built-in function						
Display refresh rate	5 times/second or 10 times/second						
Counting mode — Minimum unit mass	0.01 g	0.1 g	0.01 g	0.1 g			1g
Counting mode — Number of samples	10, 25, 50 or 100 pieces						
Percent mode — Minimum 100% reference mass	1 g	10 g	1 g	10 g			100g
Percent mode — Minimum 100% display	0.01 %, 0.1 %, 1 % (Depends on the reference mass stored.)						
Interface (Provided as standard)	RS-232C						
External calibration weight	2 kg, 3 kg, 4 kg, 5 kg, 6 kg, 7 kg, 8 kg		2 kg, 3 kg, 4 kg, 5 kg, 6 kg, 7 kg, 8 kg, 9 kg, 10 kg	5 kg, 10 kg	10 kg, 20 kg	20 kg, 30 kg	
Weighing pan	270 x 210 mm						
External dimensions	300(W) x 355(D) x 111(H) mm						
Power supply & AC adapter type	Power consumption: Approx. 11VA (supplied to the AC adapter) Confirm that the adapter type is correct for the local voltage and power receptacle type.						
Weight	Approx. 9.3kg						
Dust and water protection	Complying with IP65						

*1: The balance allows weighing using a precision range, even with a heavy tare placed on the pan. (Smart range function)

*2: When automatic self calibration is not used.

*3: Accuracy right after calibration using the internal mass in good ambient conditions (within the temperature range of 10°C to 30°C (50°F to 86°F) with no abrupt changes in temperature or humidity, no drafts, no effect by magnetic fields or static electricity).

□ Check the internal mass periodically as described in "18. Maintenance".

	GF-8K	GF-8K2	GF-10K	GF-12K	GF-20K	GF-30K	GF-32K
Weighing capacity	8.1 kg		10.1 kg	12 kg	21 kg	31 kg	31 kg
Maximum display	8.10084 kg	8.1008 kg	10.10084 kg	12.0084 kg	21.0084 kg	31.0084 kg	31.008 kg
		2.10009 kg *1					6.1009 kg *1
Minimum weighing value (1 digit)	0.01 g	0.1 g / 0.01 g	0.01 g	0.1 g			1 g / 0.1 g
Repeatability (Standard deviation)	0.01 g	0.05 g / 0.01 g	0.01 g	0.1 g			0.5 g / 0.1 g
Linearity	±0.03 g	±0.1 g/ ±0.02g	±0.03 g	±0.2 g			±1 g / ±0.2 g
Stabilization time (Typical at FAST)	Approx. 1.5 seconds						
Sensitivity drift, (10°C ~ 30°C / 50°F ~ 86°F)	±2 ppm/°C	±3 ppm/°C	±2 ppm/°C	±3 ppm/°C			±5 ppm/°C
Operating environment	5°C to 40°C (41°F to 104°F), 85%RH or less (No condensation)						
Internal mass	not available						
Weighing data of data memory	40 data						
Time and clock function	not available						
Display refresh rate	5 times/second or 10 times/second						
Counting mode — Minimum unit mass	0.01 g	0.1 g	0.01 g	0.1 g			1g
Counting mode — Number of samples	10, 25, 50 or 100 pieces						
Percent mode — Minimum 100% reference mass	1 g	10 g	1 g	10 g			100g
Percent mode — Minimum 100% display	0.01 %, 0.1 %, 1 % (Depends on the reference mass stored.)						
Interface (Provided as standard)	RS-232C						
External calibration weight	2 kg, 3 kg, 4 kg, 5 kg, 6 kg, 7 kg, 8 kg	2 kg, 3 kg, 4 kg, 5 kg, 6 kg, 7 kg, 8 kg, 9 kg, 10 kg		5 kg, 10 kg	10 kg, 20 kg	20 kg, 30 kg	
Weighing pan	270 x 210mm						
External dimensions	300(W) x 355(D) x 111(H) mm						
Power supply & AC adapter type	Power consumption: Approx. 11VA (supplied to the AC adapter) Confirm that the adapter type is correct for the local voltage and power receptacle type.						
Weight	Approx. 8.3kg						
Dust and water protection	Complying with IP65						

*1:   The balance allows weighing using a precision range, even with a heavy tare placed on the pan. (Smart range function)

20-1.External Dimensions
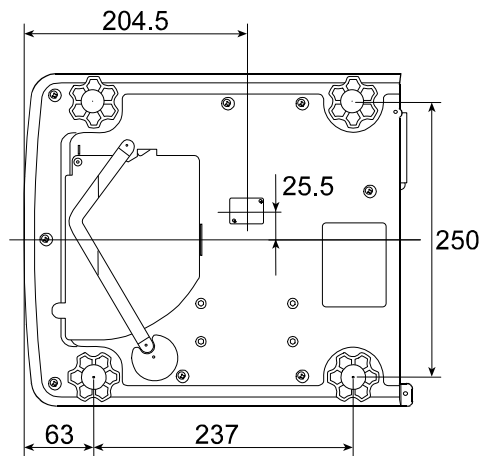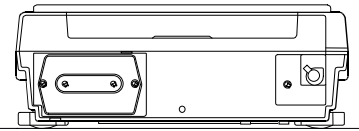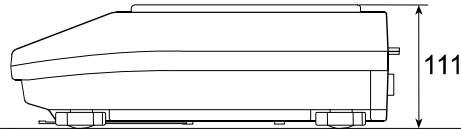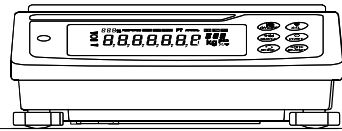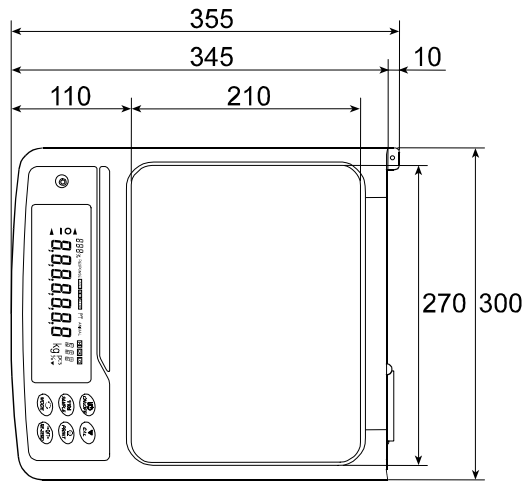
Unit: mm

20-2.Options and Peripheral Instruments

Options

Name	Description
GX-04K **Comparator Output (Relay/ with a Buzzer) / RS-232C / Current Loop**	□ This option generates a relay output corresponding to ⊞ , ⊙⊀ and ⊔⊙ in the display. □ Current loop and RS-232C can be used at the same time. For example, a personal computer and an AD-8121B printer can be used simultaneously. □ This option is installed in place of the standard RS-232C serial interface.
GX-06K **Analog Voltage Output / Current Loop**	□ This option outputs a voltage of 0 to1V (or 0.2 to1V) depending on the displayed value. □ With this option, current loop can be used. For example, an AD-8121B printer can be used simultaneously using this option. □ This option is installed in place of the standard RS-232C serial interface. So, RS-232C is not available for use.
GX-07K **Waterproof and Dustproof RS-232C Cable**	□ Length 5m, straight type, D-sub 9pin - D-sub 25pin. □ 25pin of balance side is only waterproof type.
GXK-012 **Animal Weighing Bowl**	□ This bowl can be used to weigh a small animal. □ When using this bowl, the weighing range that can be used is an approximately 1.5 kg less than the weighing capacity.

Note When option GX-04K or GX-06K is installed in the balance, the balance does not comply with IP-65 (waterproof and dustproof).

Printer

Name	Description
AD-8121B **Compact Dot-matrix Printer**	□ Statistical function, clock and calendar function, interval print function, graphic print function, dump print mode □ 5 x 7 dots, 16 characters per line □ Print paper (AX-PP143, 45 (W) x 50 (L) mm , ø65 mm) Clean paper (AX-PP172, 45 (W) x 50 (L) mm, ø65 mm) □ AC adapter or alkaline battery

Extension of communication

Name	Description
AD-1688 **Data Logger**	□ When connected to the RS-232C interface of the balance, the AD-1688 can store the data in an environment where a personal computer can not be used. The stored data can be read to a personal computer using USB. As the AD-1688 is recognized as USB memory, special software is not required to read the data.
AD-1687 **Weighing Environment Logger**	□ A data logger equipped with 4 sensors for temperature, humidity, barometric pressure and vibration that can measure and store environmental data. When connected to the RS-232C interface of the balance, the AD-1687 can store environmental data along with weighing data. Therefore, it is possible to store data in an environment where a computer can not be used. The stored data can be read to a personal computer using USB. As the AD-1687 is recognized as USB memory, special software is not required to read the data.
AD-8527 **Quick USB Adapter**	□ Can transmit weighing data to a personal computer in real time when connected to the RS-232C interface of the analyzer and to the computer using USB. □ Data transmission to any application such as Excel and Word. (Simplex)
AX-USB-25P-EX **USB Converter**	□ Adds a COM port to a PC. □ Enables bi-directional communication between the PC and the balance when a USB driver is installed. □ Can use serial communication software such as WinCT on a PC without COM ports. □ An RS-232C cable is provided to connect the USB converter to the balance.
AD-8526 **LAN Converter**	□ Connects the RS-232C interface of the analyzer to the Ethernet (LAN) port of a computer that is not equipped with an RS-232C interface. (Duplex) □ Can manage weighing data using a network. □ Includes the communication software "WinCT-Plus".

Countermeasures against static electricity

Name	Description
AD-1683 **DC Static Eliminator**	□ Used to minimize weighing errors due to static electricity on the material. The AD-1683 is direct-current static eliminator. The ions generated produce no breeze and are effective over a long distance. Therefore, the balance can accurately weight powders, etc. by using the AD-1683.
AD-1684 **Electrostatic Field Meter**	□ This option measures the amount of the static charge on the sample, tare or peripheral equipment and displays the result. If those are found to be charged, discharge them using the AD-1683 DC static eliminator.

External indicators

Name	Description
AD-8920A **Remote Display**	□ This option can be connected to the balance using the RS-232C interface or current loop and displays the weighing data transmitted by the balance.
AD-8922A **Remote Controller**	□ This option can be connected to the balance using the RS-232C interface and can control the balance remotely. □ Various options such as comparator output or analog output are available.

Others

Name	Description
AD-1691 **Weighing Environment Analyzer**	□ The analyzer can be used for diary check and analysis and proof of the cause of a weighing error. □ The analyzer can be used to deal with weighing errors. Quality control can be managed easily by using as a standalone analyzer (without using a computer).
AD-1682 **Rechargeable Battery**	□ This option allows use of the balance where AC power is unavailable. Duration of continuous operation is approx. 6 hours when connected to the GX-K / GF-K series. Discharged battery can be used repeatedly by recharging.
AX-HDB-25P **Connector** AX-HDB-CTF **Connector Cover**	□ By using a connector and a connector cover, it is possible to connect the foot switch (AX-SW128) etc. of the external equipment to the balance. Refer to "16-1. RS-232C And External Contact Input".
AX-SW128 **Foot Switch**	□ This option is used to externally transmit a RE-ZERO or PRINT signal to the balance. **Note** To use the foot switch, it is necessary to connect to the balance in combination with a connector (AX-HDB-25P) and a connector cover (AX-HDB-CTF) as accessories by the customer. Refer to "16-1. RS-232C And External Contact Input".

21.Terms/Index

21-1.Terms

Calibration	Adjustment of the balance so that it can weigh accurately.
Calibration weight	A weight used for calibration
Data number	Numbers assigned sequentially when weighing data or unit weight is stored.
Digit	The minimum weighing value available. Used for the balance, one digit is the smallest mass that can be displayed.
Environment	Ambient conditions such as vibration, drafts, temperature, static electricity and magnetic fields which affect the weighing operation.
External weight	The weight that you have.
GLP	Good Laboratory Practice.
Internal mass	Built-in calibration weight
IP-65	IP code: Degree of protection provided by enclosures. 6: Dust-tight. No ingress of dust. 5: Protect against water jets.
Mode	Balance operational function.
Output	To output the weighing data using the RS-232C interface.
Range	A combination of weighing range and resolution.
Repeatability	Variation in measured values obtained when the same mass is placed and removed repetitively. Usually expressed as a standard deviation. Example: Standard deviation = 1 digit: This means that measured values, obtained when the same sample is placed and removed repetitively, fall within ±1 digit in the frequency of about 68%.
Re-zero	To set the display to zero.
Sensitivity drift	An affect that a change in temperature causes to the weighing data. Expressed as a temperature coefficient. Example: Temperature coefficient = 2 ppm/°C : If a load is 8 kg and the temperature changes by 10°C, the value displayed changes by the following value. 0.0002%/°C x 10°C x 8 kg = 0.16 g In this example, if the value displayed is 8000.00 g before temperature changes, a temperature change of 10°C will make the value displayed 8000.16 g.
Smart range function	The function allows weighing in the precision range, even if a heavy tare is used.

Stable value	The stable weight data, indicated by the illuminated stabilization indicator.
Stabilization time	Time required after a sample being placed, until the stabilization indicator illuminates and the weighing data is displayed.
Store	To save the weighing data, unit mass or calibration data using the data memory function.
Tare	To cancel the weight of a container which is not to be included in the weighing data. Normally, refers to an operation of placing a container and setting the display to zero.
Target weight	An external weight used for calibration test
Zero point	A weighing reference point. Usually refers to the value displayed when nothing is on the weighing pan.

21-2.Index

AND

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