AD-4430B

with BCD Output

DIN Rail Weighing Module

INSTRUCTION MANUAL

A&D Company, Ltd.

1WMPD4002678C

This manual and Marks

All safety messages are identified by the following, “WARNING” or “CAUTION”, of ANSI Z535.4 (American National Standard Institute: Product Safety Signs and Labels). The meanings are as follows:

⚠ **WARNING**	A potentially hazardous situation which, if not avoided, could result in death or serious injury.
⚠ **CAUTION**	A potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

⚠ This is a hazard alert mark.

- This manual is subject to change without notice, at any time, to improve the product.
- The contents of the product specifications and this manual are subject to change without any obligation on the part of the manufacturer.
- Under the copyright laws, the software (program) described in this manual is copyrighted, with all rights reserved.
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1. Compliance

1.1. Compliance with FCC rules

- Please note that this equipment generates, uses and can radiate radio frequency energy. This equipment has been tested and has been found to comply with the limits of a Class A computing device pursuant to Subpart J of Part 15 of FCC rules. These rules are designed to provide reasonable protection against interference when this equipment is operated in a commercial environment. If this unit is operated in a residential area it may cause some interference and under these circumstances the user would be required to take, at his own expense, whatever measures are necessary to eliminate the interference.
  (FCC = Federal Communications Commission in the U.S.A.)

1.2. Compliance with European Directives

CE This appliance complies with the statutory EMC (Electromagnetic Compatibility) directive 2004/108/EC and the Low Voltage Directive 2006/95/EC for safety of electrical equipment designed for certain voltages.

Note: The displayed value may be adversely affected under extreme electromagnetic influences.

1.3. Precautions For Safety Use

Before use, confirm the following articles for safe operation.

- **Grounding The Module**
  Ground the module to the DIN rail with certainty. Separate this earth ground line from others, like ground line of a motor, inverter or a power source. Unless the indicator is grounded, it may result in receiving an electric shock, cause operation error or catch fire.

- **Proper Power Source And Power Cable**
  Confirm the AC voltage, frequency and power tolerance of the power cable. If the voltage range of the cable is lower than the power line voltage, it may cause leakage or catching fire. Use pole compression terminals to connect the power cable to the terminals.

- **Fuse**
  The fuse is installed to help prevent the module from catching fire. The module is equipped with many safety circuits. Therefore, the fuse is not damaged in normal operation. If the fuse is damaged, do not replace it, contact your local A&D dealer. This trouble may have been caused by strong electric discharge.

- **Splashing Water**
  The module is not water resistant.

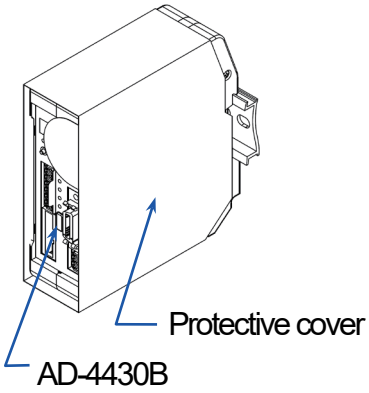
- **Flammable Gas**
  Do not install the module where flammable gas is present.

- **Heat Radiation Of The Module**
  Space out instruments to radiate heat sufficiently. Use a cooling fan to keep the operating temperature of the module within specifications.
  AD-4430B is covered with a protective transparent-resin cover. After the installation is complete, take off the protective cover prior to turning on the AD-4430B. Heat damage may

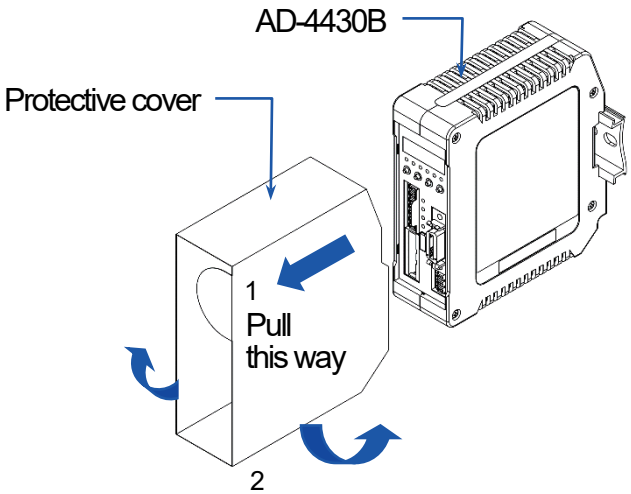
be caused if you do not remove the protective cover.

The protective cover is for preventing wire chips when you will install and wire so please do not take off the cover until complete the installing and wiring.

AD-4430B with a protective cover



How to remove the protective cover



Take off the two tabs on the back of the protective cover.

2. Outline and Features

The AD-4430B has the following features.

- The AD-4430B is a weighing indicator that amplifies signals from a load cell, converts it to digital data and displays it as a mass value.
- This indicator has the following performance :
  Input sensitivity : ..... 0.15 μV / d (d = minimum division)
  Display resolution : ..... 99,999 d in maximum
  Sampling rate : ..... 1000 times/second
  Input voltage range : ..... −35 mV to +35 mV (−7 mV/V to +7 mV/V)
- The calibration using gravity acceleration correction :
  The function compensates for weighing error due to the difference of gravity acceleration between the calibration place and the measurement place.
- The digital linearization function :
  The digital linearization function can rectify and reduce the linearity deviation using weighing points during the zero and capacity setting. Up to four weighing points can be specified. The high-order correction curve is used between each points.
- The digital span mode :
  Simplified calibration is possible using numerical input, even without an actual load.

3. Specifications

3.1. Analog Part (Load cell Input, A/D Converter)

Input sensitivity		0.15 μV/d or greater (d = minimum division)
Input voltage range		−35 mV to +35 mV (−7 to +7 mV/V)
Zero range		−35 mV to +35 mV (−7 to +7 mV/V)
Load cell excitation voltage (Load cell drive capacity)		5 VDC ±5%, 60 mA with remote sensing capability (Maximum 4 x 350 Ω load cells)
Temperature coefficient	Zero	±0.02 μV/°C Typ. ±0.1 μV/°C Max.
	Span	±3 ppm/°C Typ. ±15 ppm/°C Max.
Non-Linearity		0.005% of full scale Max.
A/D conversion method		Delta-sigma method
A/D resolution count		Approximately 16,000,000 counts
Display resolution		99,999 d Max. (d = minimum division)
Sampling rate		1000 times/second

3.2. Display And Keys

Display element	Measurement display Status indicators	5 - digit 7-segment green LED 6 red LEDs
Measurement display	Numerical display Decimal point Overflow display	Switches between NET and GROSS Selectable decimal places (10^1, 10^2, 10^3, 10^4) All the digits turn OFF. (When the polarity is negative, the minus sign appears at the highest-order digit.)
Status indicators	**G**: GROSS, **N**: NET, **H**: HOLD, **S**: STABLE, **Z**: ZERO, **X**: Selectable from the function list of X display (FnC04).	
Key switches	**F /ESC**, ➔ (ZERO), ↑ (TARE), **ENT**	

3.3. General

3.3.1. Interface

BCD Output	MDR connector 36pins female type

BCD Output And I/O Output

Output circuit	Open collector transistor
Isolation	Photo coupler
Output current	50 mA Max.
Saturation voltage	0.5V Max. @50 mA

I/O Input

Input circuit	DC contact input
Open voltage	Approx. 5 V
OFF current	0.1 mA Max.
ON current	2 mA Min.
Threshold voltage	2V
Chattering suppression time	10 msec.

3.3.2. Weighing Function

Zero adjustment	Sets the gross weight to zero by pressing the → (ZERO) key. Selection of disable or enable for the operation when unstable. The zero value is backup by FRAM. Zero adjustable range : Can be set optionally in the range of 1 to 100% of the weighing capacity.
Zero tracking	Tracks the weight drift around the zero point to maintain zero. Zero tracking time : 0.0 to 5.0 seconds Can be set optionally within the range Zero tracking width : 0.0 to 9.9 d Can be set optionally within the range
Tare	Sets the net weight to zero by pressing the ↑ (TARE) key. The tare weight is backup by FRAM. Tare range : Gross weight ≤ Weighing capacity
Stability detection	Turns ON the stabilization indicator S when the variables of the weight values per sampling are within the set band in the set time. Stability detection time : 0.0 to seconds Can be set optionally within the range Stability detection width : 0 to 9d Can be set optionally within the range
Digital filter	Cutoff frequency (−3 dB) range : 0.7 to 100 Hz
Zero detection	Detects to place nothing on the weighing pan.
Comparator	Compares the measurement with these limits and outputs the results.
Hold function	Displays the measurement value held. Select from normal hold, peak hold, averaging hold.

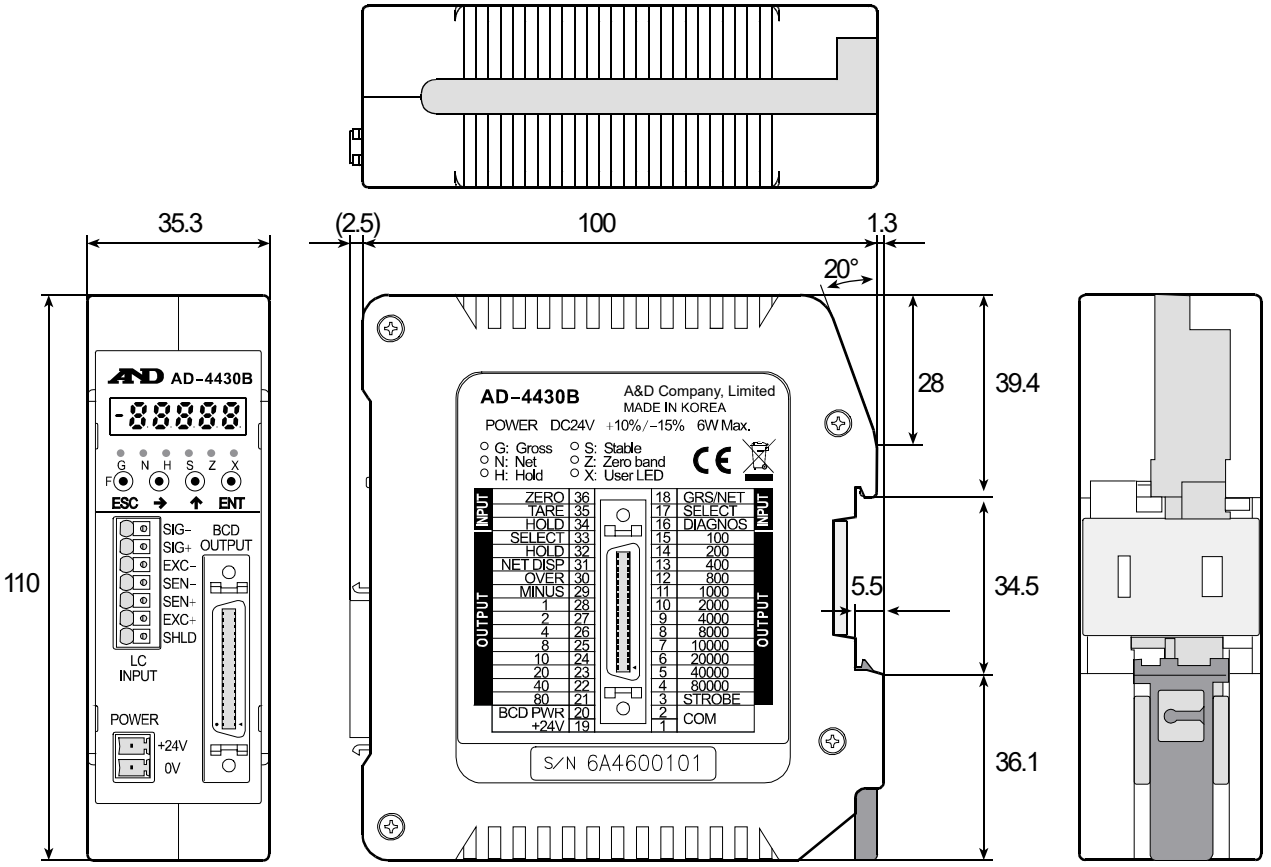
3.3.3. General

Data backup Power failure countermeasure	Zero value, tare weight, calibration, function parameters backup by FRAM. (Approx. 10 years)
Power source	DC 24 V, +10%, −15%
Power consumption	Approximately 6 W Max.
Operating temperature Operating humidity	−10 °C to +50 °C, 85 %RH or less (no condensation)
Installation method	DIN rail mount
Mass	Approximately 180 g

3.3.4. Accessories

Item	Quantity	Model name
Power source connector	1	FMC1.5/2-ST-3.5

3.3.5. Dimensions



Unit : mm

Illustration 1 Dimensions

3.4. Names (The Front Panel And Rear Panel)

Illustration 2 Front panel & rear panel

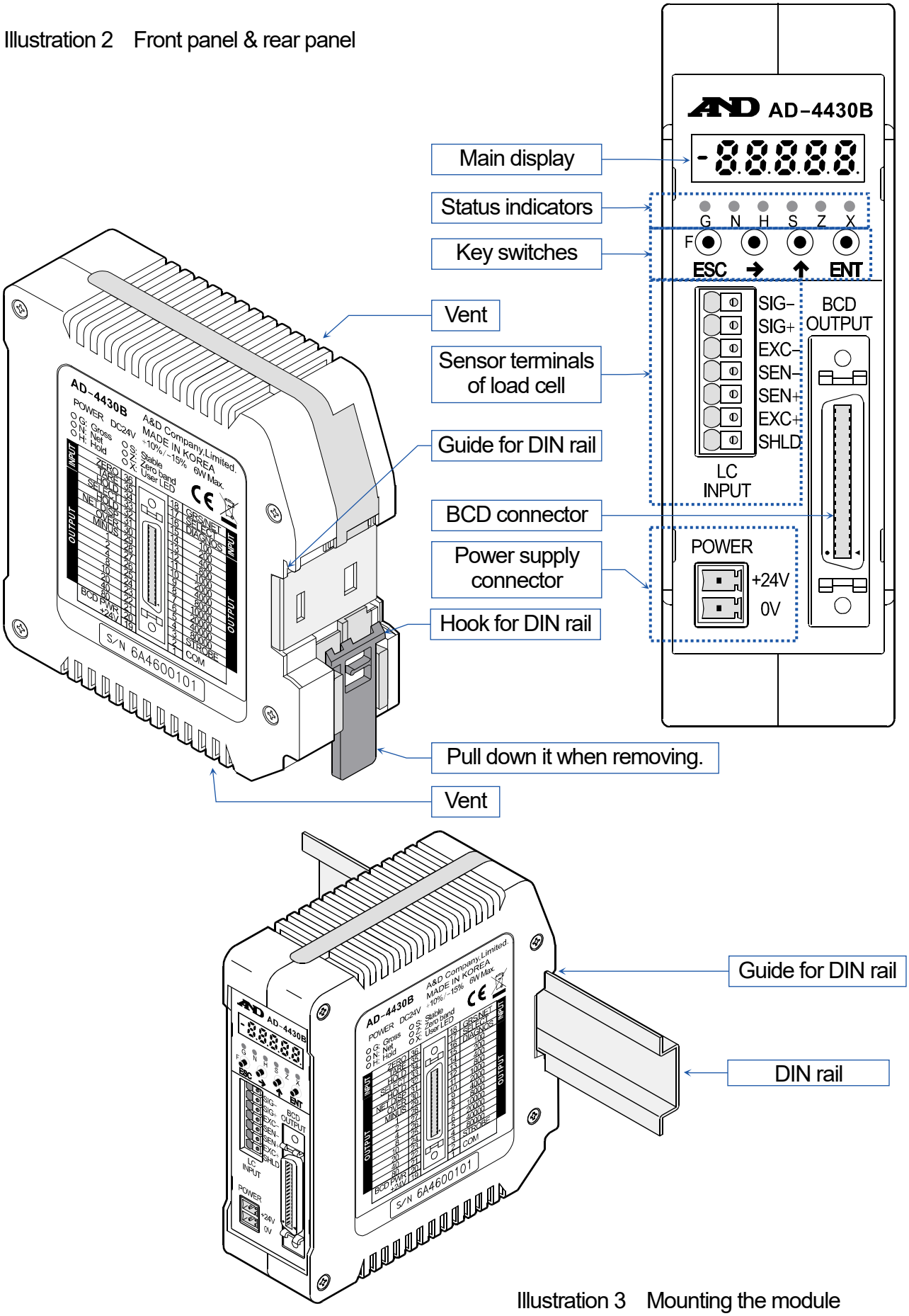


Illustration 3 Mounting the module

4. Installing The Module

This section is explained for the environment to install the module and for the terminals of the power source and load cell cable. Refer to each section of options for I/O interface.

4.1. Conditions To Install The Module

- ❑ The module is a precision electronic instrument. Handle it carefully.
- ❑ The operating temperature is −10°C to +50°C.
- ❑ Do not install the module in direct sunlight.

4.2. Power Supply

⚠CAUTION
❑ Earth ground the module to prevent electrical shock or indicator malfunction. If the module is not grounded, it may cause of an electric shock, or malfunction due to static electricity.

- ❑ Before connecting the module to the power source, read the instruction manual thoroughly.
- ❑ Do not connect the module to the power source before the installation is complete.
- ⚠ ❑ To avoid electrical shock, do not handle the power cable with a wet hand.
- ⚠ ❑ Earth ground the module. Do not share the ground line with other electrical power equipment.
- ❑ The power requirement is 24 DCV, +10% to −15%.
  Use a stable power source free from instantaneous power failure or noise.
- ❑ To avoid a malfunction, do not share the power line with other devices.
- ❑ The output voltage of a load cell is a very sensitive signal. Keep all electrical noise sources away from the load cell and load cell cable.
- ❑ Use shielded I/O cables. Connect the cable shield to the F.G. terminal or the module housing.
- ❑ Ground terminal is connected internally with all connector shields.

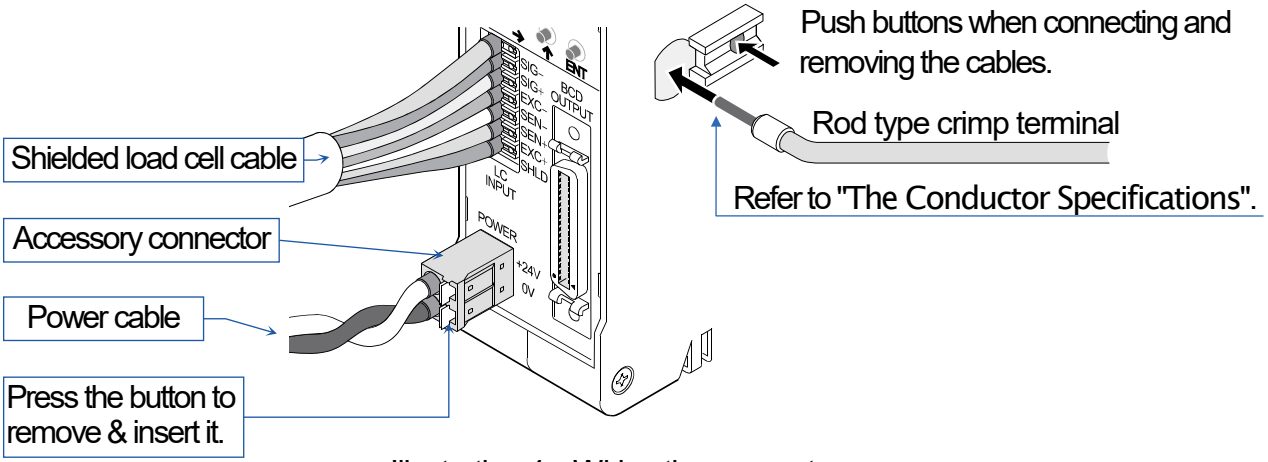


Illustration 4 Wiring the connectors

The Conductor Specifications

Clamp range (typ.)		0.13 mm²	to	1.5 mm²
AWG		AWG24	—	AWG16
Solder plated wire		0.2 mm²	to	1.5 mm²
Twisted wire		0.2 mm²	to	1.5 mm²
Rod crimp terminal	DIN 46228 Part 1	0.25 mm²	to	1.5 mm²
Rod crimp terminal with cover	DIN 46228 Part 4	0.25 mm²	to	0.75 mm²
Lead length		8 mm		

4.3. Connecting Load Cell Cable

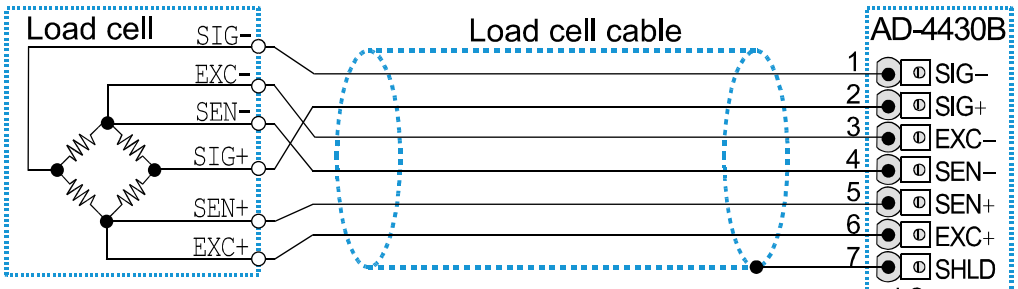
Shield Cable Connection

As a general rule, only connect the load cell cable's shield wire to the module's shield terminal. This is because when there are multiple ground points, it becomes easier for noise to occur as a result of a ground loop. However, when there are higher priorities than noise prevention, such as explosion prevention systems or static electricity release routes, this rule does not necessarily need to be followed.

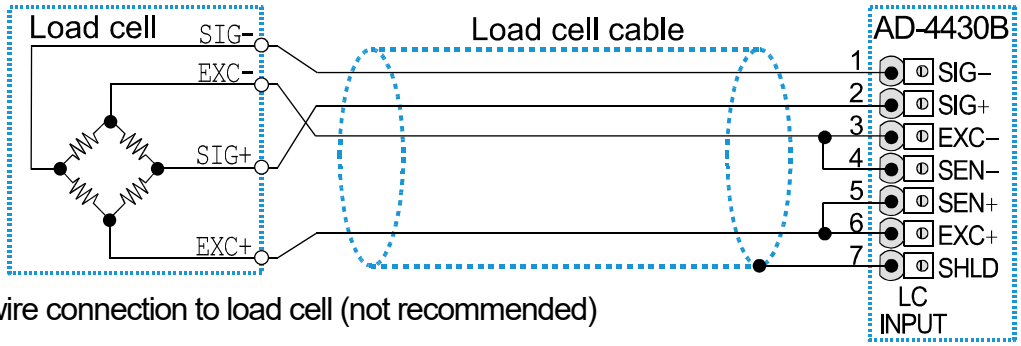
Load Cell Terminal Connections

Two types of load cell connection are available: 6-wire connection and 4-wire connection. For high precision and stable weighing, 6-wire connection is recommended.

Terminal No.	Terminal Name & Function	
1	SIG−	Load cell input (−)
2	SIG+	Load cell input (+)
3	EXC−	Load cell excitation voltage (−)
4	SEN−	Sensing input (−)
5	SEN+	Sensing input (+)
6	EXC+	Load cell excitation voltage (+)
7	SHLD	Shield



6-wire connection to load cell (recommended)



4-wire connection to load cell (not recommended)

Illustration 5 Load cell connection

Type	Advantages	Disadvantages	Description
6-wire connection (recommended)	The error is small even when the load cell cable is extended, a thin load cell cable is used, or multiple load cells are used.	Complicated wiring	Use a 6-wire shielded cable when a summing box is used.
4-wire connection	Simple wiring	The influence of the load cell cable resistance worsens the temperature coefficient. Prone to the influence of the contact resistance of the connector	The error increases when the load cell cable is extended or multiple load cells are used.

- ❑ Precautions to be taken when using the 4-wire connection:
- ❑ If the 4-wire connection has to be used, please take the following measures.
  - ■ Be sure to connect terminals EXC+(6) and SEN+(5) and terminals SEN−(4) and EXC−(3).
  - ■ When lengthening the load cell cable, try to use cable with a large cross-sectional area. Also, keep the cable as short as possible.

4.4. Verifying Load Cell Cable

When the load cell connection is complete, perform a connection check using the following procedure.

- ❑ Perform a visual check to ensure that the wiring is correct.

- ❑ Turn the module on.
  When calibration has not yet been carried out, the display value may be blank. However, as long as there are no problems with the display, confirmation can still be carried out using check mode.

- ❑ Enter the check mode and check the load cell output value.
  Refer to "**7.2. Check Mode**" to enter the A/D check mode.

- ❑ Confirm that the displayed load cell output value matches the specified value. Normally the displayed value will be the load cell rated output value or less.

- ❑ If an error occurs, refer to "**7.4 Verifying The Load Cell Connections (DIAGNOS)**" or "**7.5 Verifying The Load Cell Connections Using Multimeter**".

5. Operations

5.1. General Functions

5.1.1. Zero Adjustment

- Zero adjustment is a function to set the gross weight to zero.
  It is performed by pressing the [→(ZERO)] key.
- The zero adjustment range is set in C-F05 (Zero range) and is expressed in percent of the weighing capacity with the calibration zero point as the center.
- Zero adjustment is disabled, even within the zero adjustment range, when the A/D converter overflow occurs.
- A ZERO error is output if zero adjustment is not performed.
- The zero value is stored in the non-volatile memory and is maintained, even if the power is disconnected.
- Clearing the zero value is performed using the [F] key assigned to clear the zero value.
- **Functions Related To Zero Adjustment**
  - C-F05 (Zero range) : A value between 0% and 100% can be specified.
  - C-F10 (Tare and zero adjustment when unstable) **:** The selection to enable or disable tare and zero adjustment when unstable.
  - C-F16 (Zero setting when power is turned on) **:** The selection whether or not to perform zero setting when power is turned on.

5.1.2. Zero Tracking

- The zero tracking is a function to track the gross weight drift around the zero point to maintain zero.
- The zero tracking time is set in C-F06 (Zero tracking time) and the zero tracking width is set in C-F07 (Zero tracking width). When the gross weight drift is within the specified ranges, zero tracking is performed automatically.
- A ZERO error is not output even if zero tracking is not performed.
- **Functions Related To Zero Tracking**
  - C-F06 (Zero tracking time) **:** The value between 0.0 and 5.0 seconds can be specified.
  - C-F07 (Zero tracking width) **:** The value between 0.0 and 9.9 d can be specified.
    (d = minimum division)

5.1.3. The Tare Function

- Tare is a function to store the gross weight as the tare value and set the net weight to zero.
  It is performed by pressing the [↑(TARE)] key.
- The tare weight is stored in the non-volatile memory and is maintained, even if the power is disconnected.
- Clearing the tare weight is performed using the [F] key assigned to clear the tare weight.
- **Functions Related To The Tare Function**
  - C-F10 (Tare and zero adjustment when unstable) **:** The selection to enable or disable tare and zero adjustment when unstable.
  - C-F11 (Tare when the gross weight is negative) **:** The selection to enable or disable tare when the gross weight is negative.

5.1.4. Clearing The Tare Value And Zero Operation

To clear the tare value and zero operation, hold the [↑(TARE)] key and turn on the module. Or: In off mode, hold the [↑(TARE)] key and press the [ENT] key.

5.1.5. Customizing The Function Of the F Key

Assigns a function to the [F] key from the functions of FnC02 ([F] key function) below :

0: None
1: Manual print command
2: Hold
3: Alternate switch
4: Momentary switch
5: Display selection
6: Clear the tare weight
7: Clear the zero value

- C-F 15 (Clear the zero value) **:** Enable or disable clearing the zero value.
  0: Disable 1: Enable

Alternate switch and momentary switch

By assigning these switches to the [F] key, the ON/OFF status of the [F] key can be transmitted to the master station. This is useful when building a network or performing maintenance. The function of the x display can be specified by the [F] key and can be monitored by the linked memory. These switches work as follows :

Alternate switch

When pressing and releasing the switch once, the state of the switch is maintained. Press the switch again to turn off or on.

Momentary switch

Only while the switch is being pressed, the switch is ON. When it is released, it is OFF.

5.1.6. Customizing The Function Of the x Display

- Assigns a function to the **x** display (a red LED) from the functions of Fnc04 (**x** Display) below:
  - 0: None
  - 1: Zero tracking in progress
  - 2: Alarm (Zero range setting error, over)
  - 3: F key status
  - 4: Near-zero
  - 5: HI output (Over the upper limit value)
  - 6: OK output (Between upper and lower limit values)
  - 7: LO output (Below the lower limit value)
  - 8: User input 1
  - 9: User output 1

> F key status
> When alternate switch or momentary switch is selected at Fnc02, the F works.
> The display turns ON when the F key is ON and turns OFF when the F key is OFF.

5.1.7. Memory Backup

- Zero value, tare weight, calibration data and function data are written into non-volatile memory (FRAM). The FRAM does not require batteries. The data retention period is 10 years. Therefore, this module does not equipped the backup battery.

5.1.8. Near-Zero Detection

- Near-zero detects whether an object has been placed on the weighing pan.
  The near-zero state is defined when the weighing value is within the preset value for the near-zero range.

- **Related Functions**
  - Fnc08 (Near-zero): The value of near-zero.
  - Fnc09 (Near-zero comparison weight): Selection of the gross weight or net weight to compare the value of near-zero.
    1: Gross weight 2: Net weight

5.1.9. Upper Or Lower Limit Detection Function

- This is a function to detect whether the weighed value is above an upper limit value or below a lower limit value.

- **Functions Related To The Detection Function**
  - Fnc 10 (Upper limit value) or Fnc 11 (Lower limit value) **:** A comparative upper or lower limit value can be set.
  - Fnc 12 (Comparison mass of upper and lower limit) **:** Gross weight or net weight to be compared with the upper or lower limit value can be selected.
  - Fnc 13 (Output logic of upper and lower limit) **:** Positive logic or negative logic to output the upper and lower limit can be selected.

5.1.10. The Hold Function

- There are three types of hold functions which can be used for different purposes.
- **Normal hold**
  Holds the value displayed at the time the hold command was received.
- **Peak hold**
  Holds the maximum value reached after the hold command was received.
  The value will be refreshed if it increases again.
- **Averaging hold**
  This function averages weighing data over a certain period of time and then holds the result. It is useful for measuring things that are difficult to weigh such as an animal that won't settle down, or for averaging out the weight of an object in an unstable state. In addition, it can reduce the effects of breezes which the digital filter cannot eliminate.
- **Functions Related To The Hold Function**
  - FnC07 (Hold function) **:** The type of hold function can be selected.
  - To set operating conditions for the hold function **:** Set the averaging time length, standby time, or start and stop conditions with HLd01 to HLd07. (Will not affect normal holds)

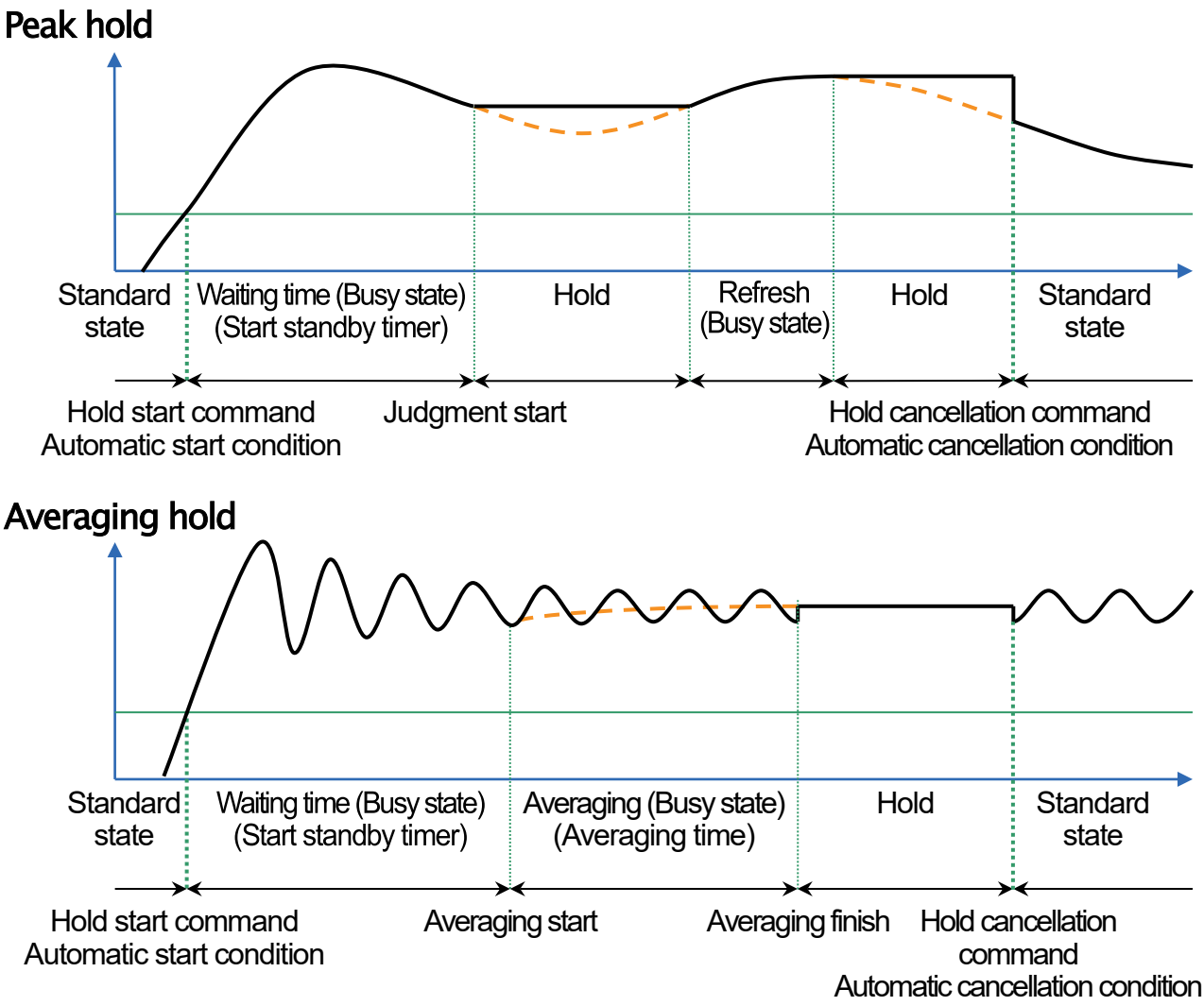


Illustration 6 Peak hold / Averaging hold

5.2. State Diagram And Operation Switches

5.2.1. State Diagram

The nonvolatile memory always stores either OFF mode or other mode. It starts from the following state depending on the mode that has been kept when the automatic power is on.

- OFF mode (standby) : Starts from OFF mode.
- Other mode : Starts from Weighing mode.

State diagram can be switched as follows.

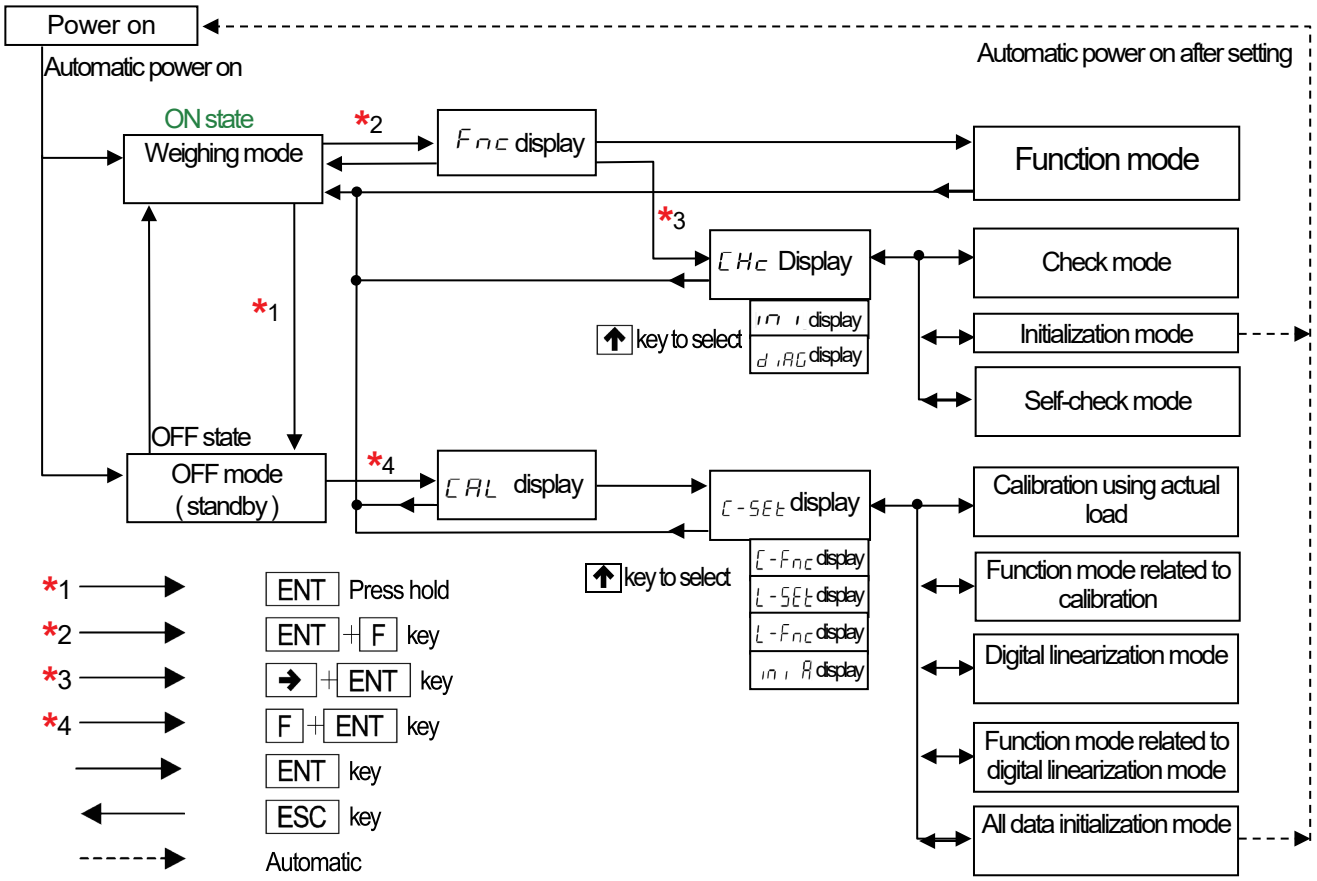


Illustration 7 State diagram

5.2.2. Operation Switches

Key	State	Function and Use
F	Weighing mode	The display toggles between gross and net in factory setting. The function key to select a function or use.
	Setting mode	The ESC key.
→	Weighing mode	The zero key.
	Setting mode	The key to change the selected item or move a flashing figure.
↑	Weighing mode	The tare key.
	Setting mode	The key to select a parameter or increase a number.
ENT	Weighing mode	Hold to turn the module off.
	OFF state (Standby)	The key to turn the module on.
	Setting mode	The key to store new settings.
ESC	Weighing mode	The function key (F key) to selects function or use.
	Setting mode	The return key or escape key.
ENT + F	Weighing mode	Proceed to the function mode from weighing mode.
→ + ENT	Setting mode	Proceed to the check mode from function mode.
F + ENT	OFF state (Standby)	Proceed to the calibration mode from OFF state (Standby).

5.3. Calibration

5.3.1. Outline

❑ In the calibration mode, the operation to relate the output voltage from a load cell to the mass value and other operations directly related to weighing are performed.

Calibration with an actual load	Calibration is performed using a calibration weight. ■ Zero calibration : ····· Press ENT key when no load is applied. ■ Span calibration : ····· Enter the calibration weight value and place the calibration weight. When the module enters the mode of calibration with an actual load, the tare weight and the zero value will be automatically cleared.
Digital span	Calibration is performed without an actual load, by numerical input of the load cell output voltage (mV/V). Set the functions related to the calibration. ■ Input voltage at zero : ·····Numerical input of the load cell output at zero. ■ Input voltage of span : ·····Numerical input of the load cell output of span. (Load cell output at full capacity − load cell output at zero) ■ Calibration weight value of span : ·····Numerical input of the calibration weight corresponding to the input voltage of span. (These value relate the input voltage of span and the weight value.)
Gravity acceleration correction	The correction calculates and corrects for gravity acceleration if the location where the module was calibrated and the location where it is being used in are different.
Digital linearization	Nonlinearity correction feature to correct weighing errors that occur halfway between the zero point and weighing capacity. Up to 4 points can be input in addition to the zero point, and the intervals between each point will be calculated using curves.
Function related to calibration	The function stores basic parameters of the module such as the minimum division and weighing capacity and other data directly related to weighing is performed. It includes the parameters for digital span calibration, dual range or gravity acceleration correction is also performed.
All data initialization	All the data such as zero value, tare weight, calibration data and function data are initialized.

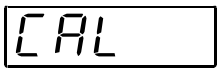
All the parameters in the calibration mode is stored in the FRAM.

5.3.2. Calibrating With A Weight (C-SEt)

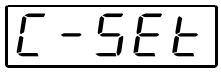
The calibration function is performed using a calibration weight. When performing the calibration for the first time, set C-F02 (Decimal point position), C-F03 (Minimum division) and C-F04 (Weighing capacity) to values necessary for the calibration.

Note **To avoid drift caused by changes in temperature, warm up the indicator for ten minutes or more before performing calibration with an actual load.**

Step 1 In the OFF mode (Standby), Press the F + ENT key to enter to the calibration mode and display CAL.

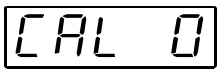


Step 2 Press the ENT key to start the calibration and display C-SEt. If returning to the weighing mode, press the ESC key.

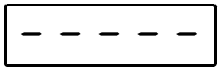


Zero Calibration

Step 3 Press the ENT key to display CAL 0. If zero calibration is not to be performed, press the ↑ key and proceed to step 5. If you want to check the current weighing value, press the → key. When pressing the ↑ key again, CAL 0 is displayed.

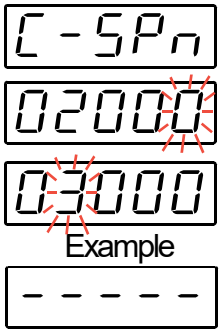


Step 4 Wait for the stabilization (S LED). Press the ENT key. ----- is displayed for approximately two seconds. If span calibration is not performed, press twice the ESC key for returning to the weighing mode.

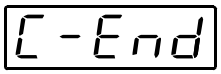


Span Calibration

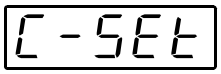
Step 5 Press the ENT key when C-SPn is displayed. The calibration weight value (the current weighing capacity) is displayed and the least digit of the value blinks. Correct the value using the → and ↑ key so as to be the value of the calibration weight used. If span calibration is not performed, press three times the ESC key for returning to the weighing mode.



Step 6 Place the calibration weight on the pan. Wait for the stabilization (S LED). Press the ENT key. ----- is displayed for approximately two seconds.



Step 7 C-End is displayed.



Step 8 Press the ESC key. C-SEt is displayed and the calibration data is stored in the FRAM memory.

Step 9 The current state is the same as that of step 2. If returning to the weighing mode, press the ESC key.

- If C Er X is displayed, an error has occurred. Refer to "**5.3.8. Error Codes For The Calibration**" to take some measures. X : error number.
- The blinking decimal point means that the current value is not the weight value.

5.3.3. Gravity Acceleration Correction

- When the scale (module) has been calibrated in the same place as it is being used, gravity acceleration correction is not required.
- A span error will appear if there is a gravity acceleration difference between the place where the module has been calibrated and the place where it is being used. The gravity acceleration correction calculates and corrects this span error by these gravity acceleration correction values for both points (the place it was calibrated and the place it is being used in).

Note **When the span is calibrated with actual load calibration, the gravity acceleration correction settings are cleared, and the two gravity acceleration settings return to their default values.**

- **Functions Related To The Gravity Acceleration Correction**
  - C-F26 (Gravity acceleration of place of calibration) **:** The gravity acceleration where the module has been calibrated.
  - C-F27 (Gravity acceleration of place of use) **:** The gravity acceleration where the module is being used.

Gravity Acceleration Table

Amsterdam	9.813 m/s^2	Manila	9.784 m/s^2
Athens	9.800 m/s^2	Melbourne	9.800 m/s^2
Auckland NZ	9.799 m/s^2	Mexico City	9.779 m/s^2
Bangkok	9.783 m/s^2	Milan	9.806 m/s^2
Birmingham	9.813 m/s^2	New York	9.802 m/s^2
Brussels	9.811 m/s^2	Oslo	9.819 m/s^2
Buenos Aires	9.797 m/s^2	Ottawa	9.806 m/s^2
Calcutta	9.788 m/s^2	Paris	9.809 m/s^2
Chicago	9.803 m/s^2	Rio de Janeiro	9.788 m/s^2
Copenhagen	9.815 m/s^2	Rome	9.803 m/s^2
Cyprus	9.797 m/s^2	San Francisco	9.800 m/s^2
Djakarta	9.781 m/s^2	Singapore	9.781 m/s^2
Frankfurt	9.810 m/s^2	Stockholm	9.818 m/s^2
Glasgow	9.816 m/s^2	Sydney	9.797 m/s^2
Havana	9.788 m/s^2	Tainan	9.788 m/s^2
Helsinki	9.819 m/s^2	Taipei	9.790 m/s^2
Kuwait	9.793 m/s^2	Tokyo	9.798 m/s^2
Lisbon	9.801 m/s^2	Vancouver, BC	9.809 m/s^2
London (Greenwich)	9.812 m/s^2	Washington DC	9.801 m/s^2
Los Angeles	9.796 m/s^2	Wellington NZ	9.803 m/s^2
Madrid	9.800 m/s^2	Zurich	9.807 m/s^2

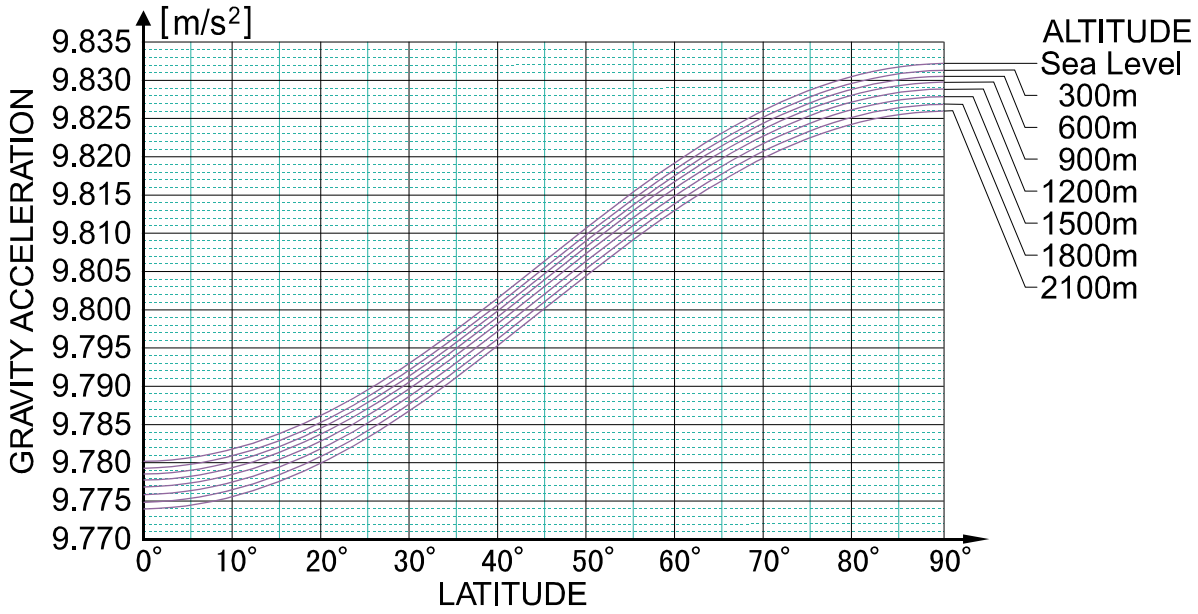


Illustration 8 Gravity Acceleration Graph

5.3.4. Digital Linearization

Even if zero and span points have been calibrated, weighing errors may occur between the zero point and weighing capacity. This is a corrective function designed to non-linearly correct weighing errors.

- ❑ It is possible to input up to four points in addition to the zero point.
- ❑ The zero point and each input point will be corrected to put them in a straight line.
- ❑ Areas between input points that could not be corrected completely with straight line correction or with secondary correction will be corrected using a curved line derived from high-order equations.
- ❑ When the actual load input for digital linearization is performed, the calibrated data will be refreshed using zero point and final input point data. It is not necessary to calibrate again. If calibration is performed, the linearization data will not be updated.

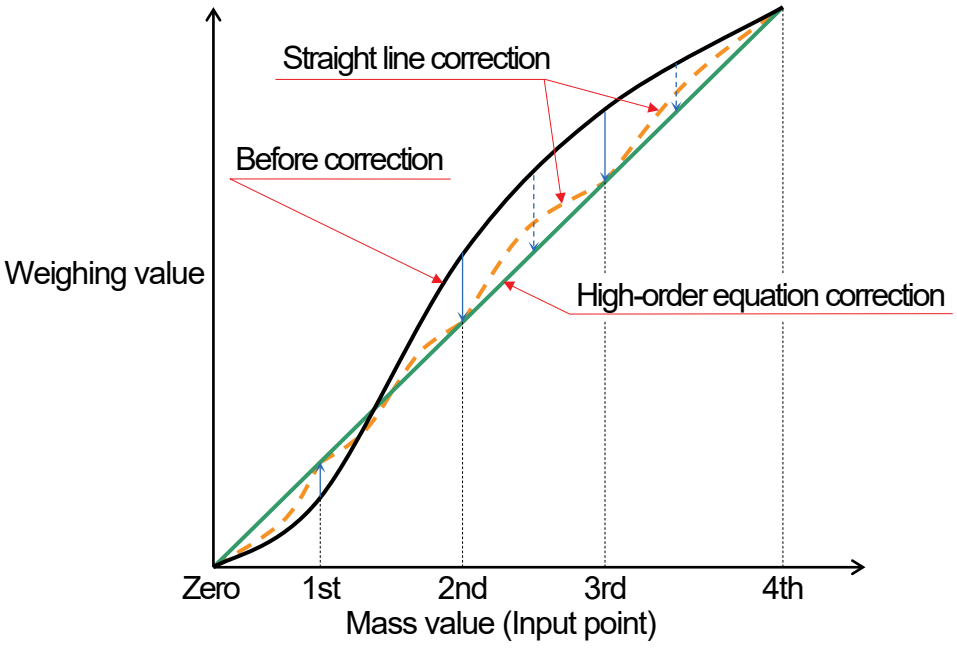


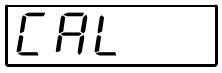
Illustration 9 Digital linearization

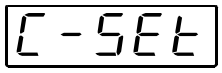
5.3.5. The Actual Load Linearization Function (L-SEt)

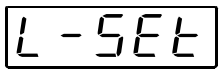
Set the digital linearization by loading/unloading masses.

- ❑ Warm up the module for at least ten minutes to avoid the effects of temperature drift.
- ❑ The input order should proceed from the smallest mass to the largest mass.

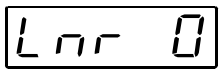
Step 1 Press the **F** + **ENT** key to enter to the calibration mode and display CAL. Press the **ENT** key to start the calibration and display C-SEt. Select L-SEt using the ↑ key and press the **ENT** key.



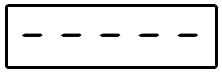




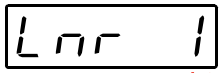
Step 2 Lnr 0 is displayed.
If monitoring the current weighing value, press the → key.
When pressing the → key again, Lnr 0 is display.



Step 3 Placed nothing on the pan and wait for the stabilization (**S** LED).
Press the **ENT** key. ----- is displayed for approximately two seconds.

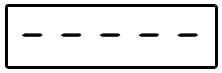


Step 4 Lnr 1 is displayed.
If you want to check the current weighing value, press the → key.
When pressing the → key again, Lnr 1 is displayed.
Press the **ENT** key. The weight value (the current weighing capacity) is displayed and the least digit of the value blinks.
Correct the value using the → and ↑ key so as to be the weight value used.

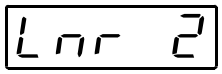


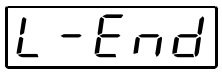
Example

Step 5 Place the weight on the pan. Wait for the stabilization (**S** LED).
Press the **ENT** key. ----- is displayed for approximately two seconds.



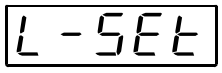
Step 5 Lnr 2 is displayed. Repeat step 4 and step 5. The procedure proceeds in order of Lnr 3 → Lnr 4 → L-End.





Step 7 If finishing the input, proceed to step 8.
If you want to re-input the digital linearization, select the input point using the ↑ key. All data following the new input point will be cleared.

Step 8 Press the **ESC** key. L-SEt is displayed and the inputted data will be stored in the FRAM. At the same time, the calibrated data is also refreshed. Press again the **ESC** key to return to weighing mode.



- ❑ If C Er X is displayed, an error has occurred. X : error number.
  Refer to "**5.3.8. Error Codes For The Calibration**" to take some measures.
- ❑ The blinking decimal point means that the current value is not the weight value.

5.3.6. The Calibration Function (C-Fnc)

Step 1 Press the F + ENT key to enter to the calibration mode and display CAL.
Press the ENT key to start the calibration and display C-SEt.

Step 2 Select C-Fnc using the ↑ key and press the ENT key.

Step 3 Select a desired function number using the ↑ key and press the ENT key.
The current data is displayed.

Step 4 When changing data, two methods of parameter selection and digital input depending on the function are available.

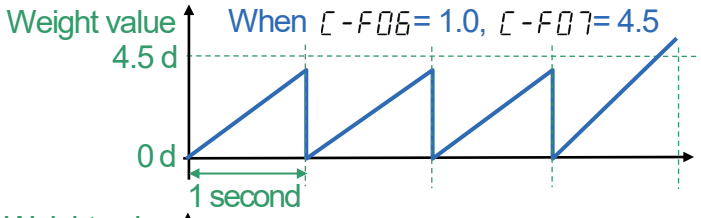
Type	Description of method to change data
Parameter selection	Only the available parameter is displayed and blinks. Select a number using the ↑ key.
Digital input	All the digits are displayed and a digit to be changed blinks. Select a digit using the → key and change the value using the ↑ key.

After changing data, press the ENT key. The next function number is displayed.
When the value is not to be changed, press the ESC key to return to the function number display.

Step 5 Press the ESC key to store new data in FRAM and C-Fnc is displayed.
Press again the ESC key to return to the weighing mode.

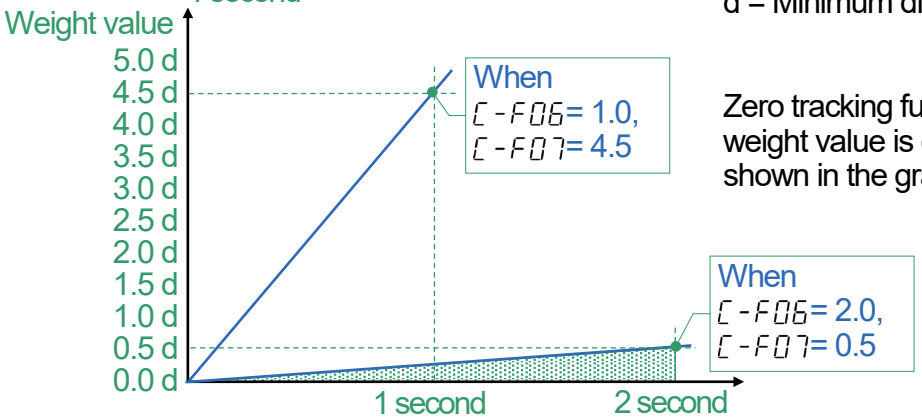
- The blinking decimal point means that the current value is not the weight value.
- If a data exceeding the available range is inputted, Errdt is displayed and data is canceled.

Function No. Parameter and range	Item name	Description	Default value
C-F02 0 to 0.0000	Decimal point position	Decimal point position of the weight value 0 0.000 0.0 0.0000 0.00	0
C-F03 1 to 50	Minimum division	Minimum division (d) of the weight value 1 10 2 20 5 50	1
C-F04 1 to 99999	Weighing capacity	Weighing capacity of the module. Weighing is possible up to the value of this setting plus 8 d. If the value exceeds this, overflow will occur and will not be displayed. The decimal point position is the same as the setting of C-F02.	70000
C-F05 0 to 100	Zero range	Range to enable zero adjustment by the → (ZERO) key Expressed as a percentage of the weighing capacity with the calibration zero point as the center. For example, if this is set to 2, the value in the range of ±2% of the weighing capacity with the calibration zero point at the center will be to zero. When a power-ON zero is performed, the initial zero point will be the center.	2
C-F06 0.0 to 5.0	Zero tracking time	Performs zero tracking using this setting in combination with the setting of the zero tracking width C-F07. When 0.0, zero tracking will not be performed. Unit : Second in 0.1 increments.	0.0
C-F07 0.0 to 9.9	Zero tracking width	Performs zero tracking using this setting in combination with the setting of the zero tracking time C-F06. When 0.0, zero tracking will not be performed. Unit : d (minimum division) in 0.1 increments.	0.0

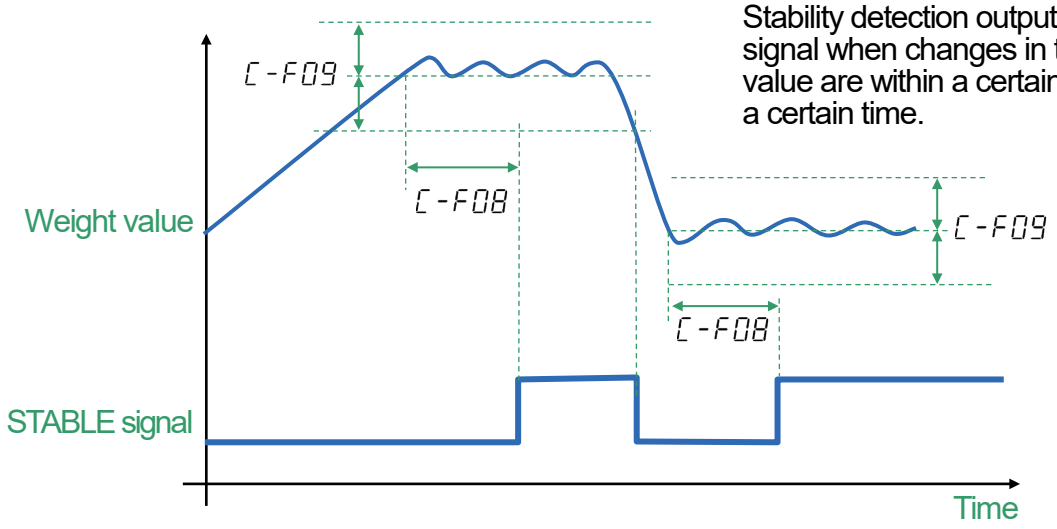


Zero tracking follows the weight value drifting around the zero point and adjusts to display as zero.

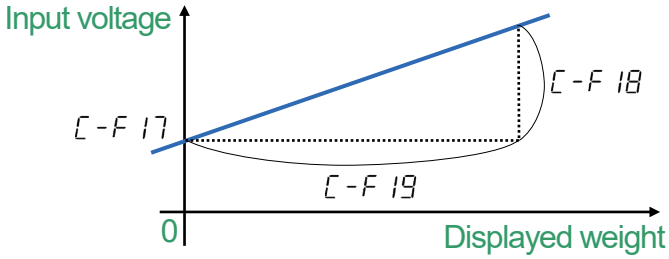
d = Minimum division = 1 digit



Zero tracking functions when the weight value is drifting the range shown in the graph.

Function No. Parameter and range	Item name	Description	Default value
C-F08 0.0 to 9.9	Stability detection time	Performs stability detection using this setting in combination with the setting of the stability detection band C-F09. When 0.0, stability detection will not be performed. (Stable all the time) Unit : Second in 0.1 increments.	1.0
C-F09 0 to 9	Stability detection width	Performs stability detection using this setting in combination with the setting of the stability detection time C-F08. When 0, stability detection will not be performed. (Stable all the time) Unit : d (minimum division).	2
 Stability detection outputs the STABLE signal when changes in the weight value are within a certain range during a certain time.			
C-F10 0 to 1	Tare and zero adjustment when unstable	Tare and zero adjustment when the weight value is unstable. 0 : Disables both functions. 1 : Enables both functions.	1
C-F06 0 to 1	Tare when the gross weight is negative	Tare when the gross weight is negative. 0 : Disables tare. 1 : Enables tare.	1
C-F12 0 to 1	Output when overflow and unstable	Standard serial output when the weight value overflows and is unstable. 0 : Disables output. 1 : Enables output.	1
C-F13 1 to 3	Exceeding negative gross weight	To judge when the negative gross weight is exceeded. 1 : Gross weight < -99999 2 : Gross weight < Negative weighing capacity 3 : Gross weight < -19d	1
C-F14 1 to 2	Exceeding negative net weight	To judge when the negative net weight is exceeded. 1 : Net weight < -99999 2 : Net weight < Negative weighing capacity	1
C-F15 0 to 1	Clear the zero value	Select whether or not to clear the zero value. 0 : Disables. 1 : Enables.	1

Function No. Parameter and range	Item name	Description	Default value
C-F16 0 to 1	Zero setting when power is turned on	Select whether or not to perform zero setting when power is turned on. 0 : Disables. 1 : Enables.	0
C-F17 -7.0000 to 7.0000	Input voltage at zero	Input voltage from a load cell at zero. Unit : mV/V. This value is determined in zero calibration during the calibration with an actual load.	0.0000
C-F18 0.0001 to 9.9999	Input voltage at span	Input voltage from a load cell at span. Unit : mV/V. This value and the value of C-F19 are determined in span calibration during the calibration with an actual load.	3.2000
C-F19 1 to 99999	Calibration weight corresponding to Input voltage at span	The input voltage at span for C-F18 displays the input voltage per this setting of weighing value. When performing digital span, C-F17, C-F18 and C-F19 are required. The decimal point position is the same as the setting of C-F02.	32000



NOTE:

***1** Record the setting values of C-F17, C-F18 and C-F19 in the "Setting List" at the end of the manual to prepare against a failure.

***2** By changing the parameters of C-F17, C-F18 and C-F19, "zero calibration" and "span calibration" can be adjusted optionally. (Digital span accuracy approximately 1/5000. The accuracy varies depending on the load cell output accuracy and the conditions of calibration.)

Except for an emergency, perform calibration with an actual load.

C-F26 9.7500 to 9.8500	Gravity acceleration of place of calibration	Gravity acceleration of the place of calibration. Unit : in m/s^2.	9.8000
C-F27 9.7500 to 9.8500	Gravity acceleration of place of use	Gravity acceleration of the place where the scale is being used. Unit : in m/s^2.	9.8000
C-F28 0 to 1	Disable hold	0 : Enables. 1 : Disables.	0

5.3.7. The Linearization Function (L-Fnc)

- Confirm and change linearity settings.
  To use this function, select [L-Fnc] in the same way as calibration-related functions are selected.

Function No. Parameter and range	Item name	Description	Default value
L-F01 0 to 5	Number of input points	Number of points where linear input was done. The linear-zero input is included as one point. Digital linearization is not performed when the set value is between 1 and 2.	0
L-F02 -7.0000 to 7.0000	Linear-zero	Voltage for linear-zero input. Unit : mV/V.	0.0000
L-F03 0 to 99999	Linear 1 Mass value	The mass value for linear 1 input. The decimal point position depends on C-F02.	0
L-F04 0.0000 to 9.9999	Linear 1 Span voltage	The span voltage between linear-zero and linear 1 input. Unit : mV/V.	0.0000
L-F05 0 to 99999	Linear 2 Mass value	The mass value for linear 2 input. The decimal point position depends on C-F02.	0
L-F06 0.0000 to 9.9999	Linear 2 Span voltage	The span voltage between linear-zero and linear 2 input. Unit : mV/V.	0.0000
L-F07 0 to 99999	Linear 3 Mass value	The mass value for linear 3 input. The decimal point position depends on C-F02.	0
L-F08 0.0000 to 9.9999	Linear 3 Span voltage	The span voltage between linear-zero and linear 3 input. Unit : mV/V.	0.0000
L-F09 0 to 99999	Linear 4 Mass value	The mass value for linear 4 input. The decimal point position depends on C-F02.	0
L-F10 0.0000 to 9.9999	Linear 4 Span voltage	The span voltage between linear-zero and linear 4 input. Unit : mV/V.	0.0000

5.3.8. Error Codes For The Calibration

When an error occurs during calibration, the error number is displayed.
If calibration is finished without removing the error, the setting values will be restored to the state before calibration.

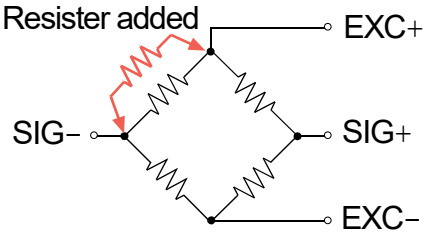
Calibration errors and remedies

Error No.	Description	Treatment
C-Er 1	The display resolution (weighing capacity / minimum division) exceeds the specified value.	Make the minimum division greater or make the weighing capacity smaller. The specified value depends on specifications of the weighing system.
C-Er2	Voltage at zero calibration exceeds in the positive direction.	Check the load cell rating and connection. When nothing is wrong with the rating and connection, adjust the load cell output as described in the next section. When the load cell or A/D converter may be the cause of error, confirm this by using the check mode.
C-Er3	Voltage at zero calibration exceeds in the negative direction.	
C-Er4	The value of the calibration weight exceeds the weighing capacity.	Use an appropriate calibration weight and calibrate again.
C-Er5	The value of the calibration weight is less than the minimum division.	
C-Er6	The load cell sensitivity is not sufficient.	Use a load cell with higher sensitivity or make the minimum division greater.
C-Er7	Voltage at span calibration is less than voltage at the zero point.	Check the load cell connection.
C-Er8	The load cell output voltage is too high when the load of the weighing capacity is placed.	Use a load cell with a greater rating or make the weighing capacity smaller.

5.3.9. Adjustment Of The Loadcell Output

Add a resistor as shown below to adjust the load cell output.
Use a resistor with a high resistance value and a low temperature coefficient.

C-Er2
When exceeding in the positive direction.



C-Er3
When exceeding in the negative direction.

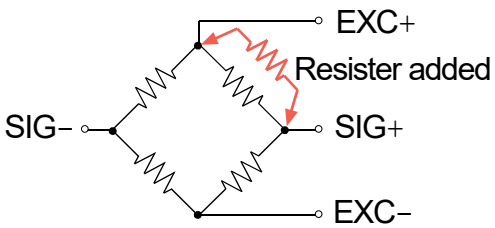


Illustration 10 Load cell output adjustment

- Because the zero point of the module has a wide adjustable range, as long as there is no problem with a load cell, correcting an output by the module is hardly ever required.
  Before an output correction is carried out, confirm load cells (deformation, wiring mistakes, contact with anything, or model selection etc.) and connections.

5.4. General Functions

- In this section, the way of pre-setting and descriptions for the general functions is described. General functions are divided into groups according to function and are indicated by the group name with the function number.

NOTE: General functions determine the module performance and all of the settings are stored in the FRAM.

5.4.1. The Procedure To Store New Parameters

Step 1 Press the [ENT] + [F] key to enter to the function mode and display [Fnc].
Press the [ENT] key to start the function mode.
If returning to the weighing mode, press the [ESC] key.

Step 2 Press the [↑] key to select the function group to be set.
Press the [ENT] key. The function group is as follows **:**

Display	Group Name
Fnc F	Basic functions
HLd F	Hold functions
bcd F	BCD Interface

Step 3 Press the [↑] key to select the function number to be set.
Press the [ENT] key. The current setting value is displayed.

Step 4 When changing data, two methods of parameter selection and digital input depending on the function are available.

Type	Description of method to change data
Parameter selection	Only the available parameter is displayed and blinks. Select a number using the [↑] key.
Digital input	All the digits are displayed and a digit to be changed blinks. Select a digit using the [→] key and change the value using the [↑] key.

After changing data, press the [ENT] key. The next function number is displayed.
When the value is not to be changed, press the [ESC] key to return to the function number display.

Step 5 Press the [ESC] key. The function number disappears and the display returns to that of Step 2.
Press the [ESC] key again and the new parameters are stored in FRAM and the display returns to weighing mode.

- The blinking decimal point means that the current value is not the weight value.
- If a data exceeding the available range is inputted, [Errdt] is displayed and data is canceled.

5.4.2. The Adjustment Of The Digital Filter

Adjust the digital filter using FnC05 (digital filter).
The available settable range for the cutoff frequency is from 100 Hz to 0.7 Hz.
The cut off frequency is the frequency where vibrations declines to $1/\sqrt{2}$ times.

- If the weighing value is unstable, set the cutoff frequency lower.
- To make the response faster, set the cutoff frequency higher.

Cut off frequency is high. Response rate is fast. Weak against disturbances.	⟷	Cut off frequency is low. Response rate is slow. Strong against disturbances.

- It is possible to make adjustments while watching the effects of the digital filter with your own eyes.
- By pressing the [→] key while setting FnC05 (digital filter), it is possible to check the weight displayed.

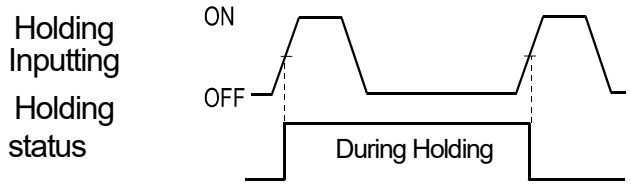
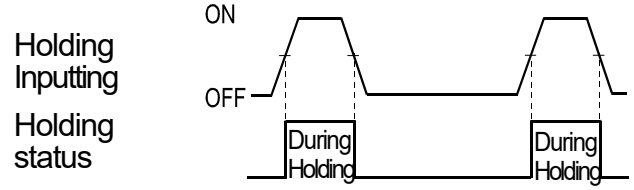
[↑] key Increase stability.
[→] key Return to the value setting display.

5.4.3. The Basics Function (Fnc F)

Function No. Parameter and range	Item name	Description	Default value
Fnc01 0000 to 1111	Key switch disable	Each digit of the setting corresponds to a key switch. Only available in the weighing mode. 0 : Enables Key assignment to each binary digit. 1 : Disables 4th 3rd 2nd 1st ESC → ↑ ENT	0000 (2binary)
Fnc02 0 to 7	F key function	0 : None 1 : Manual print command 2 : Hold 3 : Alternate switch 4 : Momentary switch 5 : Changing between gross weight and net weight 6 : Clear the tare weight 7 : Clear the zero value NOTE: Clearing the zero value can be enabled or disabled by C-F 15.	5
Fnc03 5 to 20	Display update rate	20 times/second 10 times/second 5 times/second	20
Fnc04 0 to 9	x display	0 : None 1 : Zero tracking in progress 2 : Alarm (Zero range setting error, over) 3 : F key status 4:: Near-zero 5 : HI output (Over the upper limit value) 6 : OK output (Between upper and lower limit values) 7 : LO output (Below the lower limit value) 8 : User input 1 9 : User output 1	0
Fnc05 0 to 16	Digital filter	Selects a cutoff frequency. 0: None 1: 100.0 Hz 9: 7.0 Hz 2: 70.0 Hz 10: 5.6 Hz 3: 56.0 Hz 11: 4.0 Hz 4: 40.0 Hz 12: 2.8 Hz 5: 28.0 Hz 13: 2.0 Hz 6: 20.0 Hz 14: 1.4 Hz 7: 14.0 Hz 15: 1.0 Hz 8: 10.0 Hz 16: 0.7 Hz	15
Fnc07 1 to 3	Hold function	1 : Normal hold 2 : Peak hold 3 : Averaging hold	1
Fnc08 -99999 to 99999	Near-zero	The reference value for near-zero. Decimal point position is linked to C-F02.	10

Function No. Parameter and range	Item name	Description	Default value
FnC09 1 to 2	Comparison mass at near-zero	Item to be compared with near-zero. 1 : Gross weight 2 : Net weight	1
FnC 10 -99999 to 99999	Upper limit value	Reference value for the upper limit. Decimal point position is linked to C-F02.	10
FnC 11 -99999 to 99999	Lower limit value	Reference value for the lower limit. Decimal point position is linked to C-F02.	-10
FnC 12 1 to 2	Comparison mass of upper and lower limit	Item to be compared with the upper and lower limit. 1 : Gross weight 2 : Net weight	1
FnC 13 1 to 2	Output logic of upper and lower limit	Logic used when the result of the comparison with the upper and lower limit is output 1 : Positive logic 2 : Negative logic	1

5.4.4. The Hold Function (HLd F)

Function No. Parameter and range	Item name	Description	Default value
HLd01 0.00 to 9.99	Average time	Time to perform the averaging. Unit : second. 0.00 is not averaged.	0.00
HLd02 0.00 to 9.99	Start wait time	Time to wait before commencing hold or averaging. Unit : second.	0.00
HLd03 0 to 2	Condition of automatic start	Condition to start the hold or averaging automatically. 0 : Do not use automatic start. 1 : Above the near-zero range, and stable. 2 : Above the near-zero range.	0
HLd04 0 to 1	Release using control input	Release when control input is falling. 0 : Do not release 1 : Release When the HLd04 is set to 0.  When the HLd04 is set to 1. 	1
HLd05 0.00 to 9.99	Release time	Release after a set amount of time has passed. Unit : second. 0.00 is not released.	0.00
HLd06 0 to 99999	Release using fluctuation range	Release when fluctuation from the holding value exceeds a set value. The decimal point position is the same as the setting of C-F02. 0 is not released.	0

HLd07 0 to 1	Release at near-zero	Release when the weighing value is in the near-zero range. 0 : Do not release. 1 : Release.	0

- This hold function only works when Fnc07 (hold function) is set to 2 (peak hold) or 3 (averaging hold). This hold function has no function when Fnc07 (hold function) is set to 1 (normal hold).
- HLd01 (average time) works only when Fnc07 (hold function) is set to 3 (averaging hold).

5.4.5. The BCD Function (bcd F)

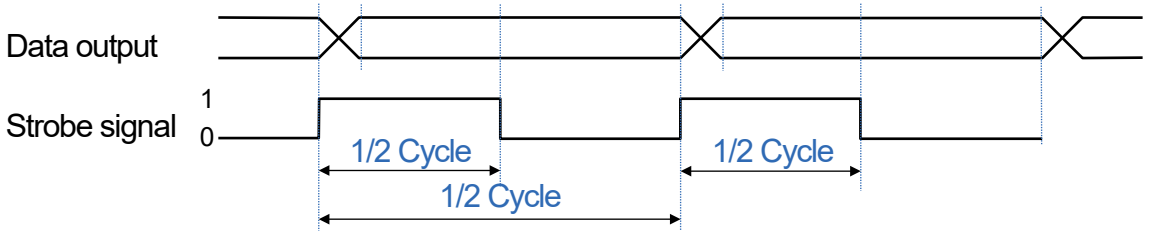
Function No. Parameter and range	Item name	Description	Default value
bcd01 1 to 4	Data outputting	1 : Weighing value 2 : Gross weight 3 : Net weight 4 : Data specified by BCD input	1
bcd02 1 to 3	Data transfer mode	1 : Stream 2 : Automatic printing 3 : Manual printing	1
bcd03 5 to 1000	Data transfer rate	5 times/second 10 times/second 20 times/second } Display linked to Fnc03 100 times/second 1000 times/second	20
bcd04 1 to 2	Output logic of data transfer	1 : Negative logic 2 : Positive logic	2
bcd05 1 to 2	Output logic of negative sign	1 : Negative logic 2 : Positive logic	2
bcd06 1 to 2	Output logic of status	1 : Negative logic 2 : Positive logic	2
bcd07 1 to 2	Output logic of strobe	1 : Negative logic 2 : Positive logic	2
bcd08 0 to 5	Input selection	0 : None 1 : Clear zero 2 : Clear tare 3 : Changing between gross weight and net weight 4 : Print command 5 : F key	3
bcd09 0 to 12	Output selection	0 : None 1 : Stabilization 2 : During tare 3 : Near-zero 4 : Hold busy state 5 : HI output (Over upper limit) 6 : OK output (Between upper and lower limits) 7 : LO output (Under lower limit) 8 : During operating weighing (On) 9 : During operating weighing (1 Hz) 10 : During operating weighing (50 Hz) 11 : Alarm (Zero correction error and tare error) 12 : Busy F key	1

6. Interface

6.1. The Parallel BCD Output

6.1.1. Timing Chart Of The BCD Output

The strobe signal becomes "1" when starting data transmission and becomes "2" after the strobe time. The strobe pulse band takes half the time to transmit data.



6.1.2. Terminals Of The BCD Output

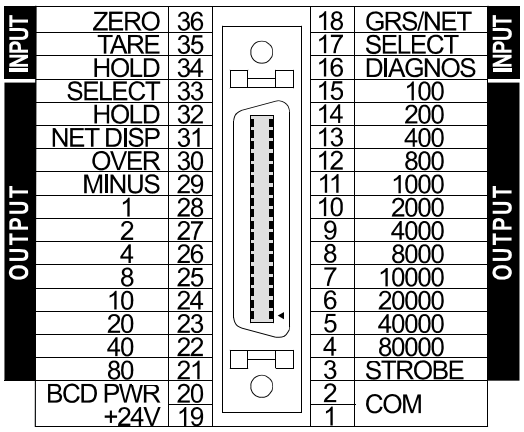
BCD Output And I/O Output

Output type	Open Collector
Isolation	Photo coupler
Output current	50mA Max.
Saturation voltage	0.5V Max. @50mA

I/O Input

Input type	DC input
Open circuit voltage	Approx. 5V
Off current	0.1mA Max.
On current	2mA Min.
Saturation voltage	2V
Anti - chattering time	10msec.

The circuit of BCD is isolated from the D.C. power supply and load cell circuit.
Supply D.C. +24 V between BCD PWR+24V terminal and COM terminal.



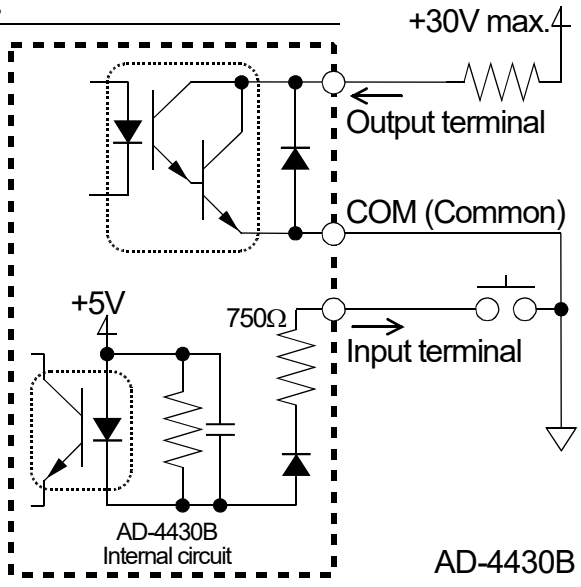
6.1.3. The State Of The BCD Output

Over Flow

The whole bits of the weighing data ($1x10^0$ to $8x10^4$) are set to "1". Negative sign and status bits are according to the situation.

Except Weighing Mode

The whole bits of the weighing data ($1x10^0$ to $8x10^4$) are set to "1". Over bit is set to "1". Other bits are set to "0". The strobe signal is not output. A strobe signal is output once when moving the mode from weighing mode with stream mode.



6.1.4. Positive Logic And Negative Logic

Negative Logic (A–Contact: Normally open) And Positive Logic (B–Contact: Normally closed)

The AD-4430B can select the output logic of the output terminals.

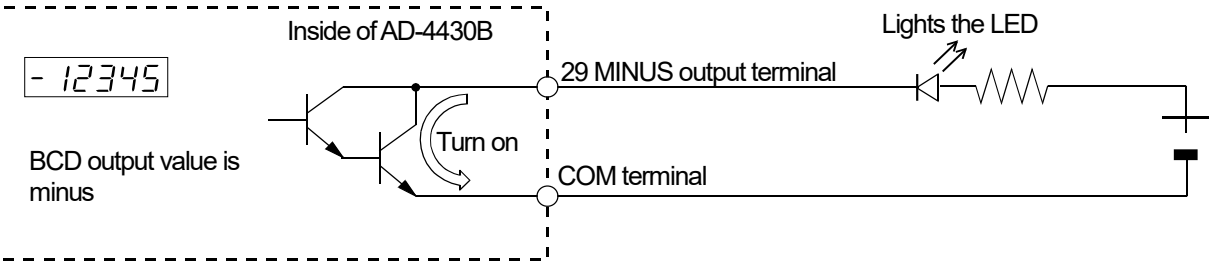
The output terminal is conductive in negative logic (A-Contact: Normally open) when the output signal is "1".

The output circuits of the AD-4430B are an open collector as shown below.

ex. The MINUS output terminal

To light the load LED when the BCD output value is minus, select the negative logic in the "5.4.5. The BCD Function".

When the power is off, both output terminal logics become non-conductive.



Output logic and behavior (ex. MINUS output terminal)

Output logic	Behavior	Example
Negative logic (A-contact: Normally open) bcd05 = 1	The MINUS output terminal is conductive when the BCD output value is minus.	The load LED is lit when the BCD output value is minus.
Positive logic (B-contact: Normally closed) bcd05 = 2	The MINUS output terminal is non-conductive when the BCD output value is minus.	The load LED is lit when the BCD output value is plus or zero.

7. Maintenance

7.1. Error Messages

If an error message is displayed, refer to the chart below to take proper measures.

Error message	Cause	Treatment
CS Er	Program checksum error.	Repair is required.
Ad Er	Data can not be acquired from the A/D converter.	Repair is required.
FrAEr	Correct data can not be read from the FRAM.	Perform initialization. If initialization does not clear the error, repair is required.
C Err	Calibration data is not correct.	Perform calibration.
C Er X	Calibration error. X : number.	Refer to "**5.3.8. Error Codes for the Calibration**".
ErrdE	The setting value is out of the settable range.	Check the setting value and set again.

7.2. Check Mode

The check mode checks the performance of the display, key switches and external I/O.

7.2.1. Entering The Check Mode

Step 1 Press the F key while pressing and holding the ENT key (ENT + F) to display Fnc.
If returning to the weighing mode, press the ESC key.

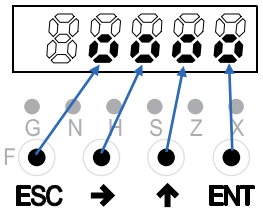
Step 2 Press the F key while pressing and holding the ENT key (F + ENT) to display CHc of the check mode. Press the ENT key to display the check item

Step 3 Select the check item using the ↑ key. Press the ENT key to enter to it.
Press the ESC key when exiting it

Display	Item To Be Checked
CHtEY	Key check
CHbcd	BCD check
CH Ad	A/D converter output check (Load cell)
CH in	Internal count check
CHPrG	Program version
CH Sn	Serial number
CSPrG	Program checksum
CSFrA	Memory checksum (EEPROM)
CF dt	C-Fnc check (C-F01 to C-F28)

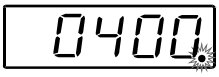
7.2.2. Verifying The Switch Operation

When pressing the key, the corresponding segment moves.
If stopping the current check mode, press the [ESC] key twice.



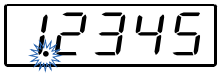
7.2.3. Checking The BCD Output

An output value of the BCD is displayed in unit of one bit.
ex. If BCD output is 400.
Also, depending on the IO input, the status mark illuminates.



7.2.4. Monitoring The A/D Converter (For Load cell Output)

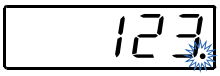
The load cell output voltage rate is displayed in unit of mV/V .
ex. If internal count is 1.2345 mV/V ,



If value is above ±7 mV/V, a damage and connection error of the load cell may cause . Refer to "**7.5. Verifying The Load cell Connections Using Multimeter**".

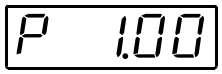
7.2.5. Monitoring The Internal Value

Internal count (10 times of weighing value) is displayed.
ex. If internal count is 123.



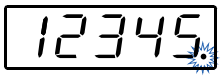
7.2.6. Monitoring The Program Version

Program version is displayed.
ex. If version is 1.00 .



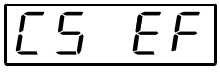
7.2.7. Monitoring The Serial Number

ex. If low five digits of serial number is displayed.



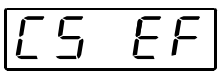
7.2.8. Monitoring The Checksum Of The Program

Checksum of the program is displayed.
ex. If checksum is EF.



7.2.9. Monitoring The Checksum Of An Internal FRAM

Checksum of FRAM is displayed.
Memory of the general function is not checked
ex. If checksum is EF.



7.2.10. Displaying Function Parameters For The Calibration (C-Fnc)

The function related to the calibration can be displayed.

7.3. Initializing Parameters

The initialization mode restores the parameters of the default values to the FRAM.
Three types of initialization mode are available as shown below.

Initialization mode	Display	Description
RAM initialization	inir	RAM memory is initialized. The center of zero and tare value will be restored to 0.
General functions initialization	inIF	Data of the general functions stored in the FRAM are reset to factor settings.
All data initialization	inIA	All data stored in the FRAM are initialized. So calibration data is included, calibrate the module again.

7.3.1. Initializing Mode For RAM And Function Parameters

Step 1 Press the F key while pressing and holding the ENT key (ENT + F) to display Fnc. If returning to the weighing mode, press the ESC key.

Step 2 Press the → key while pressing and holding the ENT key (→ + ENT) to display CHc of the check mode.

Step 3 Select the initialization mode ini using the ↑ key. Press the ENT key.

Step 4 Select an item to be initialized using the ↑ key. Press the ENT key.

Step 5 Check that all status LED are blinking.
If performing the initialization, press the ENT key for 3 seconds or more.
After initialization, all segments light and return to the weighing mode.
If canceling the initialization, press the ESC key return to the weighing mode.

7.3.2. Initializing The Whole Data

Step 1 In the standby mode (While turning off the module),
Press F + ENT key to display CAL .
If returning to the weighing mode, press the ESC key.

Step 2 Press the ENT key. to enter to calibration mode.

Step 3 Select all initialization mode using the ↑ key. Press the ENT key.

Step 4 Check that all status LED are blinking.
If performing the initialization, press the ENT key for 3 seconds or more.
After initialization, all segments light and return to the weighing mode.
If canceling the initialization, press the ESC key return to the weighing mode.

7.4. Verifying The Load Cell Connections (DIAGNOS)

7.4.1. Guideline To Verify The Load Cell Connections

The faulty wiring or disconnection of the load cell can be checked using the AD-4430B. This verification is useful for new setting, pre-measurement inspection and periodical inspection.

No.	Check Item	Target	Judgment Criteria (Generally)
1	Load cell input voltage	Between SEN+ ⇔ SEN-	3 V or more
2	SEN+ voltage	Between SEN+ ⇔ AGND	4 V or more
3	SEN− voltage	Between SEN- ⇔ AGND	1 V or less
4	Load cell output voltage	Between SIG+ ⇔ SIG-	Within ±35 mV
5	Load cell output rate	Between SIG+ ⇔ SIG-	Within ±7 mV/V
6	SIG+ voltage	Between SIG+ ⇔ AGND	1 V to 4 V
7	SIG− voltage	Between SIG- ⇔ AGND	1 V to 4 V
8	Internal temperature		−20 °C to +60 °C

AGND : Internal analog circuit ground
SIG− : Load cell output (−)
SIG+ : Load cell output (+)
EXC− : Load cell input (−)
SEN− : Sensing input (−)
SEN+ : Sensing input (+)
EXC+ : Load cell input (+)

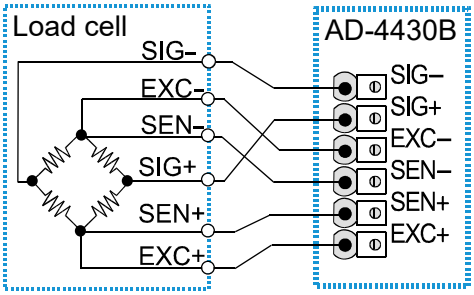


Illustration 11 Wire Name of Load Cell

7.4.2. The Operation With The BCD Input

When inputting "ON" level to the "DIAGNOS" terminal of the BCD input terminal for 1 second or more, the self-check mode is started and each results are displayed and outputted. The scan condition of the self-check mode can be specified by the following BCD input.

BCD Input

No.	DIAGNOS	GRS/NET	HOLD	TARE	ZERO
Scan	ON	OFF	OFF	OFF	OFF
1	ON	OFF	OFF	OFF	ON
2	ON	OFF	OFF	ON	OFF
3	ON	OFF	OFF	ON	ON
4	ON	OFF	ON	OFF	OFF
5	ON	OFF	ON	OFF	ON
6	ON	OFF	ON	ON	OFF
7	ON	OFF	ON	ON	ON
8	ON	ON	OFF	OFF	OFF

7.4.3. Verifying Load Cell Connections with Switch Operation

Step 1 Press the F key while holding the ENT key (ENT + F) to display FnC for general functions mode. Press the ENT key to enter general functions mode. To return to weighing mode, press the ESC key.

Step 2 Press the ENT key while holding the → key (→ + ENT) to display check mode CHc. To display the check item, press the ENT key.

Step 3 Select self-check mode diAG using the ↑ key. Press the ENT key to enter self-check mode. The checks are performed for the selected items and results are displayed for approx. 16 seconds. Each measurement value can be displayed using the ↑ key.

7.4.4. Display and Output of Check Results

When checking and changing items, diAG is displayed and 99999 is output.
The check result is displayed and output as XXX in which error codes are accumulated.
If there are no errors, Good is displayed and 00000 is output.
If there is an error, ErXXX is displayed and 00XXX is output. With output BCD, the value is without a decimal point.
The resistance of the load cell cable is calculated by the following formula :
(Resistance value of the load cell) × (No.3) / (No.1)

No.	Check item	Status LED G N H ↑ Z X	Display Range	Error Code
1	Load cell input voltage	○ ○ ● ● ● ○	0.001 V	1
2	SEN+ voltage	○ ○ ● ● ○ ●	0.001 V	2
3	SEN− voltage	○ ○ ● ● ○ ○	0.001 V	4
4	Load cell output voltage	○ ○ ● ○ ● ●	0.001 mV	8
5	Load cell output rate	○ ○ ● ○ ● ○	0.0001 mV/V	16
6	SIG+ voltage	○ ○ ● ○ ○ ●	0.001 V	32
7	SIG− voltage	○ ○ ● ○ ○ ○	0.001 V	64
8	Internal temperature	○ ○ ○ ● ● ●	0.1 °C	128

○ : lighted ● : not lighted

7.5. Verifying The Load Cell Connections Using Multimeter

The load cell connection can be checked easily using a digital multimeter.
"Illustration 12 Connection Check of Load Cell" shows points to confirm the load cell connection.
When a summing box is used, the same measurement must be performed, even internally.

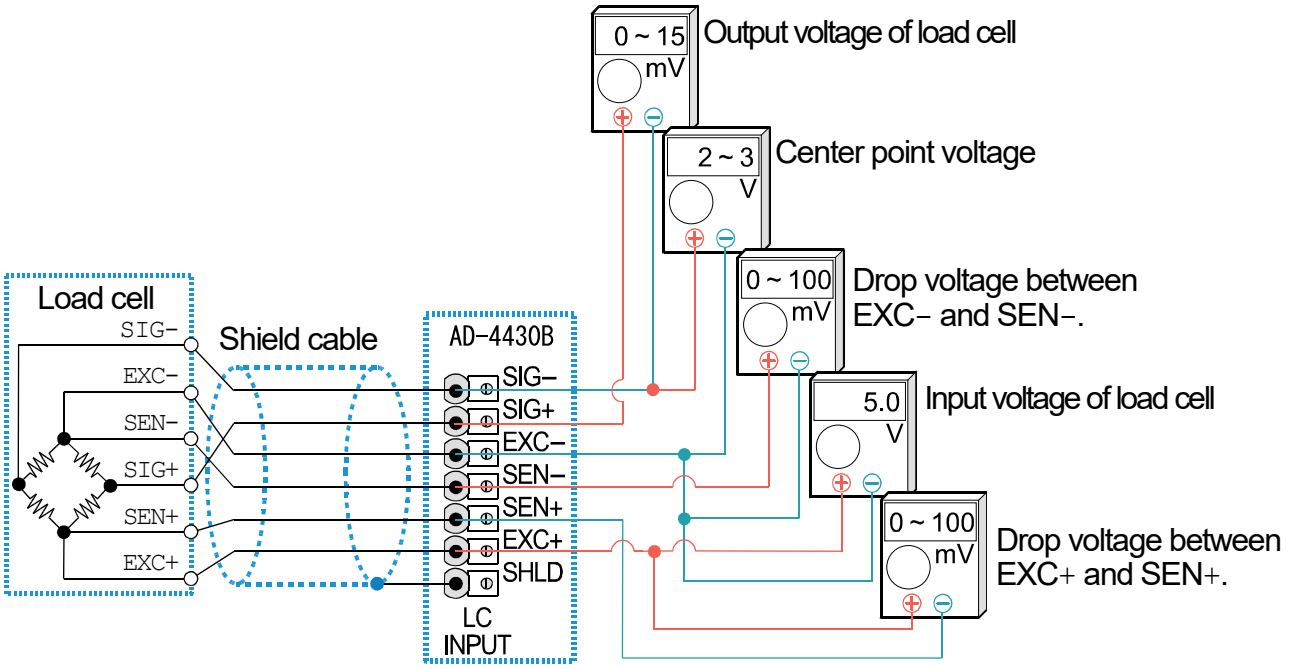


Illustration 12 Connection Check of Load Cell

7.5.1. Check List Of The Load cell Connections

Measurement points		Description	Conditions
EXC+	SEN+	Drop voltage of cable on EXC+ side.	Normally it is 100 mV or less. However, it may exceed 1V when an extremely long load cell cable is used. For the 4−wire connection, it must be 0 V.
SEN−	EXC−	Drop voltage of cable on EXC− side.	
EXC+	EXC−	Input voltage	Normal range is between 4.75 V to 5.25 V.
SIG−	EXC−	Center point voltage	Approximately 2.5 V, about a half of excitation voltage.
SIG+	SIG−	Output voltage	Generally, it is within 0 V to 15 mV. The theoretical value is calculated from the load cell rated capacity, actual load and excitation voltage.

When the module does not operate properly, write the required items in the table below and contact your local A&D dealer.

Item	Usage circumstances, model number, rated, measurement value etc.	Note
Connection method	❑ 4−wire connection ❑ 6−wire connection	When using the 4−wire connection, connect between EXC+ and SEN+ and between EXC− and SEN−.
Model name & number		
Rated capacity	[Unit]	
Rated output	[mV/V]	
Allowable overload	[%]	
The number of load cells used	[pieces]	
Use of summing box		
Length of the extension cable	[m]	Length between the module and the summing box.
Initial load of weighing module	[Unit]	
Minimum division of weighing module	[Unit]	All digits including decimal figures. Ex: 0.002kg
Capacity of weighing module	[Unit]	All digits including decimal figures. Ex: 10.000kg
Output of load cell during initial load	[mV/V]	Between −0.1mV/V and rated sensitivity of load cell (using initial load)
Output of load cell when loaded to capacity or to a mass of choice.	Load cell output at load [Unit] [mV/V]	When loaded to capacity, the output value of the initial load + the rated output value of the load cell. (It must be within allowable overload.)

Measurement points		Measurement contents	Measurement result
EXC+	SEN+	Drop voltage of cable on EXC+ side.	[mV]
EXC+	EXC−	Input voltage	[V]
SEN−	EXC−	Drop voltage of cable on EXC− side.	[mV]
SIG−	EXC−	Center point voltage	[V]
SIG+	SIG−	Output voltage	[mV]

7.6. The Parameter List For The Function List

When performing maintenance, use the following list as a memorandum.
When making inquiries about the product, inform your local A&D dealer of the user settings.

7.6.1. The Calibration Function (C-Fnc)

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
C-F02 0 to 0.0000	Decimal point position	Decimal point position of the weight value 0 0.0 0.00 0.000 0.0000	0		
C-F03 1 to 50	Minimum division (A scale / digit)	Minimum division (d) of the weight value 1 2 5 10 20 50	1		
C-F04 1 to 99999	Weighing capacity	Weighing capacity of the module. Weighing is possible up to the value of this setting plus 8 d. If the value exceeds this, overflow will occur and will not be displayed. The decimal point position is the same as the setting of C-F02 .	70000		
C-F05 0 to 100	Zero range	Range to enable zero adjustment by the [→(ZERO)] key Expressed as a percentage of the weighing capacity with the calibration zero point as the center. For example, if this is set to 2, the value in the range of ±2% of the weighing capacity with the calibration zero point at the center will be to zero. When a power-ON zero is performed, the initial zero point will be the center.	2		
C-F06 0.0 to 5.0	Zero tracking time	Performs zero tracking using this setting in combination with the setting of the zero tracking width C-F07. When 0.0, zero tracking will not be performed. Unit : Second in 0.1 increments.	0.0		
C-F07 0.0 to 9.9	Zero tracking width	Performs zero tracking using this setting in combination with the setting of the zero tracking time C-F06. When 0.0, zero tracking will not be performed. Unit : d (minimum division) in 0.1 increments.	0.0		
C-F08 0.0 to 9.9	Stability detection time	Performs stability detection using this setting in combination with the setting of the stability detection width C-F09. When 0.0, stability detection will not be performed. (Stable all the time) Unit : Second in 0.1 increments.	1.0		
C-F09 0 to 9	Stability detection width	Performs stability detection using this setting in combination with the setting of the stability detection time C-F08. When 0, stability detection will not be performed. (Stable all the time) Unit : d (minimum division).	2		
C-F10 0 to 1	Tare and zero adjustment when unstable	Tare and zero adjustment when the weight value is unstable. 0 : Disables both functions. 1 : Enables both functions.	1		
C-F11 0 to 1	Tare when the gross weight is negative	Tare when the gross weight is negative. 0 : Disables tare. 1 : Enables tare.	1		

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
C-F 12 0 to 1	Output when overflow and unstable	Standard serial output when the weight value overflows and is unstable. 0 : Disables output. 1 : Enables output.	1		
C-F 13 1 to 3	Exceeding negative gross weight	To judge when the negative gross weight is exceeded. 1 : Gross weight < -99999 2 : Gross weight < Negative weighing capacity 3 : Gross weight < -19d	1		
C-F 14 1 to 2	Exceeding negative net weight	To judge when the negative net weight is exceeded. 1 : Net weight < -99999 2 : Net weight < Negative weighing capacity	1		
C-F 15 0 to 1	Clear the zero value	Select whether or not to clear the zero value. 0 : Disables. 1 : Enables.	1		
C-F 16 0 to 1	Zero setting when power is turned on	Select whether or not to perform zero setting when power is turned on. 0 : Disables. 1 : Enables.	0		
C-F 17 -7.0000 to 7.0000	Input voltage at zero	Input voltage from a load cell at zero. Unit : mV/V. This value is determined in zero calibration during the calibration with an actual load.	0.0000		
C-F 18 0.0001 to 9.9999	Input voltage at span	Input voltage from a load cell at span. Unit : mV/V. This value and the value of are determined in span calibration during the calibration with an actual load.	3.2000		
C-F 19 1 to 99999	Calibration weight corresponding to Input voltage at span	The input voltage at span for C-F 18 displays the input voltage per this setting of weighing value. When performing digital span, which calibrates without using a calibration weight, setting this function so as C-F 17, C-F 18 and C-F 19 are required.	32000		
C-F26 9.7500 to 9.8500	Gravity acceleration of place of calibration	Gravity acceleration of the place of calibration. Unit : in m/s^2.	9.8000		
C-F27 9.7500 to 9.8500	Gravity acceleration of place of use	Gravity acceleration of the place where the scale is being used. Unit : in m/s^2.	9.8000		
C-F28 0 to 1	Disable hold	0 : Enables. 1 : Disables.	0		

7.6.2. The Linearization Function (L-Fnc)

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
L-F01 0 to 5	Number of input points	Number of points where linear input was done. The linear-zero input is included as one point. Digital linearization is not performed when the set value is between 1 and 2.	0		
L-F02 -7.0000 to 7.0000	Linear-zero	Voltage for linear-zero input. Unit : mV/V.	0.0000		
L-F03 0 to 99999	Linear 1 Mass value	The mass value for linear 1 input. The decimal point position depends on C-F02.	0		
L-F04 0.0000 to 9.9999	Linear 1 Span voltage	The span voltage between linear-zero and linear 1 input. Unit : mV/V.	0.0000		
L-F05 0 to 99999	Linear 2 Mass value	The mass value for linear 2 input. The decimal point position depends on C-F02.	0		
L-F06 0.0000 to 9.9999	Linear 2 Span voltage	The span voltage between linear-zero and linear 2 input. Unit : mV/V.	0.0000		
L-F07 0 to 99999	Linear 3 Mass value	The mass value for linear 3 input. The decimal point position depends on C-F02.	0		
L-F08 0.0000 to 9.9999	Linear 3 Span voltage	The span voltage between linear-zero and linear 3 input. Unit : mV/V.	0.0000		
L-F09 0 to 99999	Linear 4 Mass value	The mass value for linear 4 input. The decimal point position depends on C-F02.	0		
L-F 10 0.0000 to 9.9999	Linear 4 Span voltage	The span voltage between linear-zero and linear 4 input. Unit : mV/V.	0.0000		

7.6.3. The Basics Function (Fnc F)

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
FncO1 0000 to 1111	key switch disable	Each digit of the setting corresponds to a key switch. Only available in the weighing mode. 0 : Enables Key assignment to each binary digit. 1 : Disables 4th 3rd 2nd 1st ESC → ↑ ENT	0000 (binary)		
FncO2 0 to 7	F key function	0 : None 1 : Manual print command 2 : Hold 3 : Alternate switch 4 : Momentary switch 5 : Changing between gross weight and net weight 6 : Clear the tare weight 7 : Clear the zero value	5		

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
		NOTE: Clearing the zero value can be enabled or disabled by C-F 15.			
FncO3 5 to 20	Display update rate	20 times/second 10 times/second 5 times/second	20		
FncO4 0 to 9	x display	0 : None 1 : Zero tracking in progress 2 : Alarm (Zero range setting error, over) 3 : F key status 4:: Near-zero 5 : HI output (Over the upper limit value) 6 : OK output (Between upper and lower limit values) 7 : LO output (Below the lower limit value) 8 : User input 1 9 : User output 1	0		
FncO5 0 to 16	Digital filter	Selects a cutoff frequency. 0: None 1: 100.0 Hz 9: 7.0 Hz 2: 70.0 Hz 10: 5.6 Hz 3: 56.0 Hz 11: 4.0 Hz 4: 40.0 Hz 12: 2.8 Hz 5: 28.0 Hz 13: 2.0 Hz 6: 20.0 Hz 14: 1.4 Hz 7: 14.0 Hz 15: 1.0 Hz 8: 10.0 Hz 16: 0.7 Hz	15		
FncO7 1 to 3	Hold function	1 : Normal hold 2 : Peak hold 3 : Averaging hold	1		
FncO8 -99999 to 99999	Near-zero	The reference value for near-zero. Decimal point position is linked to C-FO2.	10		
FncO9 1 to 2	Compariso n mass at near-zero	Item to be compared with near-zero. 1 : Gross weight 2 : Net weight	1		
Fnc 10 -99999 to 99999	Upper limit value	Reference value for the upper limit. Decimal point position is linked to C-FO2.	10		
Fnc 11 -99999 to 99999	Lower limit value	Reference value for the lower limit. Decimal point position is linked to C-FO2.	-10		
Fnc 12 1 to 2	Compariso n mass of upper and lower limit	Item to be compared with the upper and lower limit. 1 : Gross weight 2 : Net weight	1		
Fnc 13 1 to 2	Output logic of upper and lower limit	Logic used when the result of the comparison with the upper and lower limit is output 1 : Positive logic 2 : Negative logic	1		

7.6.4. The Hold Function (HLd F)

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
HLd01 0.00 to 9.99	Average time	Time to perform the averaging. Unit : second. 0.00 is not averaged.	0.00		
HLd02 0.00 to 9.99	Start wait time	Time to wait before commencing hold or averaging. Unit : second.	0.00		
HLd03 0 to 2	Condition of automatic start	Condition to start the hold or averaging automatically. 0 : Do not use automatic start. 1 : Above the near-zero range, and stable. 2 : Above the near-zero range.	0		
HLd04 0 to 1	Release using control input	Release when control input is falling. 0 : Do not release 1 : Release	1		
HLd05 0.00 to 9.99	Release time	Release after a set amount of time has passed. Unit : second. 0.00 is not released.	0.00		
HLd06 0 to 99999	Release using fluctuation range	Release when fluctuation from the holding value exceeds a set value. The decimal point position is the same as the setting of C-F02. 0 is not released.	0		
HLd07 0 to 1	Release at near-zero	Release when the weighing value is in the near-zero range. 0 : Do not release. 1 : Release.	0		

7.6.5. The BCD Function (bcd F)

Function No. Parameter and range	Item name	Description	Default value	User setting	MEMO
bcd01 1 to 4	Data outputting	1 : Weighing value 2 : Gross weight 3 : Net weight 4 : Data specified at BCD input	1		
bcd02 1 to 3	Data transfer mode	1 : Stream 2 : Automatic printing 3 : Manual printing	1		
bcd03 5 to 1000	Data transfer rate	5 times/second 10 times/second 20 times/second } Display linked to FncO3 100 times/second 1000 times/second	20		
bcd04 1 to 2	Output logic of data transfer	1 : Negative logic 2 : Positive logic	2		
bcd05 1 to 2	Output logic of negative sign	1 : Negative logic 2 : Positive logic	2		

bcd06 1 to 2	Output logic of status	1 : Negative logic 2 : Positive logic	2		
bcd07 1 to 2	Output logic of strobe	1 : Negative logic 2 : Positive logic	2		
bcd08 0 to 5	Input selection	0 : None 1 : Clear zero 2 : Clear tare 3 : Changing between gross and net 4 : Print command 5 : F key	3		
bcd09 0 to 12	Output selection	0 : None 1 : Stabilization 2 : During tare 3 : Near-zero 4 : Hold busy state 5 : HI output (Over upper limit) 6 : OK output (Between upper and lower limits) 7 : LO output (Under lower limit) 8 : During operating weighing (On) 9 : During operating weighing (1 Hz) 10 : During operating weighing (50 Hz) 11 : Alarm (Zero correction error and tare error) 12 : Busy F key	1		

MEMO

MEMO

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